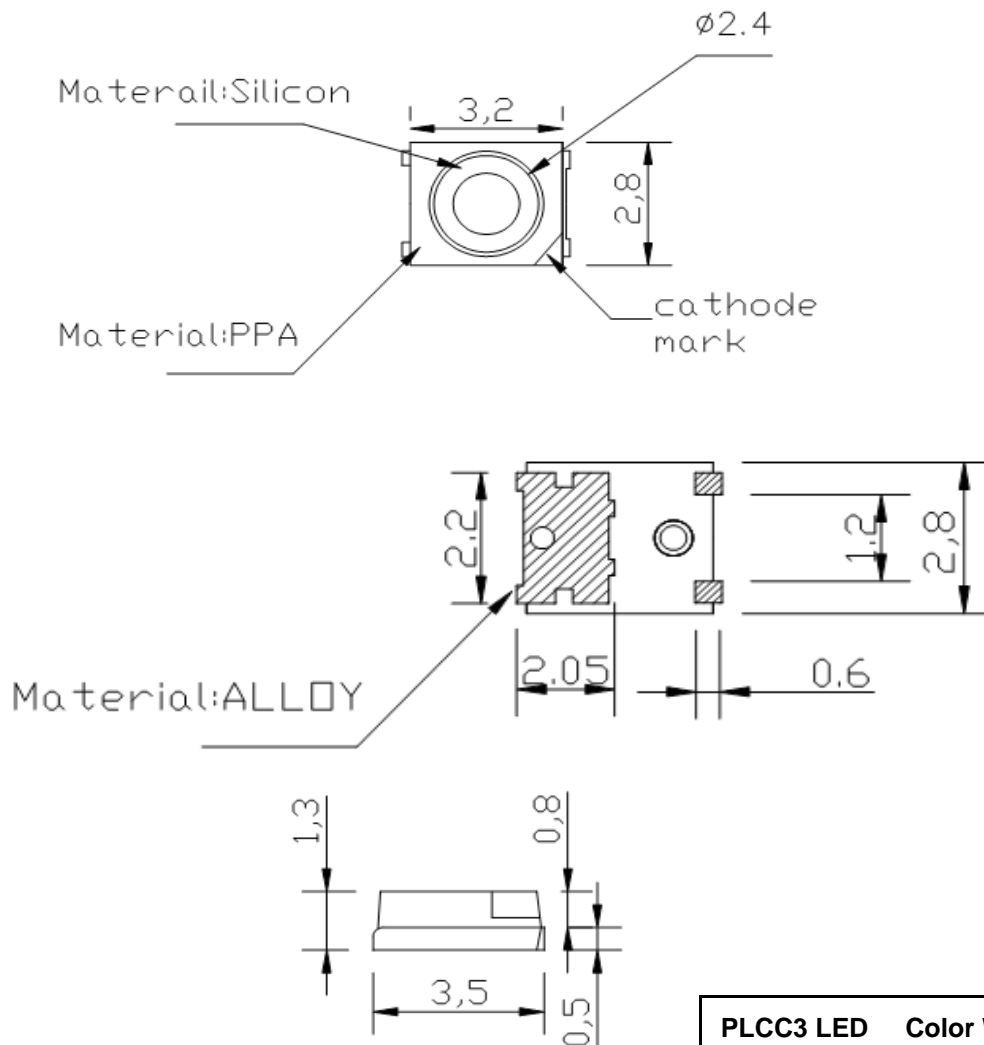




Applications

- Interior automotive lighting(dashboard backlight etc...)
- Optical indicators
- Communication Products
- Backlighting
- Toys
- Tradffic Signal

Package Dimensions



Notes:

All dimensions in mm tolerance is ± 0.1 mm unless otherwise noted.

PLCC3 LED Color Warm White	
Part No.:	M11A4006
Customer:	

DRW:	Harry	CHKD	Dustin	MATL	Wilson	TOLERANCE	Mason	DATE 24.07.2009
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Absolute Maximum Ratings (Ta = 25°C)

Parameter	Symbol	Value	Unit
Forward Current	If	150	mA
Power Dissipation	PD	0,5	W
Junction Temperature	TJ	125	°C
Operating Temperature	Topr	-30° ~ +85°C	°C
Storage Temperature	Tstg	-40° ~ +120°C	°C

*Pulse width ≤0.1msec duty ≤1/10

Typical Electrical & Optical Characteristics (IF=20mA and Ta = 25°C)

M11A4006	Code	HW3	Color Rank	I1, I2, I3, J1, J2, J3, K1, K2, K3	
Parameter	Symbol	Value			Unit
		Min.	Typ.	Max.	
Muminous Flux		27	36	----	Lm
Correlated Color Temp.	CCT	----	6500	----	K
CRI	Ra	70	75	----	---
Forward Voltage	Vf	----	3,2	4,5	V
View Angle	20 1/2	120			deg.

Ranks Combination (IF = 20mA)

Rank			
Luminious Intensity			

Notes:

1. Tolerance of measurement of luminous intensity	: ±15%	PLCC3 LED Color Warm White
2. Tolerance of measurement of chromatic coordinates	: ±0.02	
3. Tolerance of measurement of forward voltage	: ±0.1V	

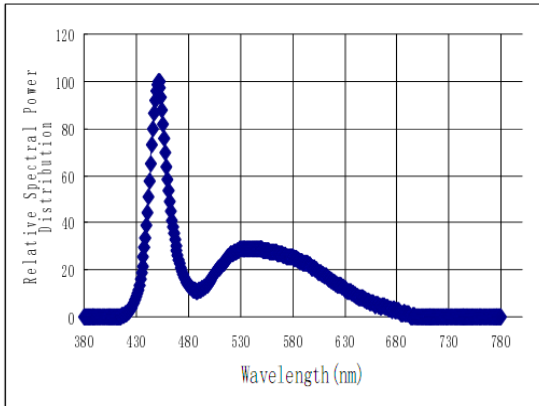
Part No.: **M11A4006**

Customer:

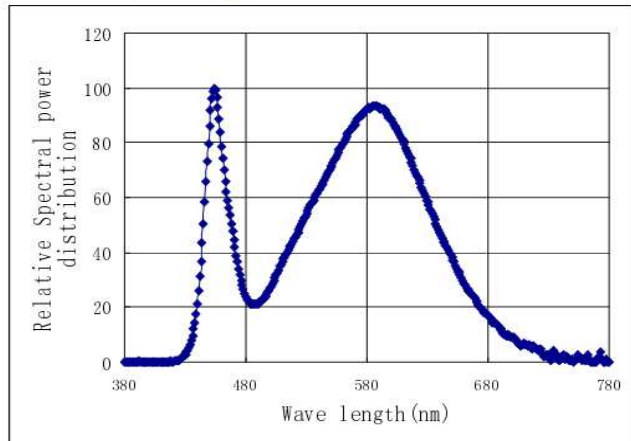
DRW:	Harry	CHKD	Dustin	MATL	Wilson	TOLERANCE	Mason	DATE 24.07.2009
APPD:	Jason			FINISH	John		Sheet No.	2 from 12



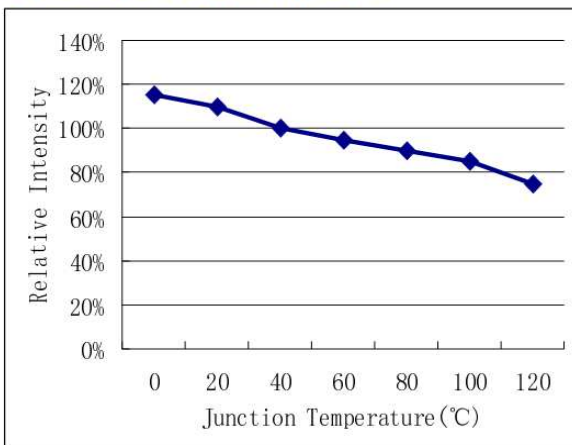
**White color spectrum, TA=25°C
 Pure White**



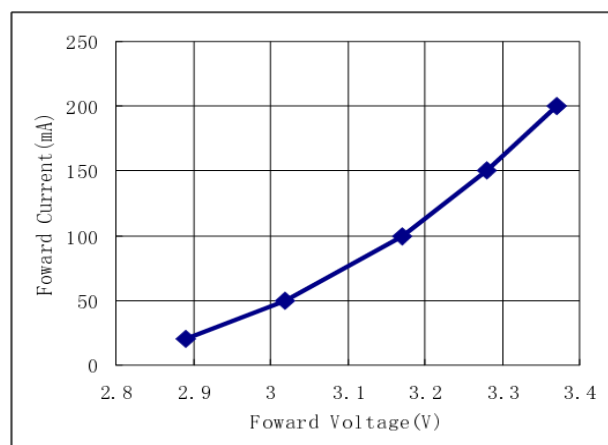
Warm white



**Relative Light Output vs. Junction Temperature
 (All series) at IF=150mA, TA=25°C**



**Forward Voltage vs. Forward Current, TA=25°C
 (Pure white, Warm white, blue and green)**



**PLCC3 LED Color Warm
 White**

Part No.: **M11A4006**

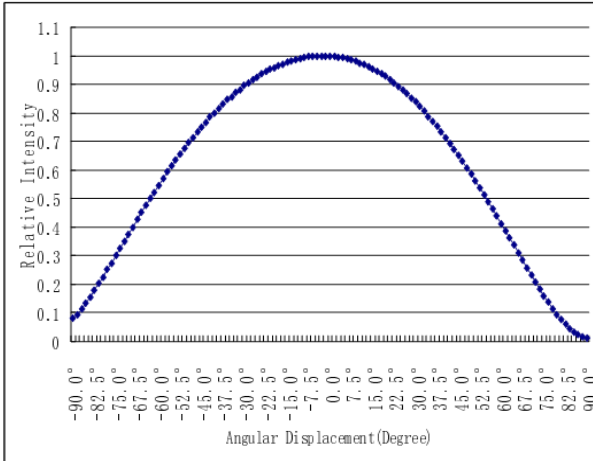
Customer:

DRW:	Harry	CHKD	Dustin	MATL	Wilson	TOLERANCE	Mason	DATE 24.07.2009
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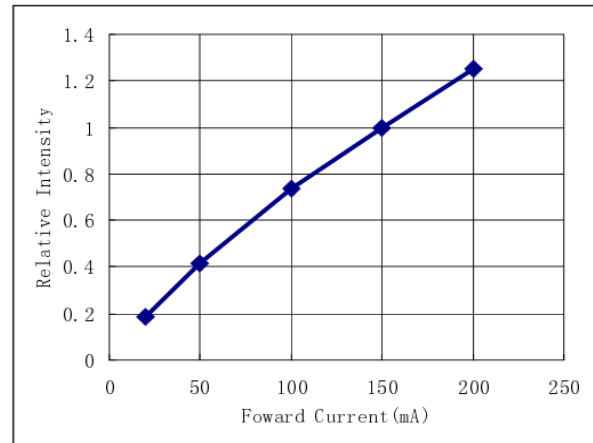


Typical Electrical/ Optical Characteristics Curves (Ta=25°C Unless Otherwise Noted)

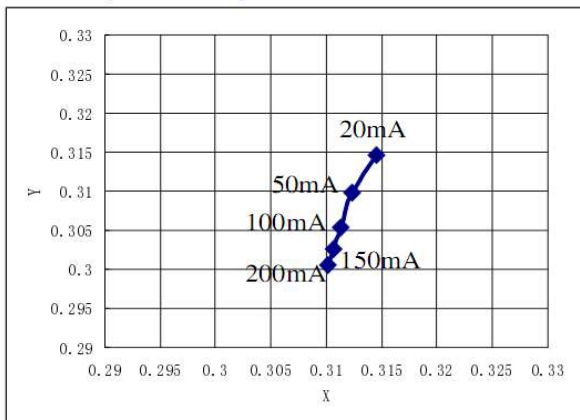
Typical Radiation(All series)



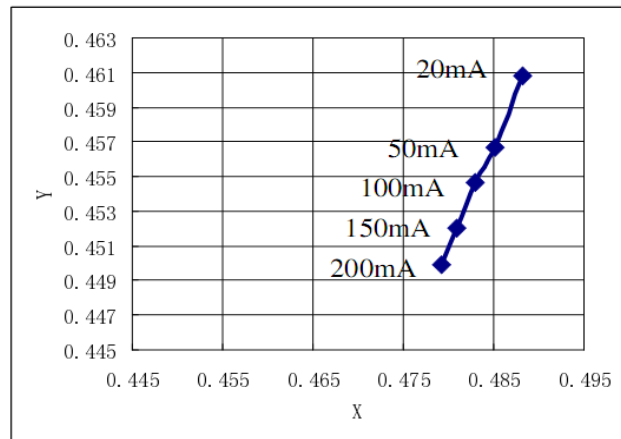
Forward Current VS Relative Luminosity(All series)



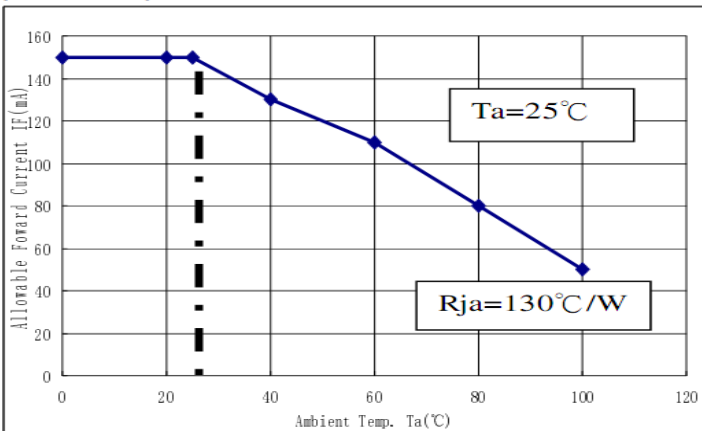
Forward Current VS Chromaticity Coordinate: TA=25°C (Pure white)



Forward Current VS Chromaticity Coordinate: TA=25°C (Warm white)



Ambient Temperature. VS Allowable Forward Current (All series)



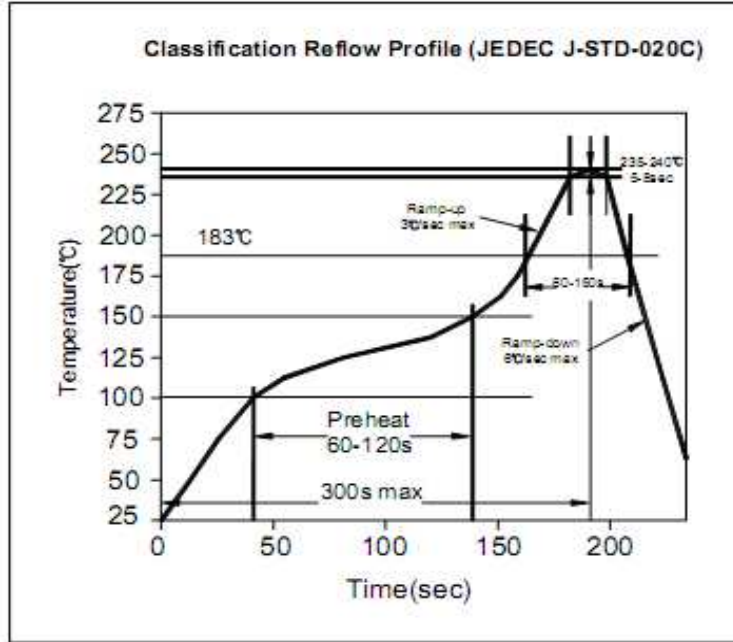
PLCC3 LED Color Warm White	
Part No.:	M11A4006
Customer:	

DRW:	Harry	CHKD	Dustin	MATL	Wilson	TOLERANCE	Mason	DATE 24.07.2009
APPD:	Jason			FINISH	John		Sheet No.	4 from 12

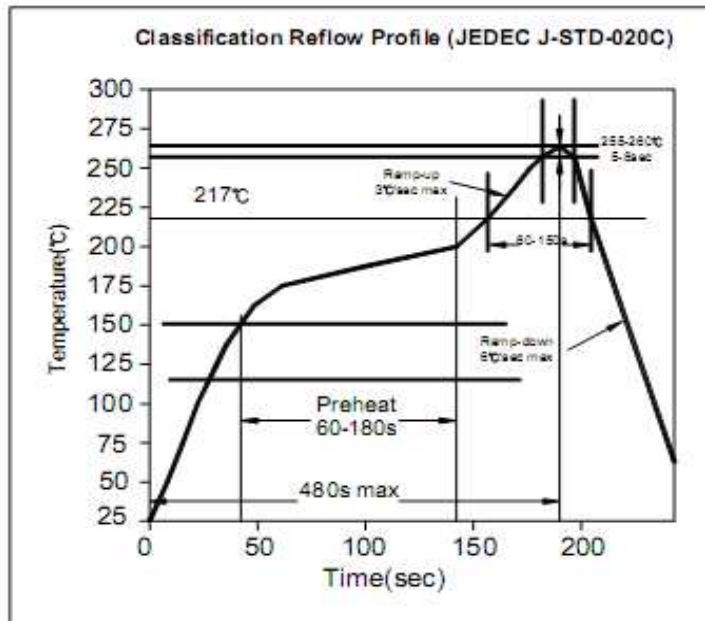


Solder Condition

lead solder



lead free solder

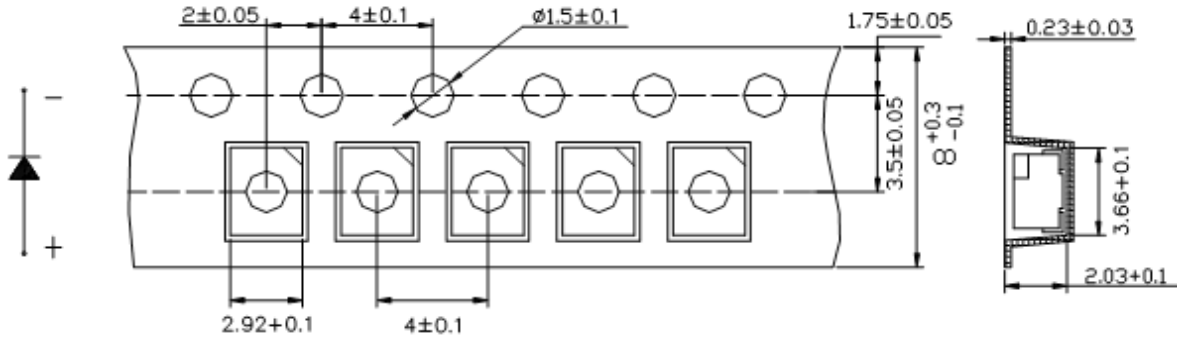


PLCC3 LED Color Warm White	
Part No.:	M11A4006
Customer:	

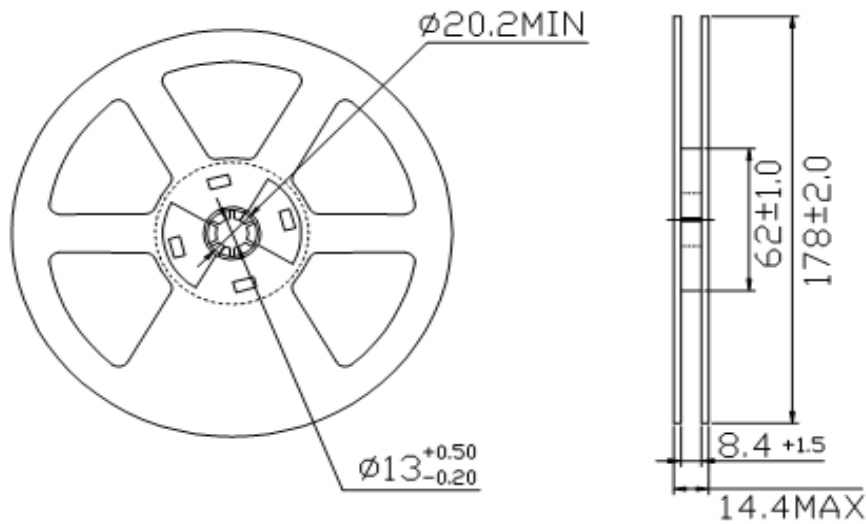
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APPD:	Jason			FINISH	John		Sheet No.	5 from 12



Packing Specifications:



Reel Specifications



Dimensions are specified as follows: mm

Notes:

- 1) The packing only appropriate for ECGD
- 2) Normal packing quantity: 2,000pcs/reel

PLCC3 LED Color Warm White	
Part No.:	M11A4006
Customer:	

DRW:	Harry	CHKD	Dustin	MATL	Wilson	TOLERANCE	Mason	DATE 24.07.2009
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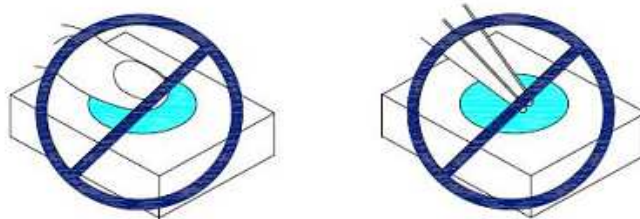
Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of the LED.

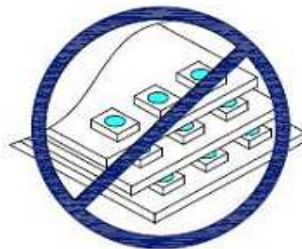
1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.

PLCC3 LED Color Warm White	
Part No.:	M11A4006
Customer:	

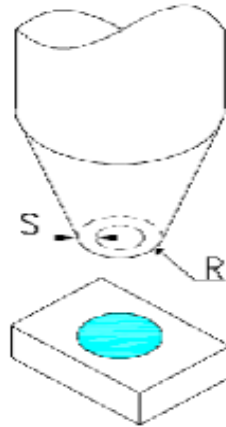
DRW:	Harry	CHKD	Dustin	MATL	Wilson	TOLERANCE	Mason	DATE 24.07.2009
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5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.

6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



PLCC3 LED Color Warm White	
Part No.:	M11A4006
Customer:	

DRW:	Harry	CHKD	Dustin	MATL	Wilson	TOLERANCE	Mason	DATE 24.07.2009
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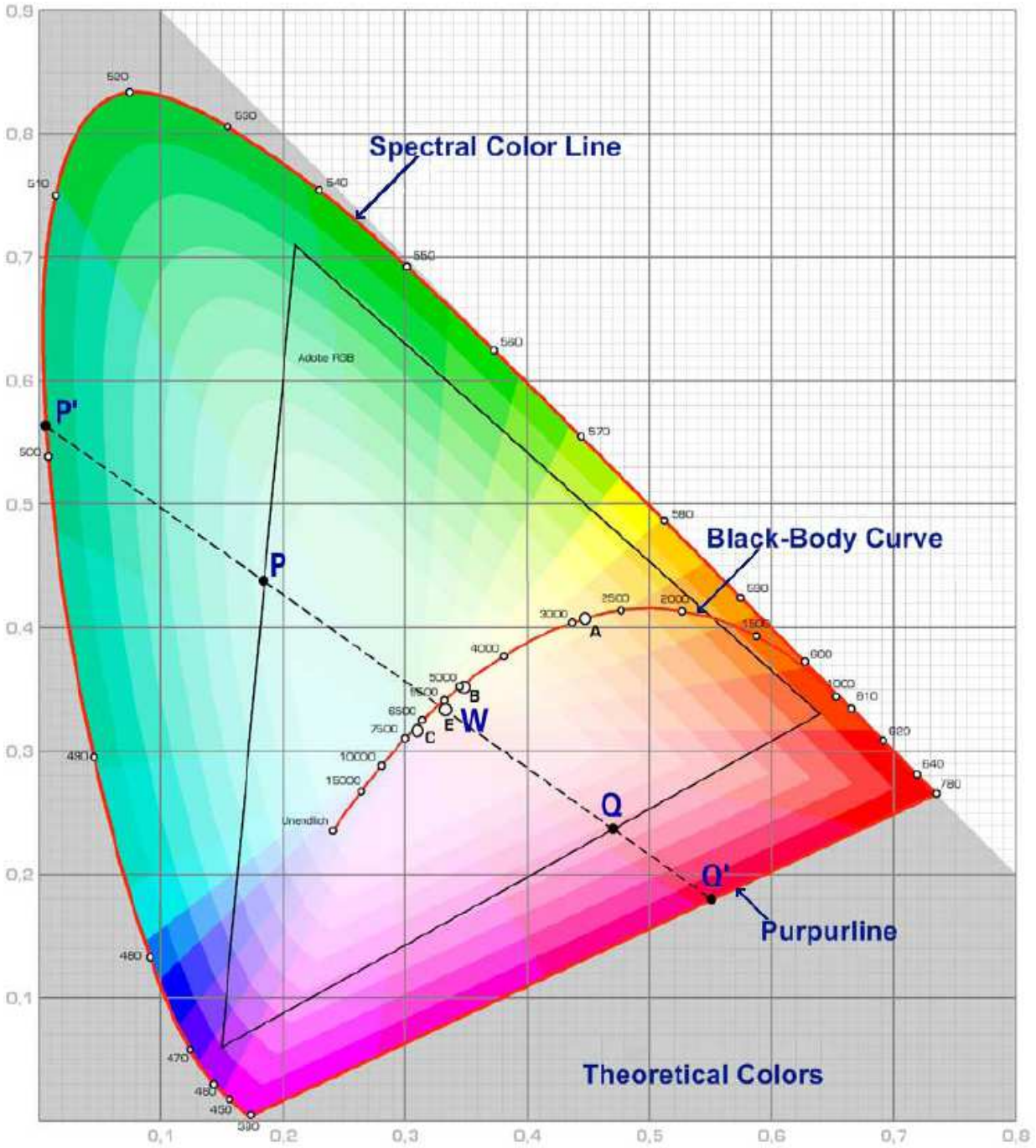
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Color table curve



PLCC3 LED Color Warm White	
Part No.:	M11A4006
Customer:	

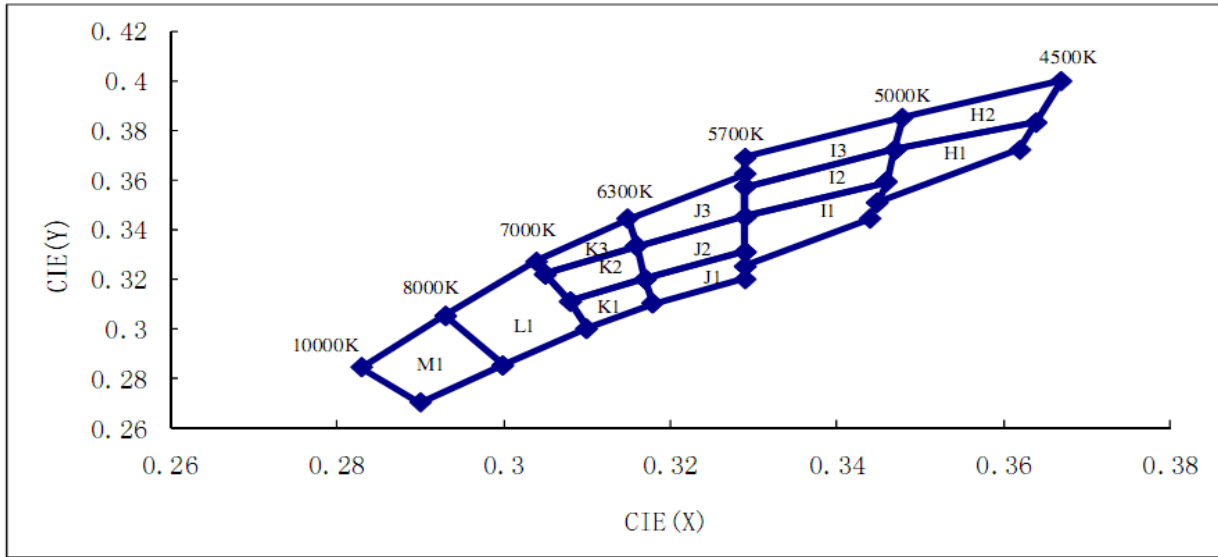
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BIN	CHR-X	CHR-Y	TC(K)	BIN	CHR-X	CHR-Y	TC(K)
M1	0.293	0.305	9000	J1	0.329	0.331	6050
	0.283	0.284			0.317	0.32	
	0.29	0.27			0.318	0.31	
	0.3	0.285			0.329	0.32	
L1	0.304	0.327	7500	I3	0.329	0.325	5350
	0.293	0.305			0.348	0.385	
	0.3	0.285			0.329	0.369	
	0.31	0.3			0.329	0.362	
	0.308	0.311			0.329	0.357	
K3	0.315	0.344	6700	I2	0.347	0.372	5350
	0.304	0.327			0.329	0.357	
	0.305	0.322			0.329	0.345	
	0.316	0.333			0.346	0.359	
K2	0.316	0.333	6700	I1	0.346	0.359	5350
	0.305	0.322			0.329	0.345	
	0.308	0.311			0.329	0.331	
K1	0.317	0.32	6700	H2	0.329	0.325	4800
	0.308	0.311			0.344	0.344	
	0.31	0.3			0.345	0.351	
	0.318	0.31			0.367	0.4	
J3	0.329	0.362	6050	H1	0.348	0.385	4800
	0.315	0.344			0.347	0.372	
	0.316	0.333			0.364	0.383	
	0.329	0.345			0.364	0.383	
J2	0.329	0.357	6050	H1	0.347	0.372	4800
	0.329	0.345			0.346	0.359	
	0.316	0.333			0.345	0.351	
	0.317	0.32			0.362	0.372	
	0.329	0.331					

Remark : J1 J2 K1 K2 I1 (White and lightly Purplish) J2 J3 K2 K3 (White and lightly Yellowish)
I2 I3 H1 H2 (White and deeply Yellowish) Customer can choose any group

PLCC3 LED Color Warm White	
Part No.:	M11A4006
Customer:	

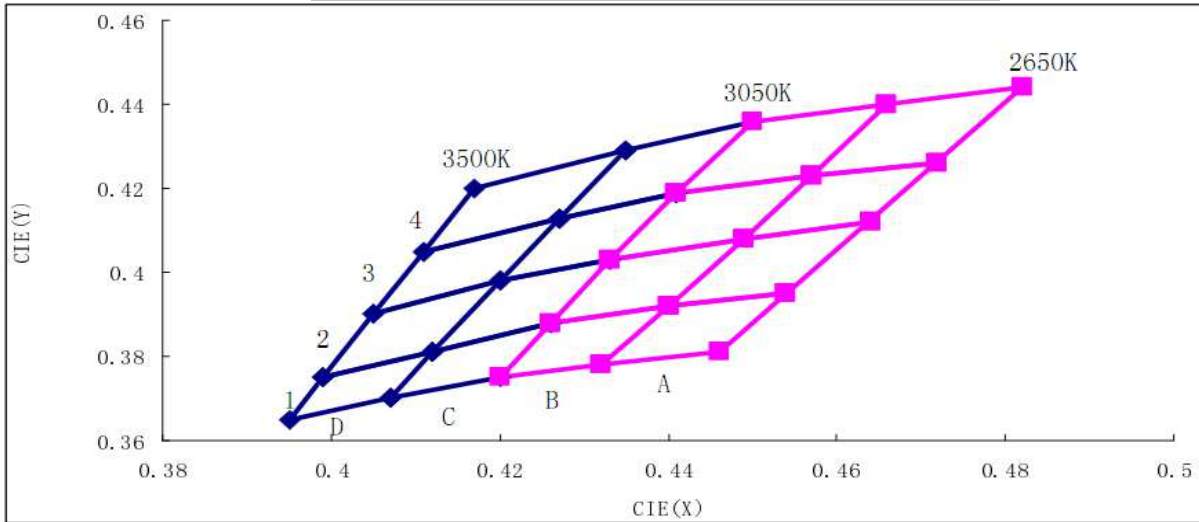
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BIN	CHR-X	CHR-Y	TC (K)	BIN	CHR-X	CHR-Y	TC (K)
D4	0.435	0.429	3375	B4	0.466	0.44	2950
	0.417	0.42			0.45	0.436	
	0.411	0.405			0.441	0.419	
	0.427	0.413			0.457	0.423	
D3	0.427	0.413	3375	B3	0.457	0.423	2950
	0.411	0.405			0.441	0.419	
	0.405	0.39			0.433	0.403	
	0.42	0.398			0.449	0.408	
D2	0.42	0.398	3375	B2	0.449	0.408	2950
	0.405	0.39			0.433	0.403	
	0.399	0.375			0.426	0.388	
	0.412	0.381			0.44	0.392	
D1	0.412	0.381	3375	B1	0.44	0.392	2950
	0.399	0.375			0.426	0.388	
	0.395	0.365			0.42	0.375	
	0.407	0.37			0.432	0.378	
C4	0.45	0.436	3250	A4	0.482	0.444	2750
	0.435	0.429			0.466	0.44	
	0.427	0.413			0.457	0.423	
	0.441	0.419			0.472	0.426	
C3	0.441	0.419	3150	A3	0.472	0.426	2750
	0.427	0.413			0.457	0.423	
	0.42	0.398			0.449	0.408	
	0.433	0.403			0.464	0.412	
C2	0.433	0.403	3150	A2	0.464	0.412	2750
	0.42	0.398			0.449	0.408	
	0.412	0.381			0.44	0.392	
	0.426	0.388			0.454	0.395	
C1	0.426	0.388	3150	A1	0.454	0.395	2750
	0.412	0.381			0.44	0.392	
	0.407	0.37			0.432	0.378	
	0.42	0.375			0.446	0.381	

PLCC3 LED Color Warm White

Part No.: **M11A4006**

Customer:

DRW:	Harry	CHKD	Dustin	MATL	Wilson	TOLERANCE	Mason	DATE 24.07.2009
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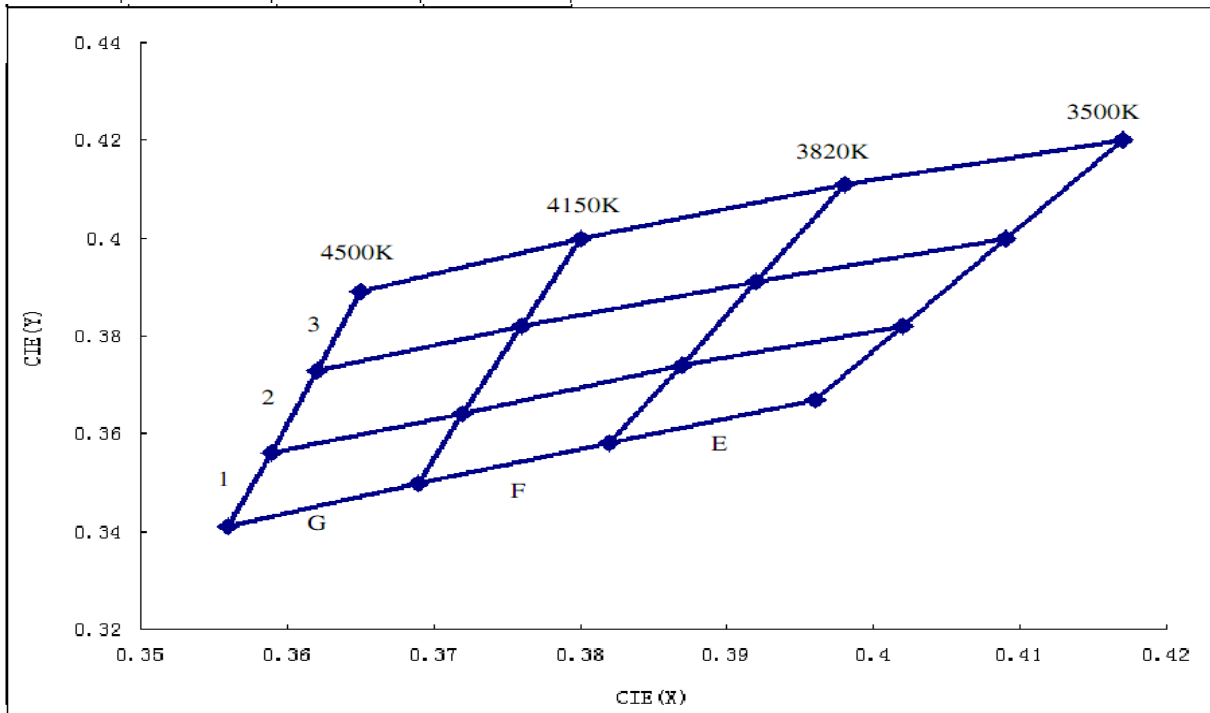
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BIN	CHR-X	CHR-Y	TC (K)	BIN	CHR-X	CHR-Y	TC (K)
G3	0.38	0.4	4325	F1	0.387	0.374	3985
	0.365	0.389			0.372	0.364	
	0.362	0.373			0.369	0.35	
	0.376	0.382			0.382	0.358	
G2	0.376	0.382	4325	E3	0.417	0.42	3660
	0.362	0.373			0.398	0.411	
	0.359	0.356			0.392	0.391	
	0.372	0.364			0.409	0.4	
G1	0.372	0.364	4325	E2	0.409	0.4	3660
	0.359	0.356			0.392	0.391	
	0.356	0.341			0.387	0.374	
	0.369	0.35			0.402	0.382	
F3	0.398	0.411	3985	E1	0.402	0.382	3660
	0.38	0.4			0.387	0.374	
	0.376	0.382			0.382	0.358	
	0.392	0.391			0.396	0.367	
F2	0.392	0.391	3985				
	0.376	0.382					
	0.372	0.364					
	0.387	0.374					



PLCC3 LED Color Warm White	
Part No.:	M11A4006
Customer:	

DRW:	Harry	CHKD	Dustin	MATL	Wilson	TOLERANCE	Mason	DATE 24.07.2009
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