



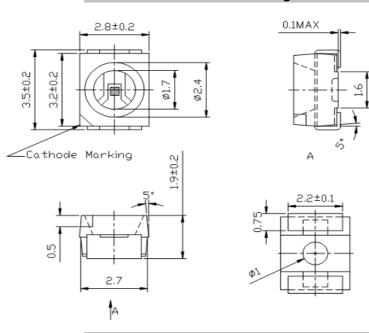




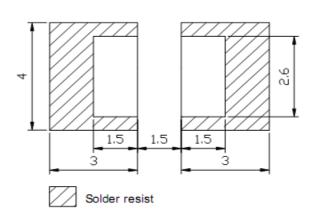
Applications

- Interior automotive lighting
 - Optical indicators
- Communication Products
 - Backlighting
 - Toys

Technical Drawing



Recommended Soldering Pattern



Notes:

All dimensions in mm tolerance is ± 0.1 mm unless otherwise noted.

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Polarity

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Absolute Maximum Ratings

Ta=25°C

Item	Symbol		Unit
Power Dissipation	P_{D}	100	mW
DC Forward Current	I _F	25	mA
Plused Forward Current	I _{FP} *	100	mA
Reverse Voltage	V_R		V
Operating Temperature	T _{OP}	-40 to 95	°C
Storage Temperature	T _{ST}	-40 to 100	°C

^{* 0.1} msec pulse, 10% duty cycle

Electrical / Optical Characteristics

I_F=20mA Ta=25°C

Ermitting Color	White					
Material						
Forward Voltage	typ.	2.8	V_{F}			
Torward Voltage	max.	3.2	V_{F}			
Wavelength	λD	x = 0.31 y = 0.32	nm			
	λP		nm			
typ.	Δλ		nm			
Color Temperature	min.		K			
Color remperature	max.		K			
Luminous Intensity *	min.	1716	mcd			
Luminous intensity	typ.	2600	mcd			
Reverse Current	max.	50	μA			
Viewing Angle	2Θ1/2	120				

^{*} Per NIST standards

Ranks Combination

 $I_F=20mA$

Rank	T2	U1	U2	
Luminous Intensity	1716~2145	2145~2681	2681~3351	mcd

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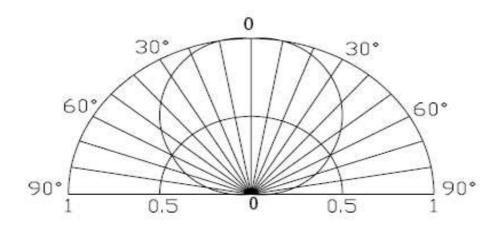








Directive Characteristics



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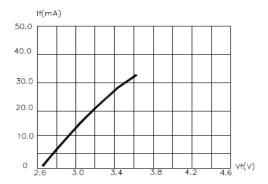




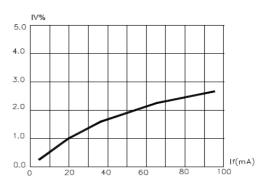




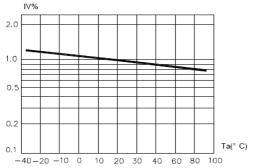
Curvs



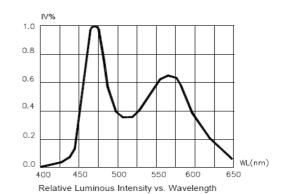
Forward Current vs. Forward Voltage

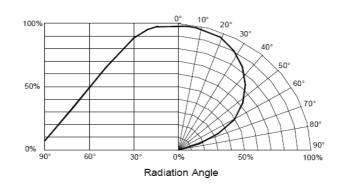


Relative Luminous Intensity vs. Forward Current



Relative Luminous Intensity vs. Ambient Temperature





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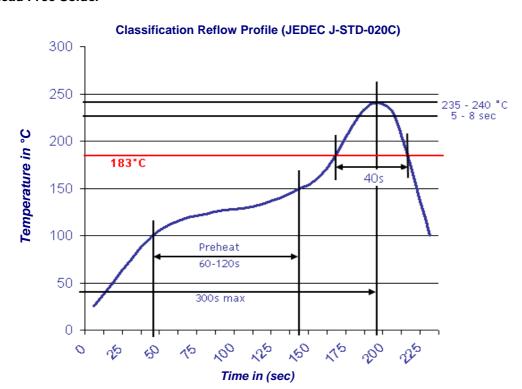






Solder Condition

Lead Free Solder



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White	

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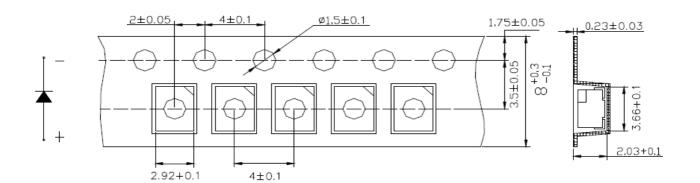




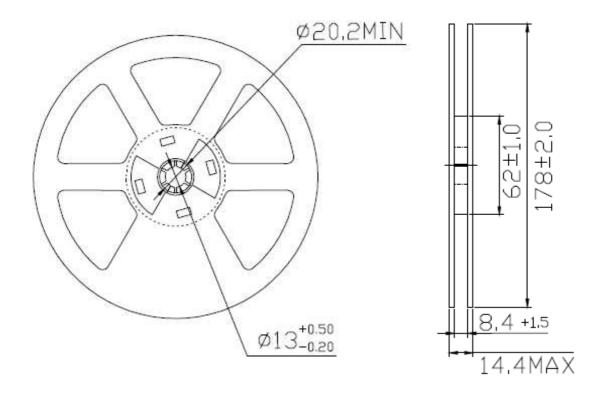




Packing Specifications



Reel Specifications



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Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.





3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



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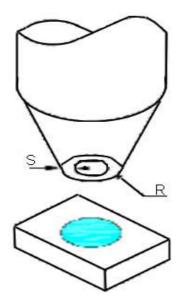








- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



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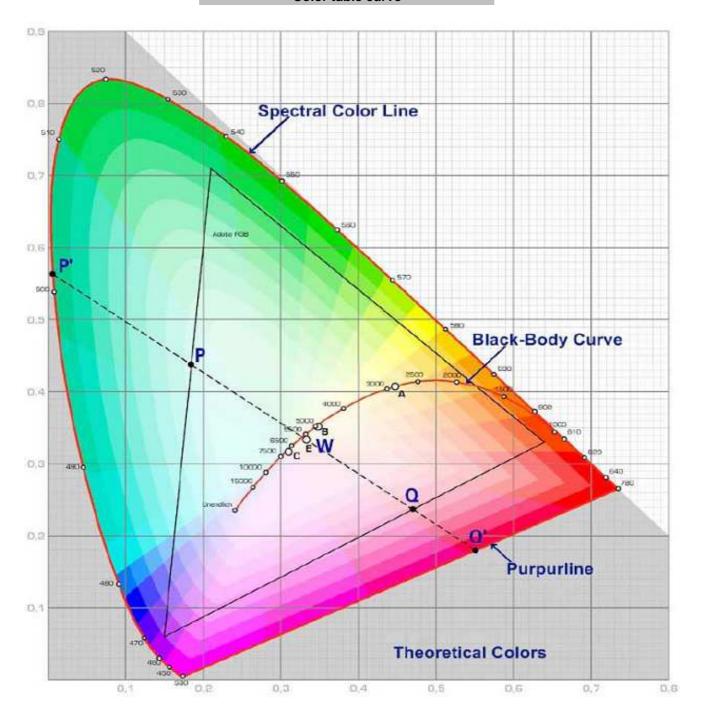








Color table curve



PLCC2	
White	

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