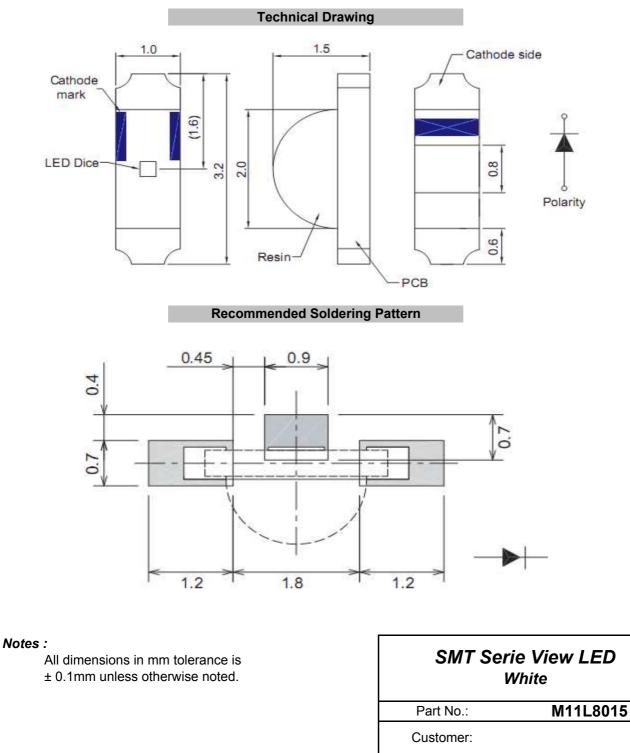




#### Applications

Interior automotive lighting

 Optical indicators
 Communication Products
 Backlighting
 Toys



	DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	04.12.2009	
	APPD:	Ping			FINISH	Hui	Sheet	1 from 9	
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# **Absolute Maximum Ratings**

Ta=25°C

Item	Symbol	InGaN	Unit
Power Dissipation	PD	78	mW
DC Forward Current	I <sub>F</sub>	20	mA
Plused Forward Current	I <sub>FP</sub> *	80	mA
Reverse Voltage	V <sub>R</sub>	5	V
Operating Temperature	T <sub>OP</sub>	-30 to 80	°C
Storage Temperature	T <sub>ST</sub>	-40 to 85	°C

\* 0.1 msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

I<sub>F</sub>=5mA Ta=25°C

Ermitting Color		White				
Material		InGaN				
Forward Voltage	typ.	2.8	V <sub>F</sub>			
i orwaru voltage	max.	3.15	V <sub>F</sub>			
Wavelength	λD	x = 0.29 y = 0.32	nm			
-	λP		nm			
typ.	Δλ		nm			
Color Temperature	min.		K			
	max.		K			
Luminous Intensity *	min.	40	mcd			
Lumnous intensity	typ.	70	mcd			
Reverse Current	max.		μA			
Viewing Angle	2Θ1/2	x = 140 y = 120				

\* Per NIST standards

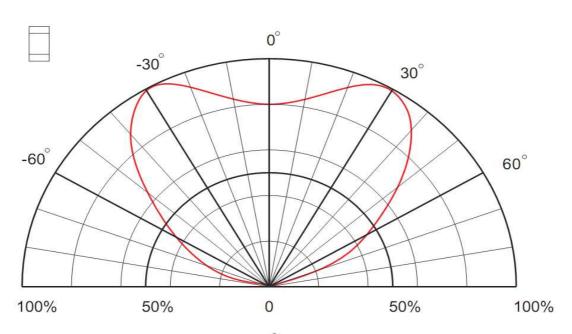
					SMT Serie View LED White		
					Part No.: <b>M11L8015</b>		_8015
					Custome	er:	
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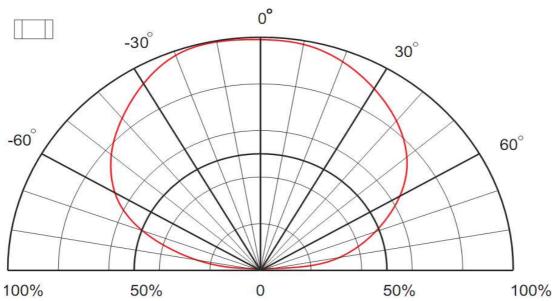
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**Directive Characteristics** 





					SMT Serie View LED White		
					Part No.: <b>M11L8015</b>		_8015
					Customer:		
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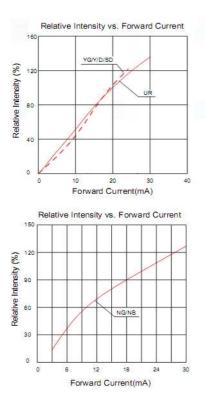
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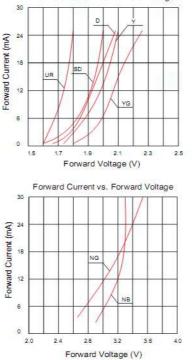


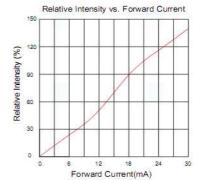


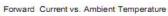
Curvs

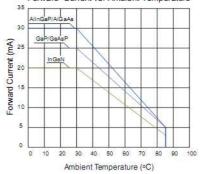
Forward Current vs. Forward Voltage

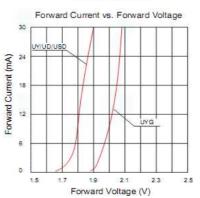












					SMT Serie View LED White		
					Part No.: <b>M11L8015</b>		_8015
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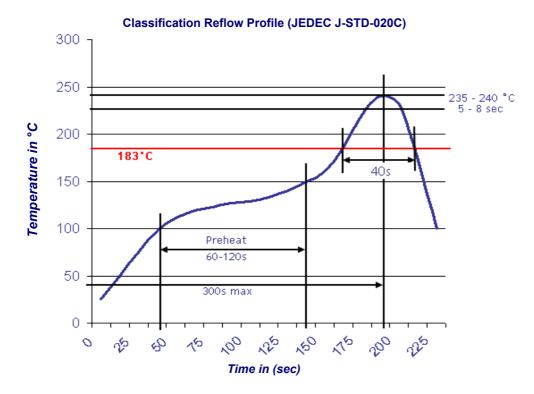
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#### **Solder Condition**

## Lead Free Solder



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		Part No.: <b>M11L8015</b>		
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Chang	MATL:	Chui	DATE	04.12.2009
	FINISH	Hui	Sheet	5 from 9

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Dong

Ping

CHKD

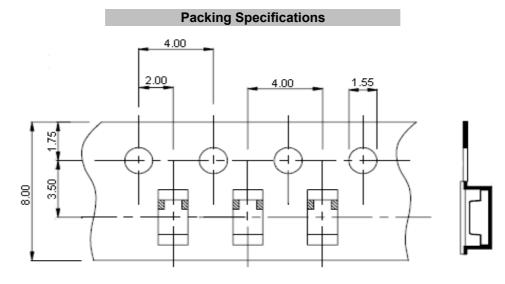
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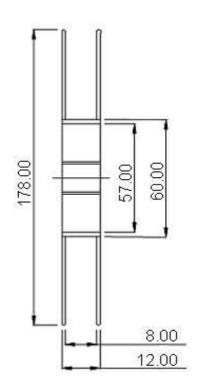
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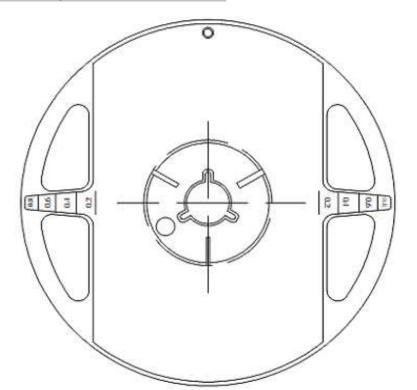






**Reel Specifications** 





					SM	SMT Serie View LED White		
					Part No.: <b>M11L8015</b>		_8015	
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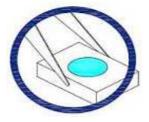




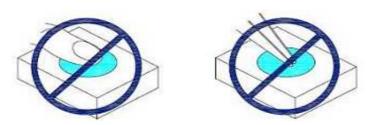
### Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



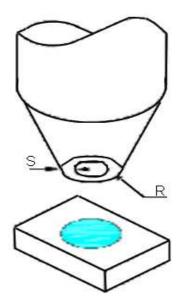
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					Part No.: <b>M11L8015</b>		_8015
					Customer:		
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- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



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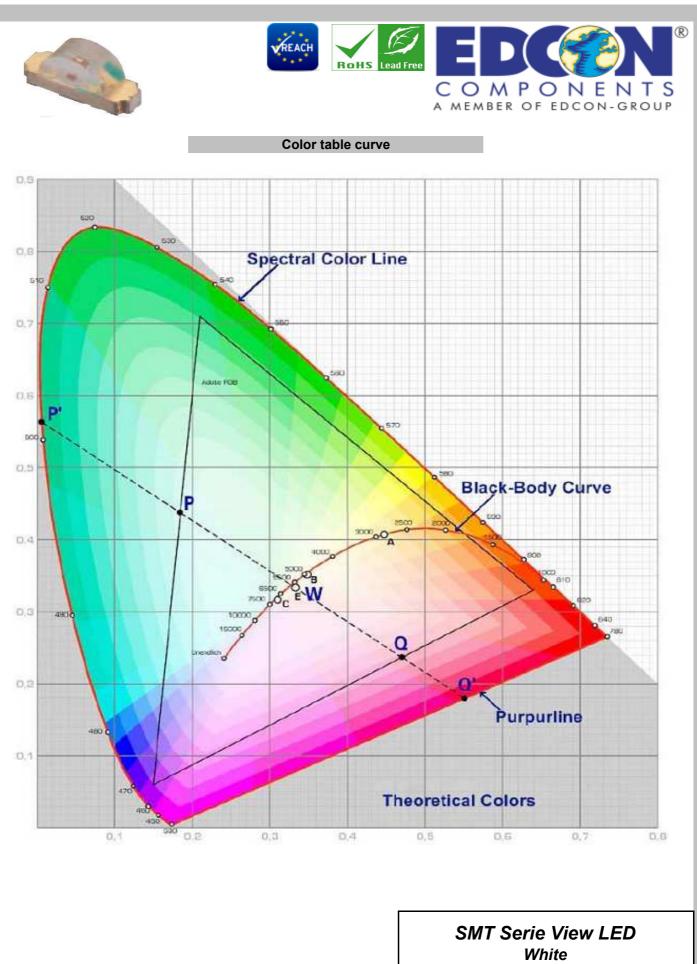
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