



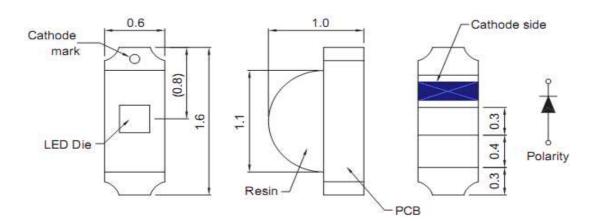
### Applications

Interior automotive lighting

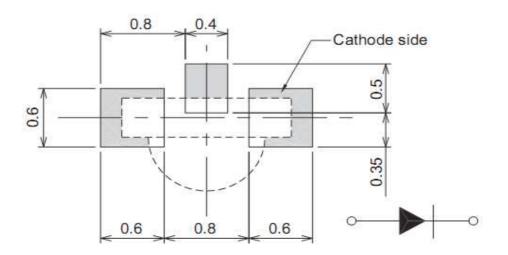
 Optical indicators
 Communication Products
 Backlighting

 Toys

#### **Technical Drawing**



**Recommended Soldering Pattern** 



Notes	-	s in mm tolerar ss otherwise n	SMT Side View LED Amber				
			Part No.:	M1	1L4008		
					Customer	:	
DRW:	Wang	CHKD	Chui	DATE	03.12.2009		
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# **Absolute Maximum Ratings**

Ta=25°C

Item	Symbol	AllnGaP	Unit
Power Dissipation	PD	72	mW
DC Forward Current	I <sub>F</sub>	30	mA
Plused Forward Current	I <sub>FP</sub> *	100	mA
Reverse Voltage	V <sub>R</sub>	5	V
Operating Temperature	T <sub>OP</sub>	-30 to 80	°C
Storage Temperature	T <sub>ST</sub>	-40 to 85	°C

\* 0.1 msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

I<sub>F</sub>=20mA Ta=25°C

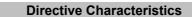
Ermitting Color	Amber					
Material	AllnGaP					
Forward Voltage	typ.	1.9	V <sub>F</sub>			
Forward voltage	max.	2.4	V <sub>F</sub>			
Wavelength	λD	605	nm			
-	λP	609	nm			
typ.	Δλ	17	nm			
Color Temperature	min.		K			
Color remperature	max.		K			
Luminous Intensity *	min.	56	mcd			
Lummous intensity	typ.	120	mcd			
Reverse Current	max.		μA			
Viewing Angle	201/2	x = 140 y = 120				

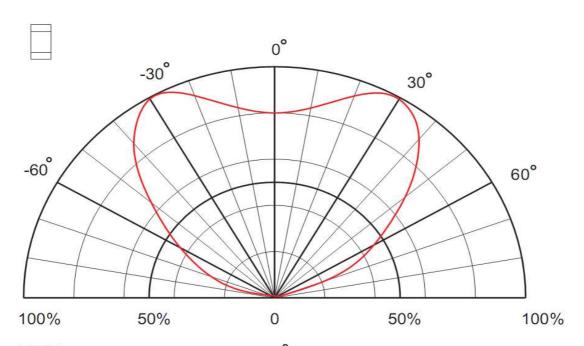
\* Per NIST standards

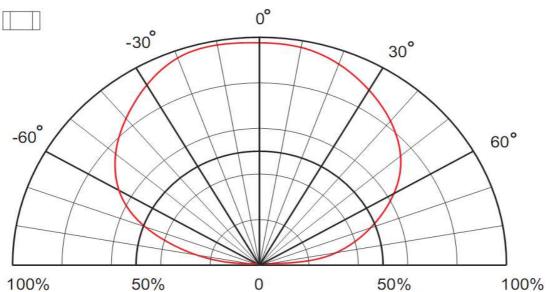
					SM	IT Side View L Amber	.ED		
		Part No.: <b>M11L4008</b>							
					Custome	er:			
DRW:	Wang	CHKD	Wung	MATL:	Chui	DATE	03.12.2009		
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					SMT Side View LED Amber		
					Part No.: <b>M11L4008</b>		
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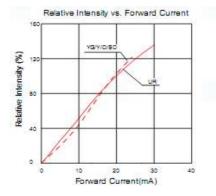
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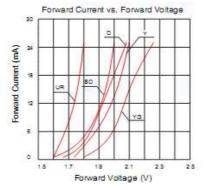
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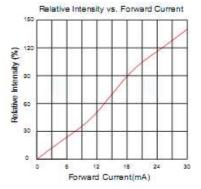


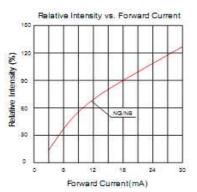


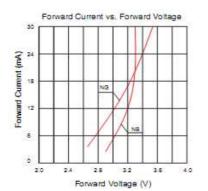
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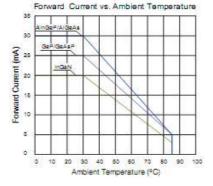


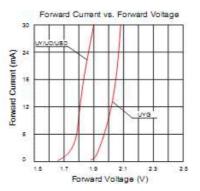












					SMT Side View LED Amber		
					Part No.: <b>M11L4008</b>		_4008
					Customer:		
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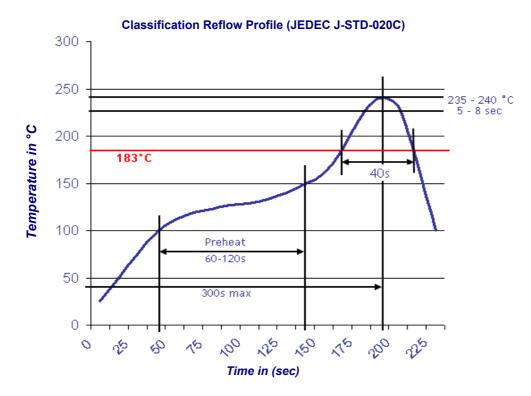
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#### **Solder Condition**

## Lead Free Solder



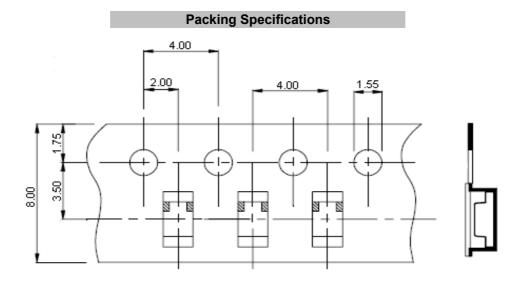
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				Part No.: <b>M11L4008</b>						
				Custome	er:					
Wang	CHKD	Wung	MATL:	Chui	DATE	03.12.2009				
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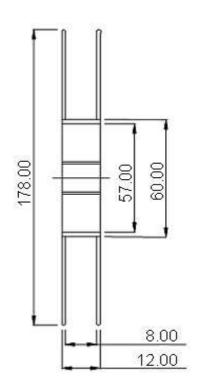
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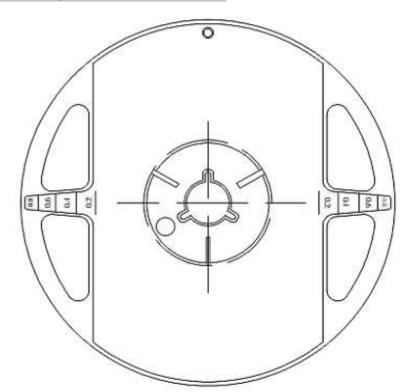






**Reel Specifications** 





					SMT Side View LED Amber		
					Part No.: <b>M11L4008</b>		
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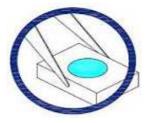




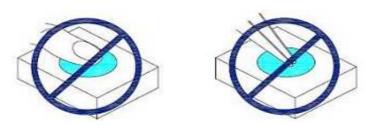
### Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



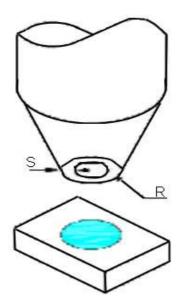
					SMT Side View LED Amber		
					Part No.: <b>M11L4008</b>		
					Custome	r:	
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- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



		SM	IT Side View I Amber	LED	
		Part No.: <b>M11L4008</b>			
		Custome	er:		
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Wang

Ping

CHKD

DRW:

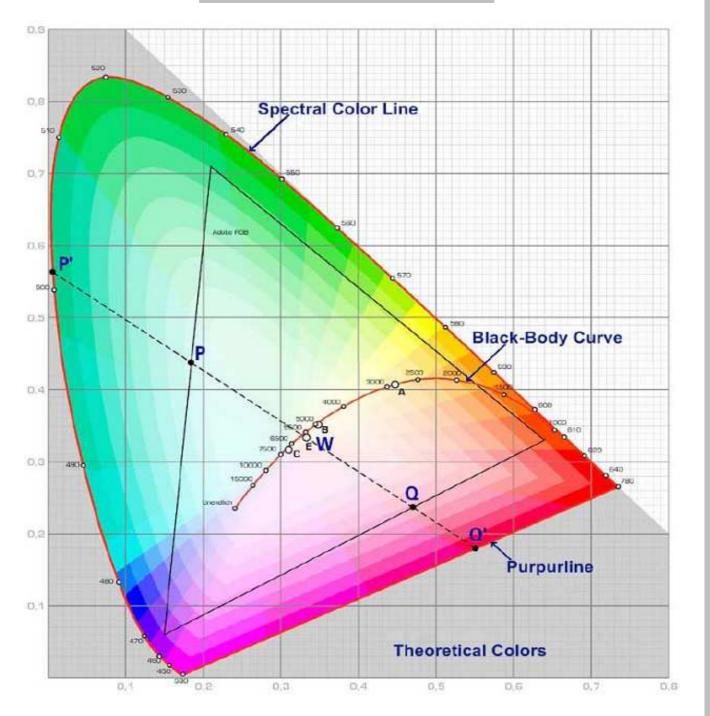
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Color table curve



					SM	IT Side View L Amber	.ED
					Part No.: <b>M11L4008</b>		
					Customer:		
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