

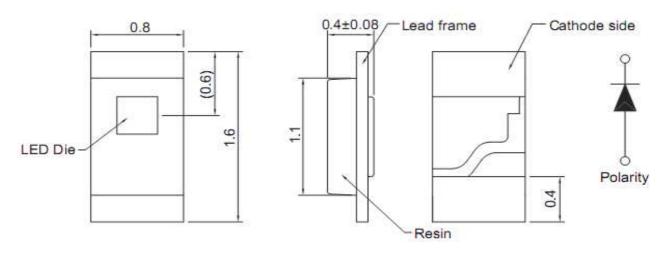


Applications

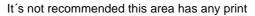
Interior automotive lighting

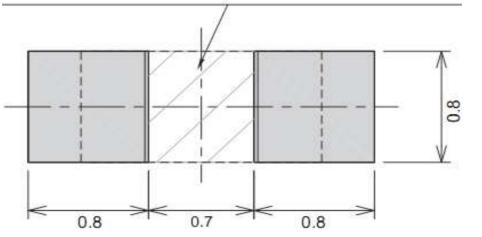
 Optical indicators
 Communication Products
 Backlighting
 Toys

Technical Drawing



Recommended Soldering Pattern





Notes	All dimensions	s in mm tolerar ss otherwise n	SMT Top View LED Yellow Green				
					Part No.	.: M11I	D8001
			Custome	er:			
DRW:	Wang	CHKD	Wung	MATL:	Chui	DATE	03.12.2009
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Absolute Maximum Ratings

Ta=25°C

Item	Symbol	AllnGaP	Unit
Power Dissipation	P _D	72	mW
DC Forward Current	I _F	30	mA
Plused Forward Current	I _{FP} *	120	mA
Reverse Voltage	V _R	5	V
Operating Temperature	T _{OP}	-30 to 80	°C
Storage Temperature	T _{ST}	-40 to 85	°C

* 0.1 msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

I_F=20mA Ta=25°C

Ermitting Color	Yellow Green						
Material	AllnGaP						
Forward Voltage	typ.	2.0	V _F				
Forward Voltage	max.	2.4	V _F				
Wavelength	λD	573	nm				
•	λP	574	nm				
typ.	Δλ	20	nm				
Color Temperature	min.		K				
Color remperature	max.		K				
Luminous Intensity *	min.	36	mcd				
Lumnous intensity	typ.	60	mcd				
Reverse Current	max.		μA				
Viewing Angle	201/2	140					

* Per NIST standards

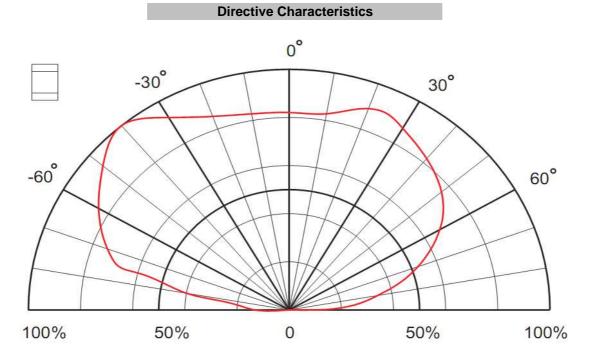
SMT Top View LED Yellow Green

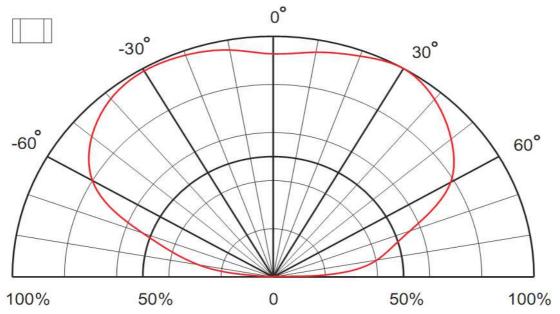
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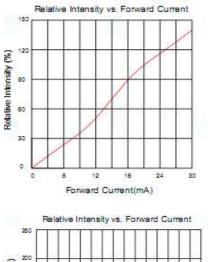
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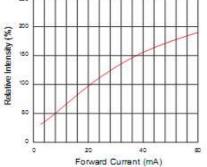


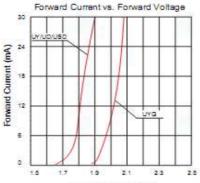


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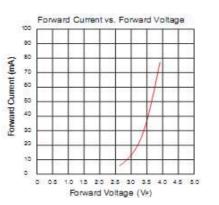
Curvs

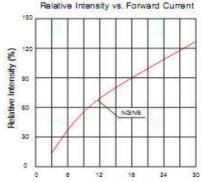








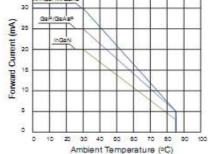


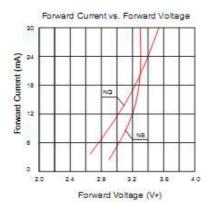






Forward Current vs. Ambient Temperature





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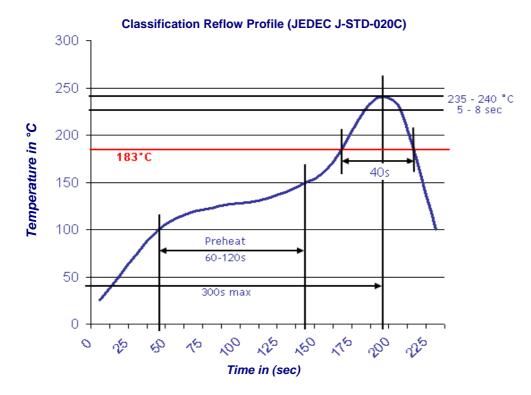
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Solder Condition

Lead Free Solder

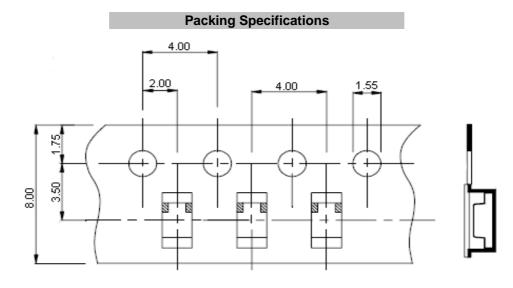


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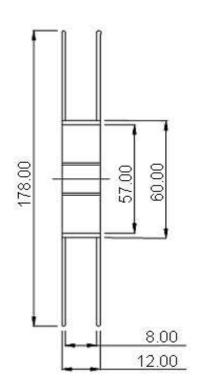
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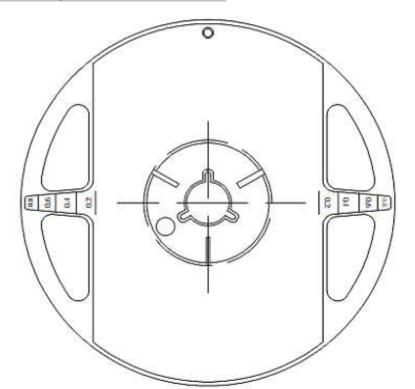






Reel Specifications





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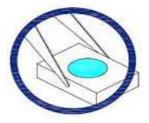




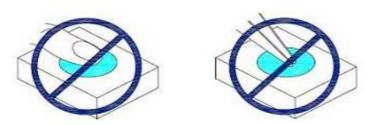
Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



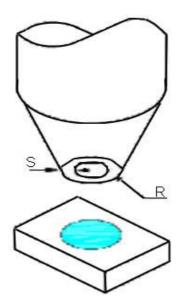
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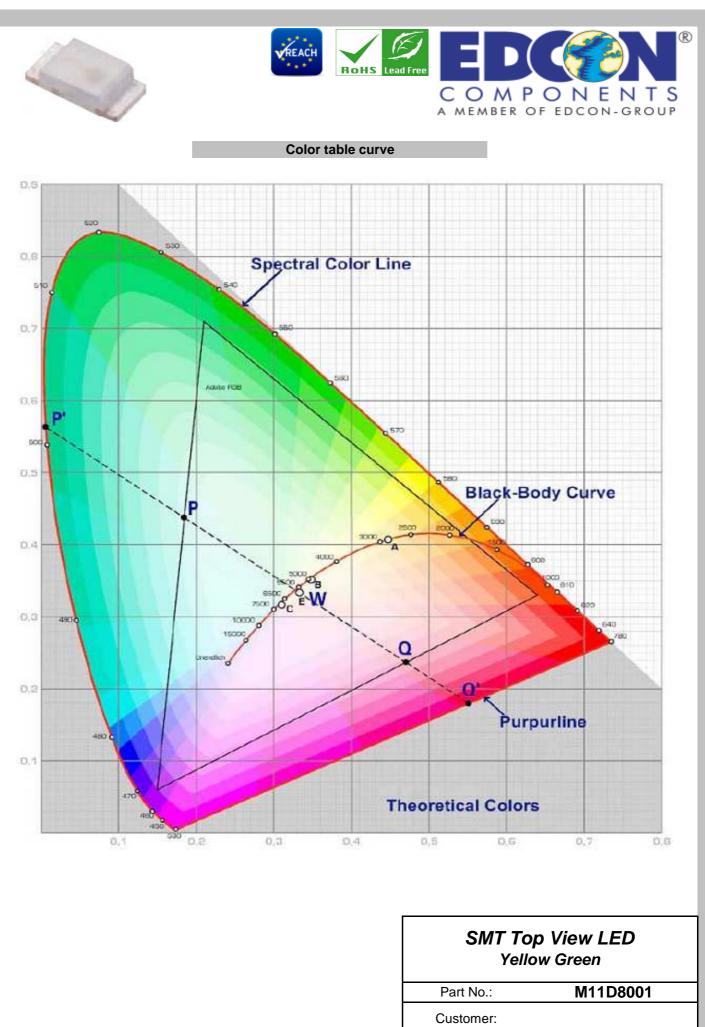


- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



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