







Applications

- Interior automotive lighting
 Optical indicators
 Communication Products
 Backlighting
 Toys
- Technical Drawing

 0.8

 O.4±0.08

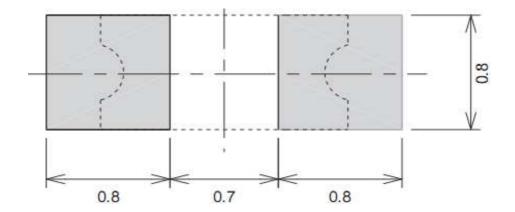
 Cathode side

 Polarity

 Resin

 PCB

Recommended Soldering Pattern



Notes:

All dimensions in mm tolerance is \pm 0.1mm unless otherwise noted.

SMT Top View LED Ultra Bright Orange

Part No.: **M11D6004**

DRW:	Wang	CHKD	Wung	MATL:	Chui	DATE	03.12.2009
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Absolute Maximum Ratings

Ta=25°C

Item	Symbol	AllnGaP	Unit
Power Dissipation	P_{D}	72	mW
DC Forward Current	I _F	30	mA
Plused Forward Current	I _{FP} *	100	mA
Reverse Voltage	V_R	5	V
Operating Temperature	T _{OP}	-30 to 80	°C
Storage Temperature	T _{ST}	-40 to 85	°C

^{* 0.1} msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

I_F=20mA Ta=25°C

Ermitting Color		Ultra Bright Orange	
Material		AllnGaP	
Forward Voltage	typ.	1.9	V_{F}
Torward voilage	max.	2.4	V_{F}
Wavelength	λD	622	nm
_	λP	636	nm
typ.	Δλ	17	nm
Color Temperature	min.		K
Color reinperature	max.		K
Luminous Intensity *	min.	30	mcd
Luminous intensity	typ.	45	mcd
Reverse Current	max.		μA
Viewing Angle	2Θ1/2	140	

^{*} Per NIST standards

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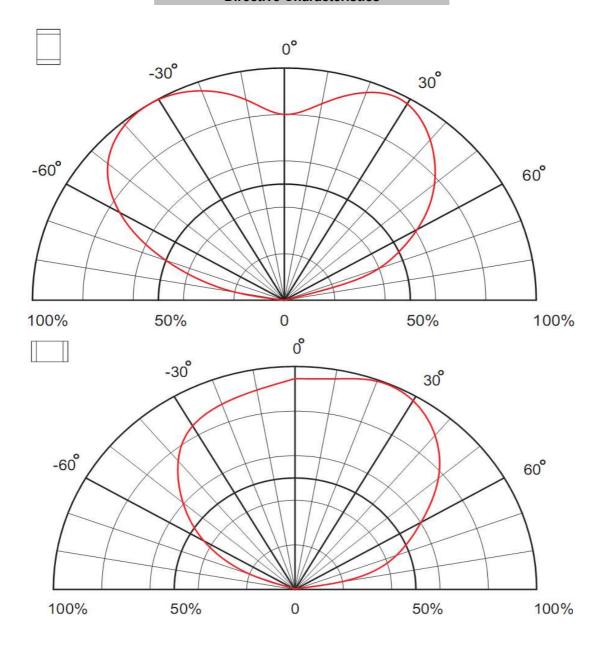








Directive Characteristics



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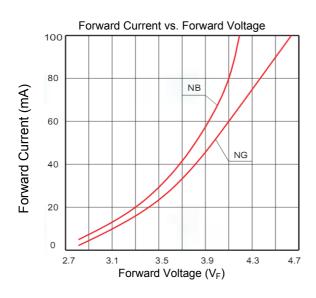


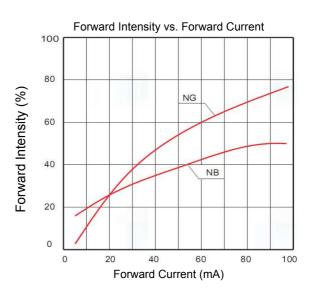


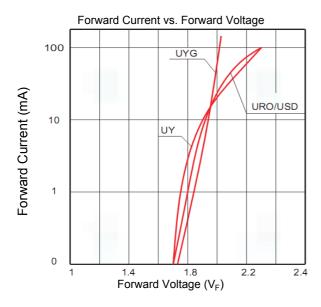


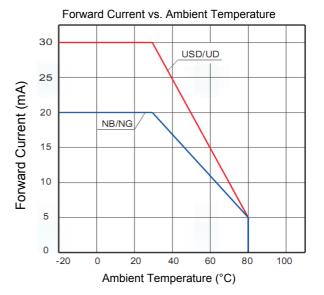


Curvs









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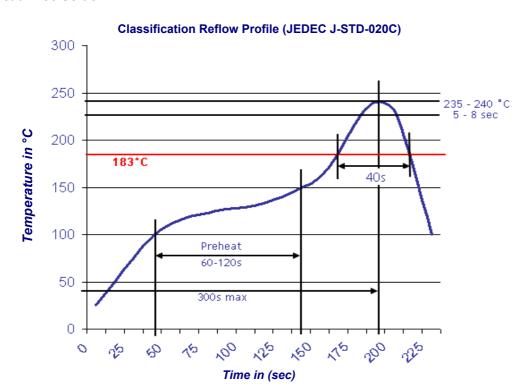






Solder Condition

Lead Free Solder



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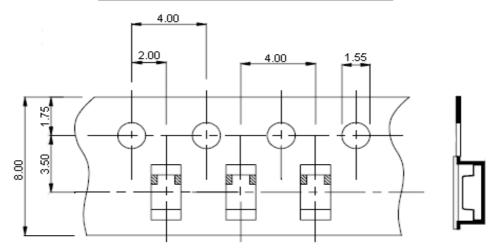




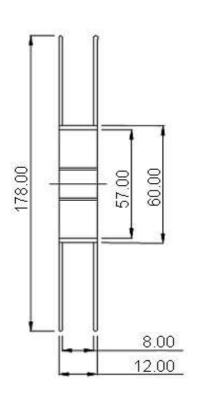


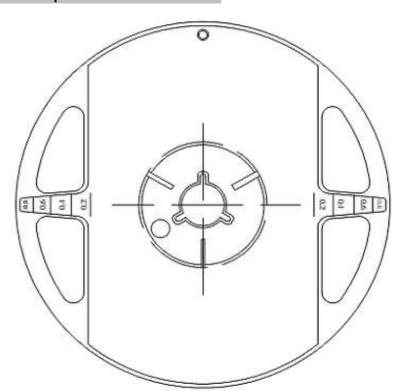


Packing Specifications



Reel Specifications





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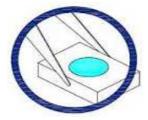




Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.





3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



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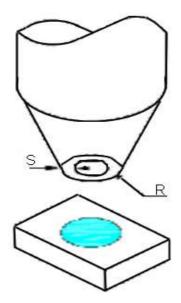








- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



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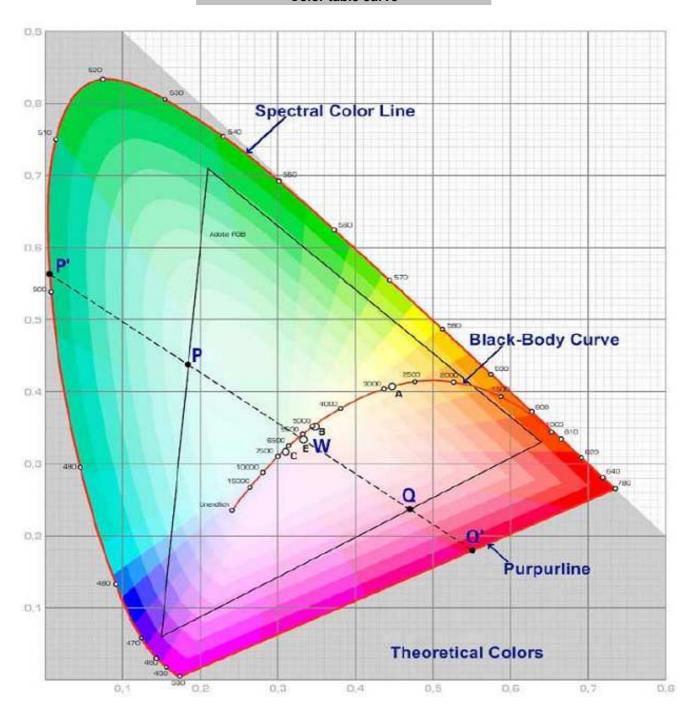








Color table curve



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