

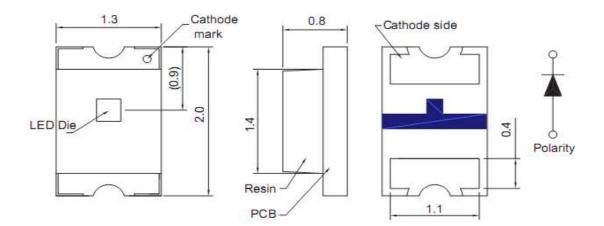


Applications

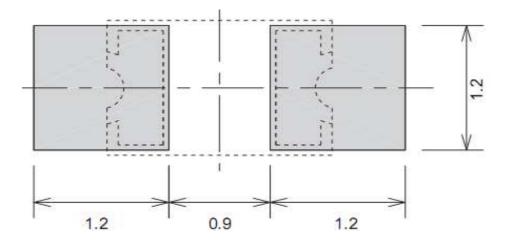
Interior automotive lighting

 Optical indicators
 Communication Products
 Backlighting
 Toys

Technical Drawing



Recommended Soldering Pattern



Notes	: All dimensions ± 0.1mm unles		SN	IT Top View L Green	ED		
			Part No.	.: M11E	36011		
					Custome	er:	
DRW:	Wang	CHKD	Wung	MATL:	Chui	DATE	03.12.2009
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Absolute Maximum Ratings

Ta=25°C

Item	Symbol	InGaN	Unit
Power Dissipation	P _D	78	mW
DC Forward Current	I _F	20	mA
Plused Forward Current	I _{FP} *	80	mA
Reverse Voltage	V _R	5	V
Operating Temperature	T _{OP}	-30 to 80	°C
Storage Temperature	T _{ST}	-40 to 85	°C

* 0.1 msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

I_F=20mA Ta=25°C

Ermitting Color		Green					
Material	InGaN						
Forward Voltage	typ.	3.3	V _F				
Forward Voltage	max.	3.9	V _F				
Wavelength	λD	527	nm				
•	λP	520	nm				
typ.	Δλ	40	nm				
Color Temperature	min.		K				
	max.		K				
Luminous Intensity *	min.	90	mcd				
Lummous intensity	typ.	140	mcd				
Reverse Current	max.		μA				
Viewing Angle	201/2	140					

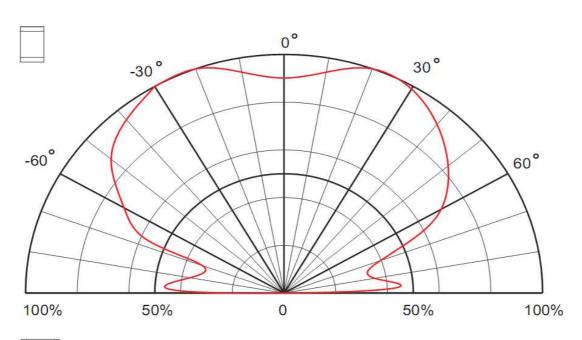
* Per NIST standards

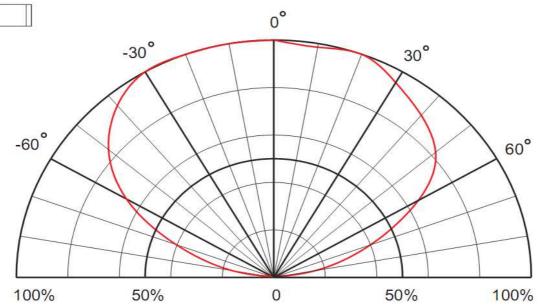
			SA	IT Top View Li Green	ED		
					Part No.	.: M11E	36011
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Directive Characteristics





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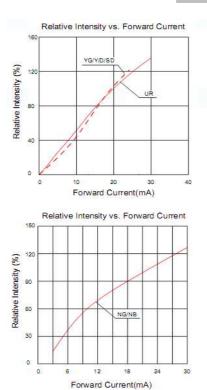
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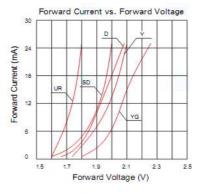
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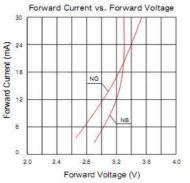


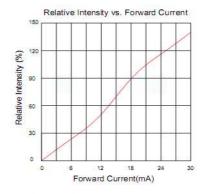


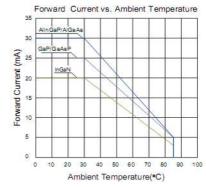
Curvs

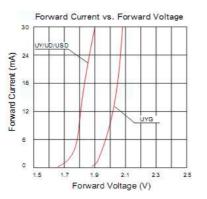












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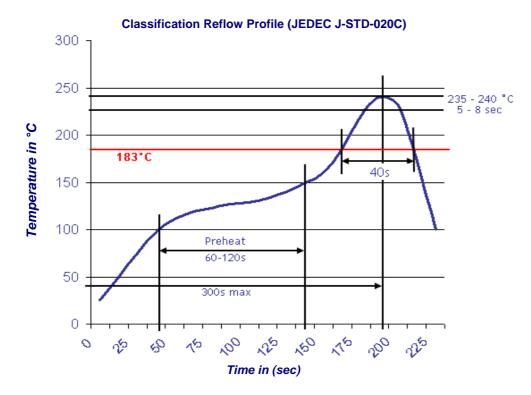
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Solder Condition

Lead Free Solder



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Wang

Ping

CHKD

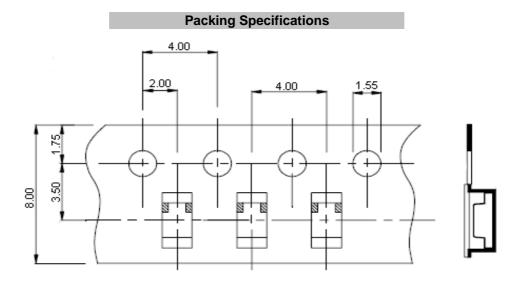
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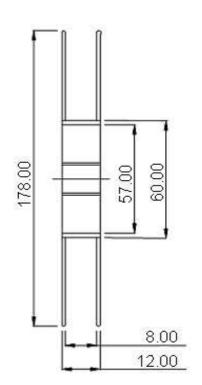
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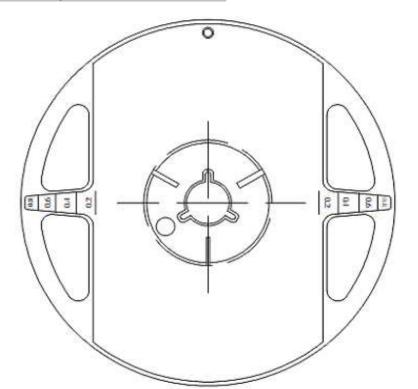






Reel Specifications





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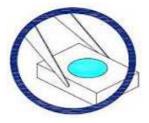




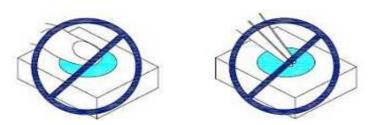
Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



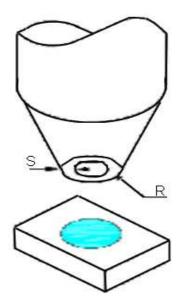
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- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



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Wang

Ping

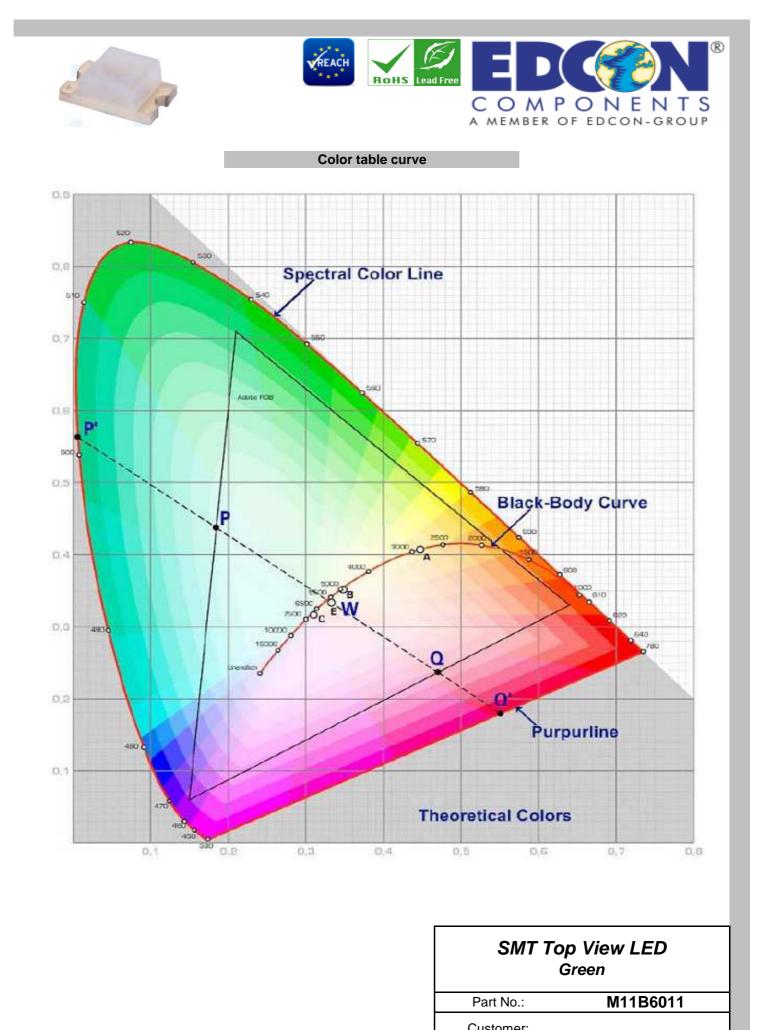
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DRW:

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Wung



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