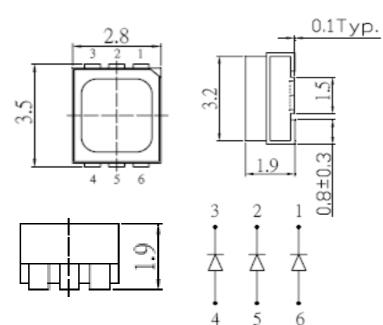


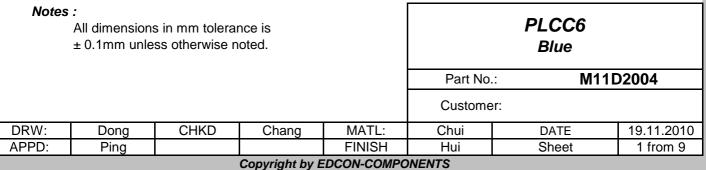


Applications

- Interior automotive lighting - Optical indicators - Communication Products - Backlighting - Toys

Technical Drawing





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Absolute Maximum Ratings

Item	Symbol		Unit
Power Dissipation	PD	270	mW
DC Forward Current	I _F	75	mA
Plused Forward Current	I _{FP} *	100	mA
Reverse Voltage	V _R	5	V
Operating Temperature	T _{OP}	-30 to 85	°C
Storage Temperature	T _{ST}	-40 to 100	°C

* 0.1 msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

Ermitting Color		Blue				
Material						
Forward Voltage	typ.	3.1	V _F			
r orward voltage	max.	3.6	V _F			
Wavelength	λD	465 ~ 475	nm			
	λP		nm			
typ.	Δλ		nm			
Color Temperature	min.		K			
Color remperature	max.		K			
Luminous Intensity *	min.	1120	mcd			
Luminous Intensity *	typ.	1560	mcd			
Reverse Current	max.		μA			
Viewing Angle	2Θ1/2	120				

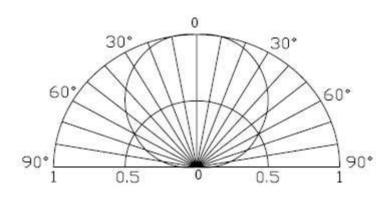
* Per NIST standards

					PLCC6 Blue				
					Part No.	: M1 1	D2004		
					Custome	er:			
DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	19.11.2010		
APPD:	Ping			FINISH	Hui	Sheet	2 from 9		
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Directive Characteristics



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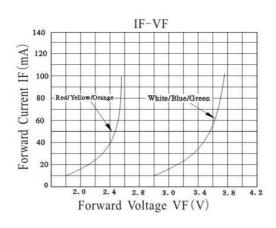
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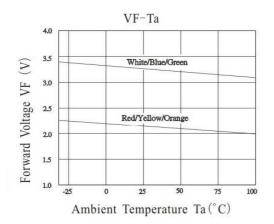
Chang

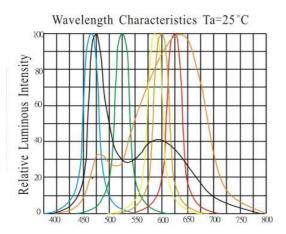




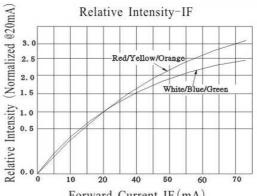
Typical Characteristics





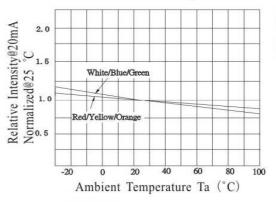


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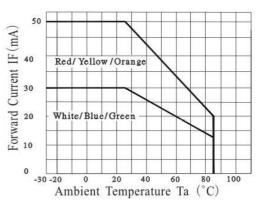


Forward Current IF (mA)

Relative Intensity-Ta







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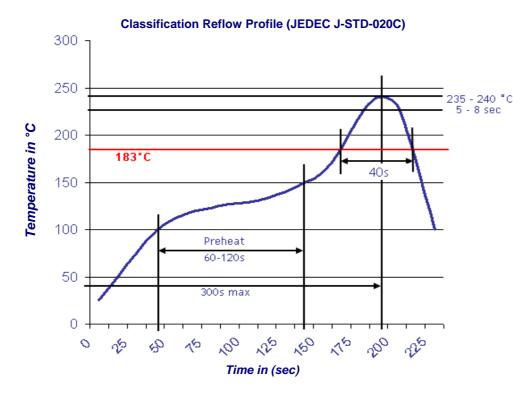
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Solder Condition

Lead Free Solder



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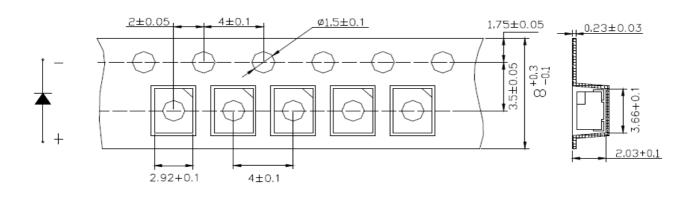
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Packing Specifications



Reel Specifications

Ø20,2MIN Ø20,2MIN Ø13-0.20

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178±2.0

62±1.0

8,4 +1.5

14,4MAX

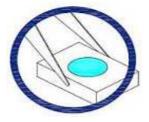




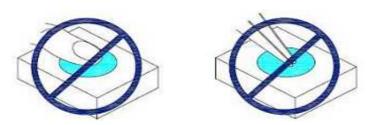
Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.

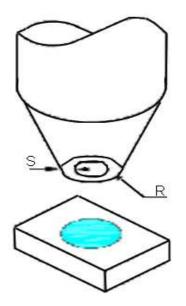


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- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



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MATL:	Chui	DATE 19.11.201				
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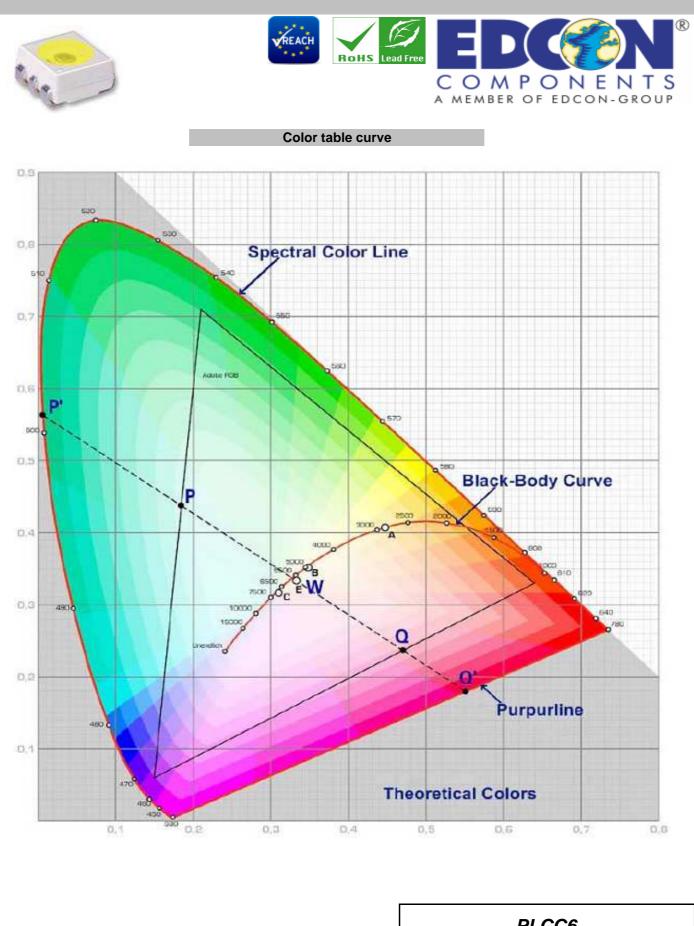
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