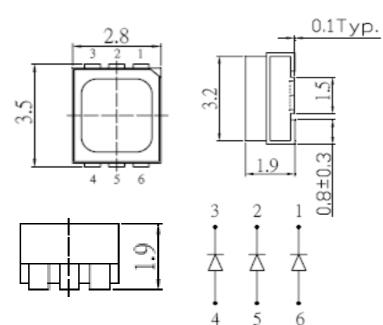


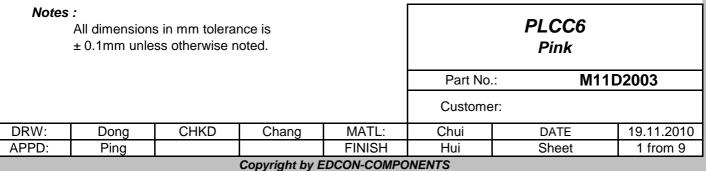


#### **Applications**

- Interior automotive lighting - Optical indicators - Communication Products - Backlighting - Toys

#### **Technical Drawing**





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# Absolute Maximum Ratings

Item	Symbol		Unit
Power Dissipation	PD	270	mW
DC Forward Current	I <sub>F</sub>	75	mA
Plused Forward Current	I <sub>FP</sub> *	100	mA
Reverse Voltage	V <sub>R</sub>	5	V
Operating Temperature	T <sub>OP</sub>	-30 to 85	°C
Storage Temperature	T <sub>ST</sub>	-40 to 100	°C

\* 0.1 msec pulse, 10% duty cycle

# **Electrcal / Optical Characteristics**

Ermitting Color	Pink					
Material						
Forward Voltage	typ.	3.1	V <sub>F</sub>			
r orward voltage	max.	3.6	V <sub>F</sub>			
Wavelength	λD	x = 0.41 ~ 0.49	nm			
-	λP	y = 0.13 ~ 0.21	nm			
typ.	Δλ		nm			
Color Temperature	min.		K			
Color remperature	max.		K			
Luminous Intensity *	min.	750	mcd			
Lummous intensity	typ.	1120	mcd			
Reverse Current	max.		μA			
Viewing Angle	2Θ1/2	120				

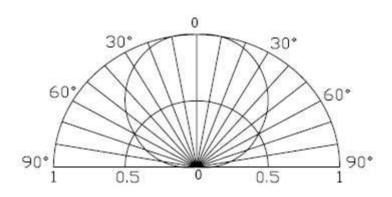
\* Per NIST standards

					PLCC6 Pink				
					Part No.: <b>M11D2003</b>				
					Custome	er:			
DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	19.11.2010		
APPD:	Ping			FINISH	Hui	Sheet	2 from 9		
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## Directive Characteristics



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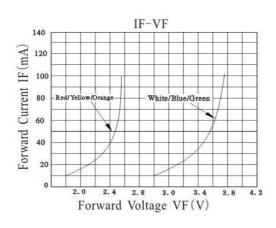
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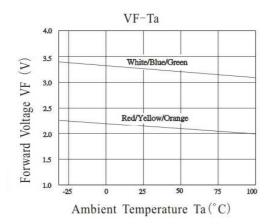
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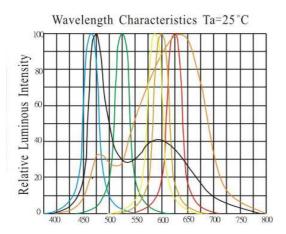




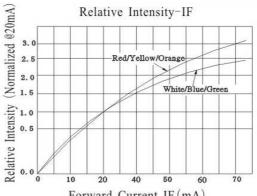
### **Typical Characteristics**





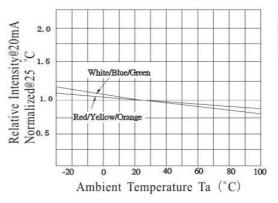


CHKD

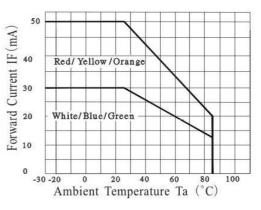


Forward Current IF (mA)

Relative Intensity-Ta







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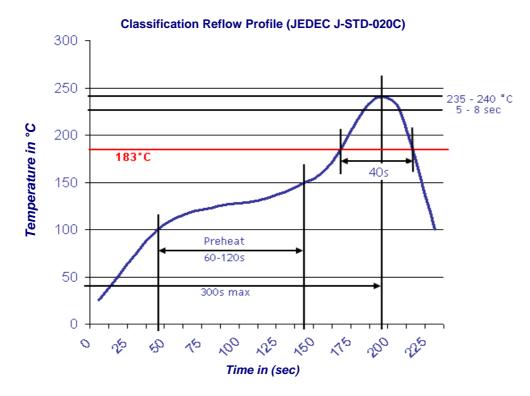
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## **Solder Condition**

## Lead Free Solder



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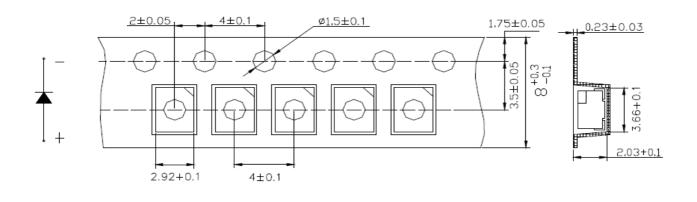
178±2.0

62±1.0

8,4 +1.5

14,4MAX

## **Packing Specifications**



**Reel Specifications** 

Ø20.2MIN Ø13-0.20

					PLCC6 Pink			
					Part No.: <b>M11D2003</b>			
					Custome	er:		
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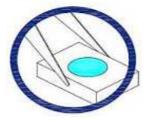




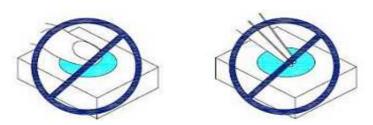
## Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



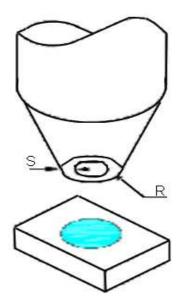
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- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



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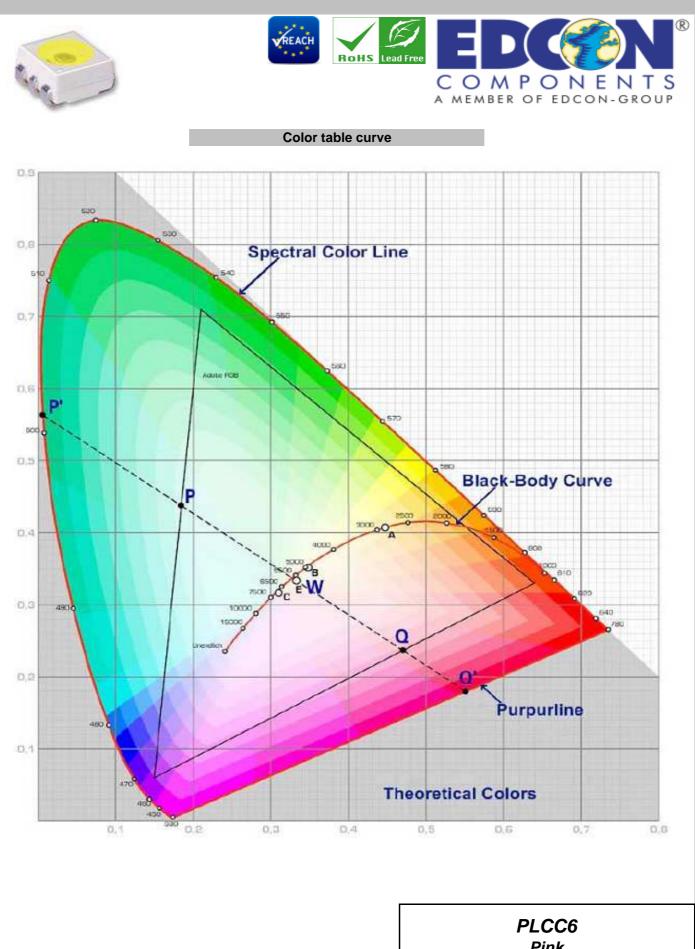
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