



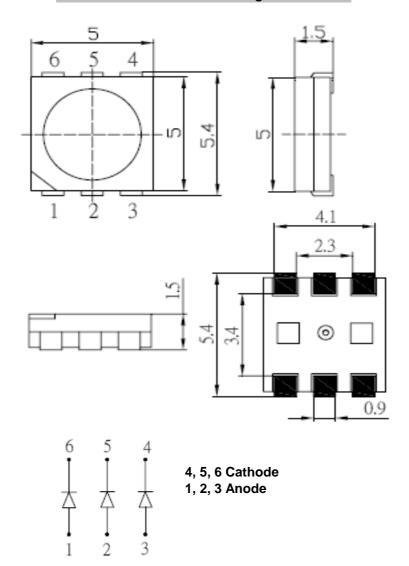




Applications

- Interior automotive lighting
 Optical indicators
 Communication Products
 - Backlighting
 - Toys

Technical Drawing



Notes:

All dimensions in mm tolerance is ± 0.1 mm unless otherwise noted.

PLCC6 Orange

Part No.: **M11A5027**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	19.11.2010
APPD:	Ping			FINISH	Hui	Sheet	1 from 9









Absolute Maximum Ratings

Item	Symbol		Unit
Power Dissipation	P_{D}	234	mW
DC Forward Current	I _F	90	mA
Plused Forward Current	I _{FP} *	100	mA
Reverse Voltage	V_R	5	V
Operating Temperature	T _{OP}	-30 to 85	°C
Storage Temperature	T _{ST}	-40 to 100	°C

^{* 0.1} msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

Ermitting Color		Orange				
Material						
Forward Voltage	typ.	2.1	V_{F}			
Torward voilage	max.	2.6	V_{F}			
Wavelength	λD	600 ~ 610	nm			
•	λP		nm			
typ.	Δλ		nm			
Color Temperature	min.		K			
Color remperature	max.		K			
Luminous Intensity *	min.	1560	mcd			
Luminous intensity	typ.	1900	mcd			
Reverse Current	max.		μΑ			
Viewing Angle	2Θ1/2	120				

^{*} Per NIST standards

PLCC6 Orange

Part No.: **M11A5027**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	19.11.2010
APPD:	Ping			FINISH	Hui	Sheet	2 from 9

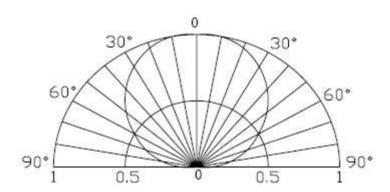








Directive Characteristics



PLCC6 Orange

Part No.: **M11A5027**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	19.11.2010
APPD:	Ping			FINISH	Hui	Sheet	3 from 9

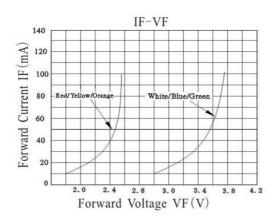


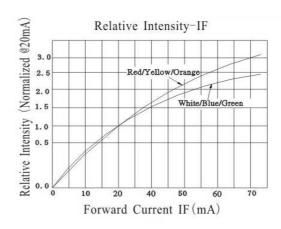


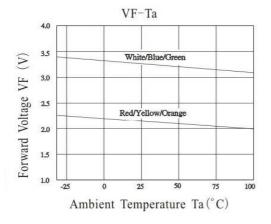


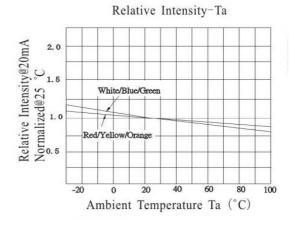


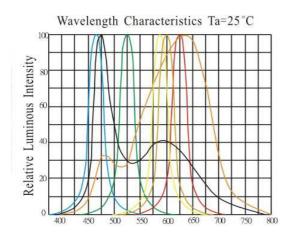
Typical Characteristics

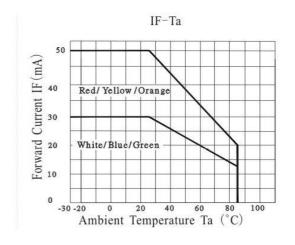












PLCC6 Orange						
Part No.:	M11A5027					
Customer:						

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	19.11.2010
APPD:	Ping			FINISH	Hui	Sheet	4 from 9



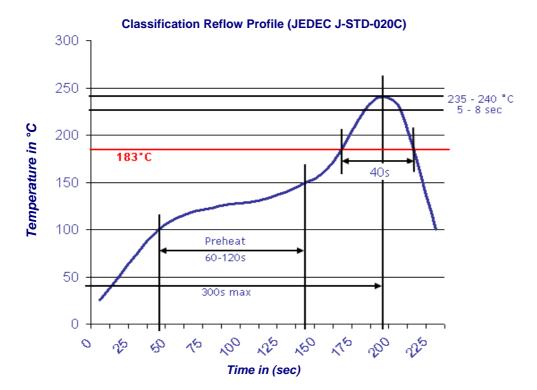






Solder Condition

Lead Free Solder



PLCC6
Orange

Part No.: **M11A5027**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	19.11.2010
APPD:	Ping			FINISH	Hui	Sheet	5 from 9

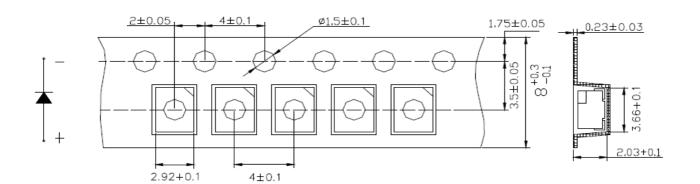




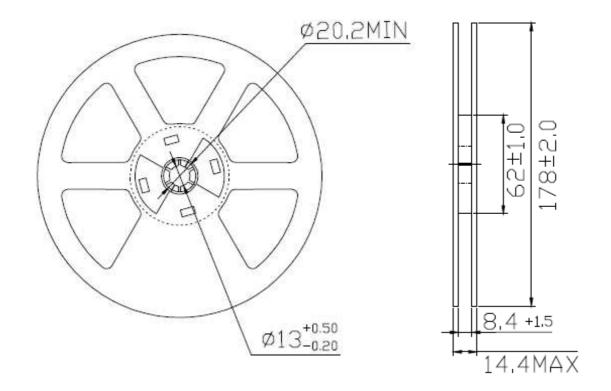




Packing Specifications



Reel Specifications



	Orange
Part No.:	M11A5027
Customer:	

PLCC6

DRW: Dong CHKD Chang MATL: Chui DATE 19.11.2010
APPD: Ping FINISH Hui Sheet 6 from 9





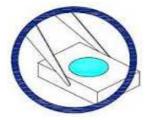




Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.





3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



PLCC6 Orange

Part No.: **M11A5027**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	19.11.2010
APPD:	Ping			FINISH	Hui	Sheet	7 from 9

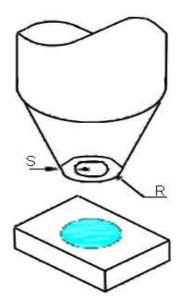








- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



PLCC6 Orange

Part No.: **M11A5027**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	19.11.2010
APPD:	Ping			FINISH	Hui	Sheet	8 from 9

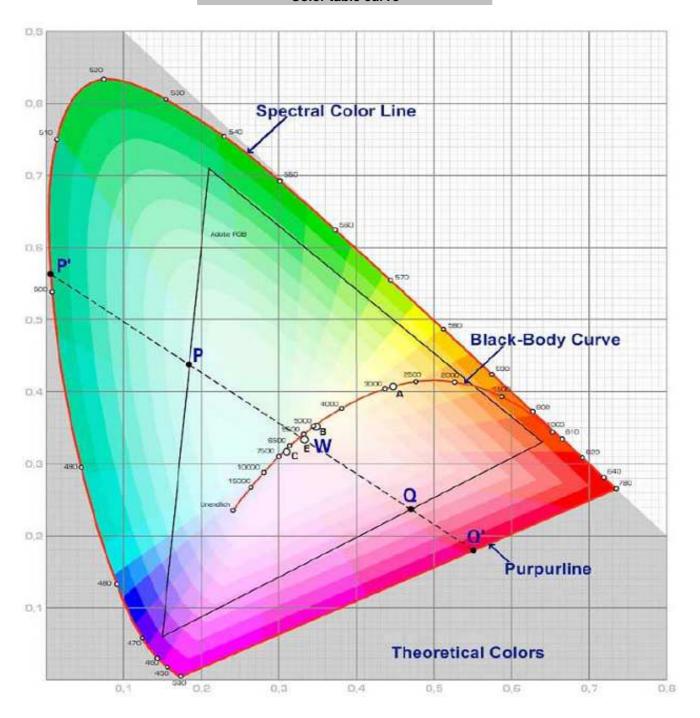








Color table curve



PLCC6 Orange							
Part No.	: M11 /	M11A5027					
Custome	er:						
Chui	DATE	19.11.2010					
Hui	Sheet	9 from 9					

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	19.11.2010
APPD:	Ping			FINISH	Hui	Sheet	9 from 9