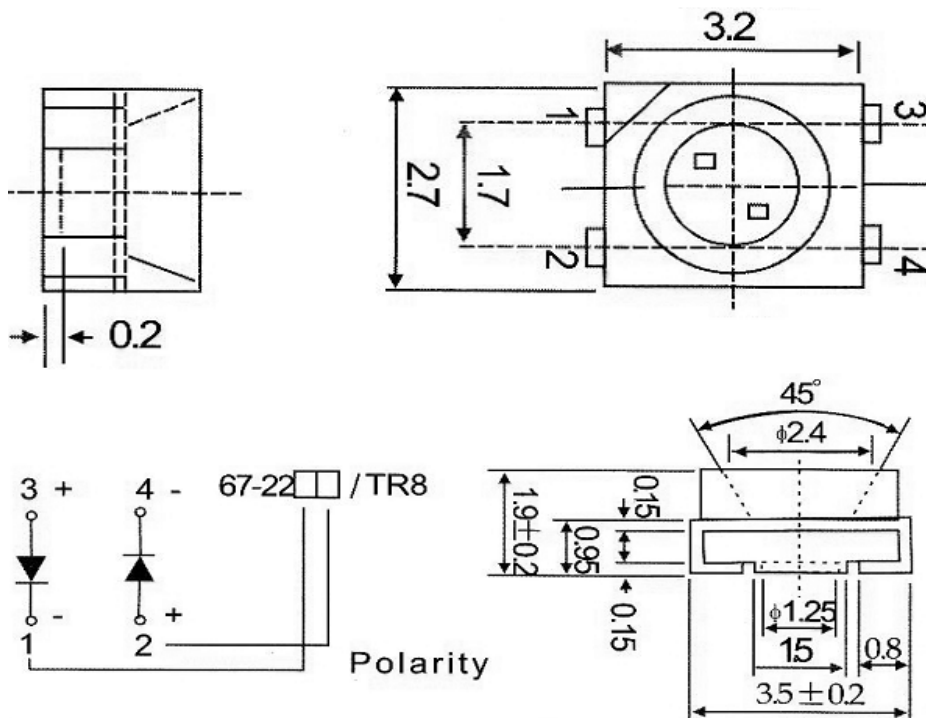




**Applications**

- Interior automotive lighting
- Optical indicators
- Communication Products
- Backlighting
- Toys

**Technical Drawing**



**Notes :**

All dimensions in mm tolerance is  $\pm 0.1\text{mm}$  unless otherwise noted.

<b>SMT Top View LED</b>	
<b>Red</b>	<b>Blue</b>
Part No.:	<b>M11A3008</b>
Customer:	

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	18.11.2010
APPD:	Ping			FINISH	Hui	Sheet	1 from 9



**Absolute Maximum Ratings**

Item	Symbol	Red	Blue	Unit
Power Dissipation	P <sub>D</sub>	78	108	mW
DC Forward Current	I <sub>F</sub>	30	30	mA
Plused Forward Current	I <sub>FP</sub> *	100	100	mA
Reverse Voltage	V <sub>R</sub>	5		V
Operating Temperature	T <sub>OP</sub>	-30 ~ 85		°C
Storage Temperature	T <sub>ST</sub>	-40 ~ 100		°C

\* 0.1 msec pulse, 10% duty cycle

**Electrcal / Optical Characteristics**

Ermitting Color	Red		Blue	
	---			
<b>Material</b>	---			
<b>Forward Voltage</b>	typ.	2.1	3.1	V <sub>F</sub>
	max.	2.6	3.6	V <sub>F</sub>
<b>Wavelength</b> typ.	λD	620 ~ 630	465 ~ 475	nm
	λP	---	---	nm
	Δλ	---	---	nm
<b>Color Temperature</b>	min.	---	---	K
	max.	---	---	K
<b>Luminous Intensity *</b>	min.	100	100	mcd
	typ.	150	130	mcd
<b>Reverse Current</b>	max.	---		μA
<b>Viewing Angle</b>	2Θ1/2	120		

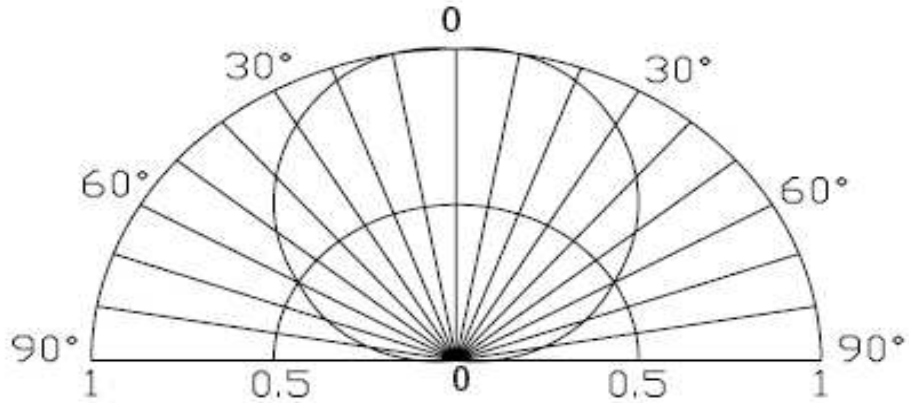
\* Per NIST standards

<b>SMT Top View LED</b>	
<b>Red</b>	<b>Blue</b>
Part No.:	<b>M11A3008</b>
Customer:	

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	18.11.2010
APPD:	Ping			FINISH	Hui	Sheet	2 from 9



**Directive Characteristics**

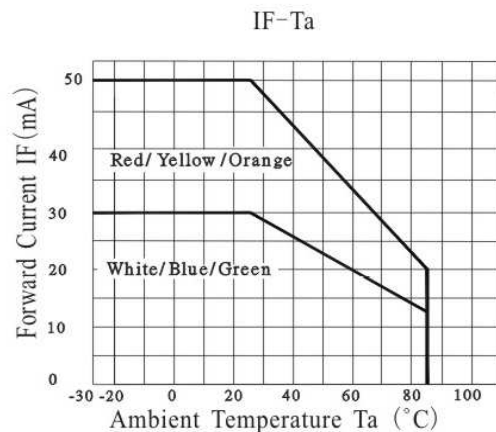
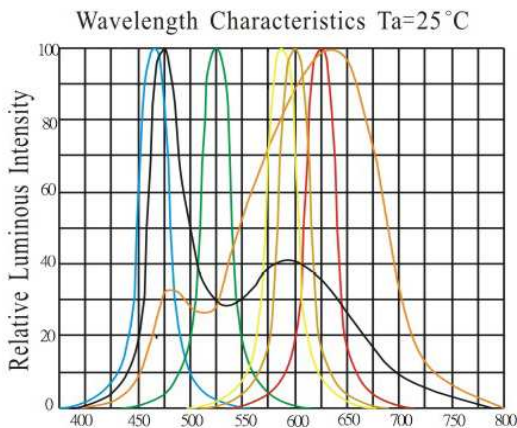
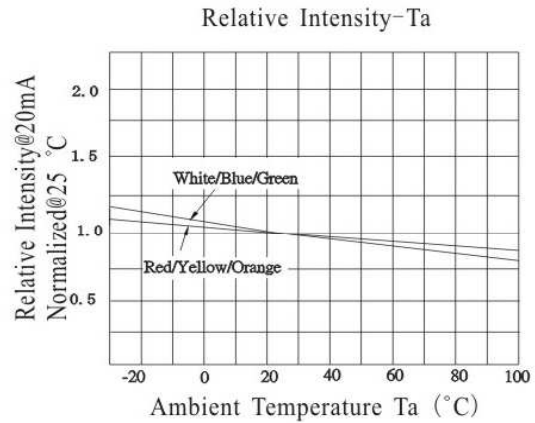
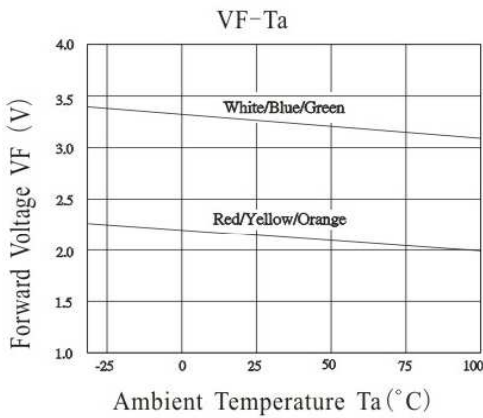
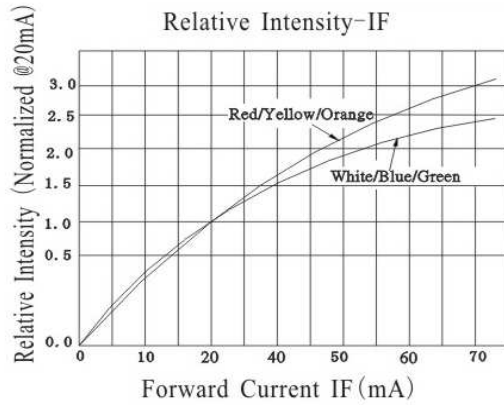
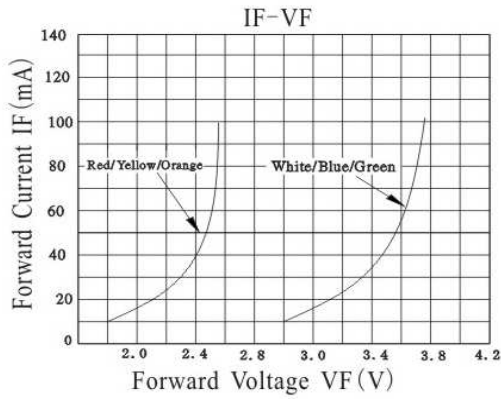


<b>SMT Top View LED</b> <i>Red</i> <span style="float: right;"><i>Blue</i></span>	
Part No.:	<b>M11A3008</b>
Customer:	

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	18.11.2010
APPD:	Ping			FINISH	Hui	Sheet	3 from 9



**Typical Characteristics**



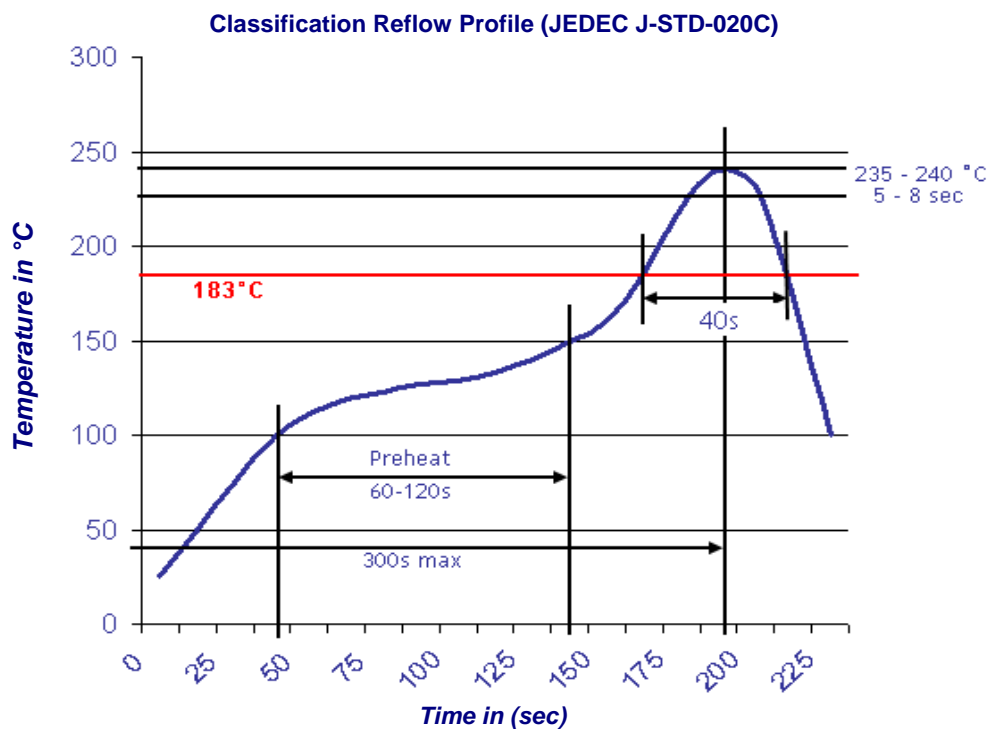
<b>SMT Top View LED</b>	
<b>Red</b>	<b>Blue</b>
Part No.:	<b>M11A3008</b>
Customer:	

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	18.11.2010
APPD:	Ping			FINISH	Hui	Sheet	4 from 9



**Solder Condition**

**Lead Free Solder**

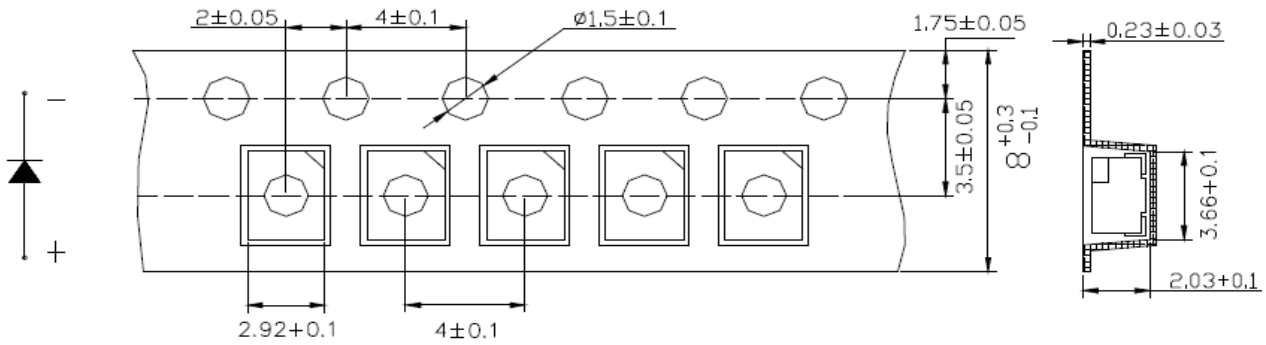


<b>SMT Top View LED</b>	
<b>Red</b>	<b>Blue</b>
Part No.:	<b>M11A3008</b>
Customer:	

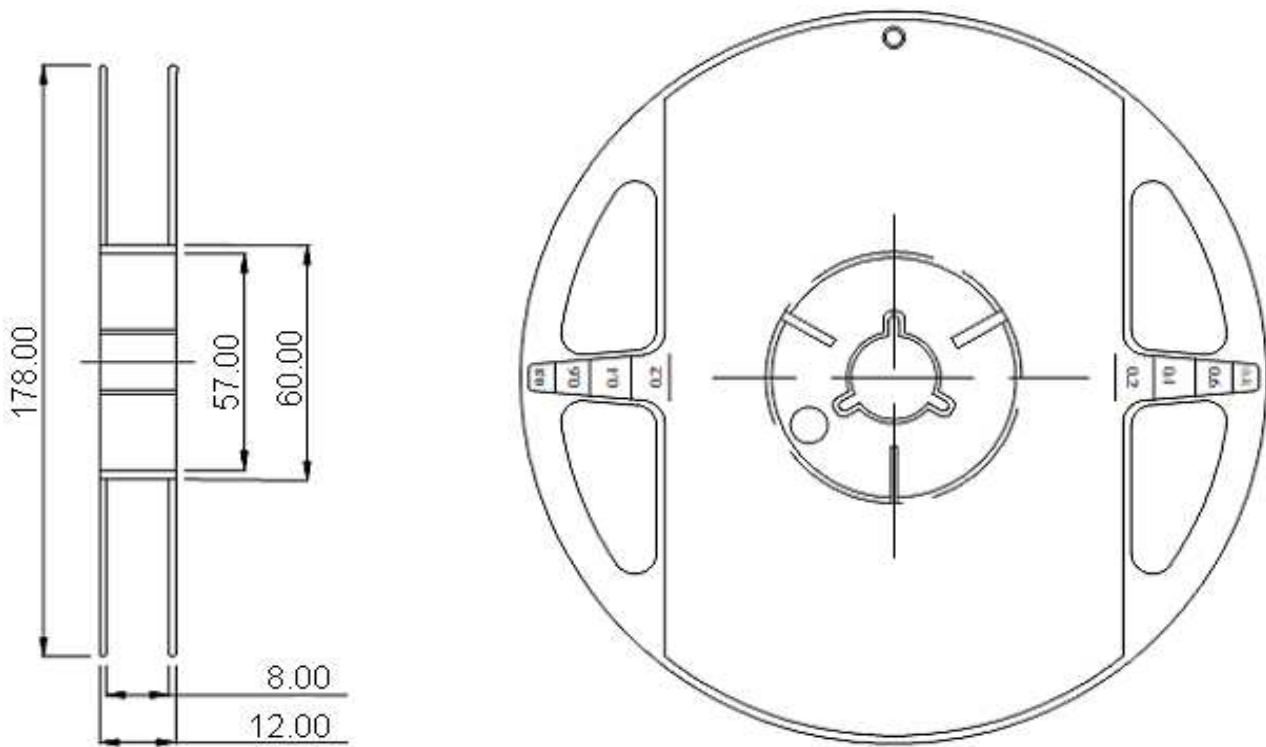
DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	18.11.2010
APPD:	Ping			FINISH	Hui	Sheet	5 from 9



**Packing Specifications**



**Reel Specifications**



<b>SMT Top View LED</b>	
<b>Red</b>	<b>Blue</b>
Part No.:	<b>M11A3008</b>
Customer:	

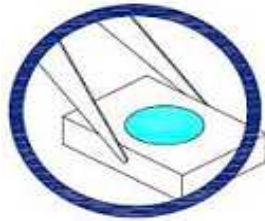
DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	18.11.2010
APPD:	Ping			FINISH	Hui	Sheet	6 from 9



### Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

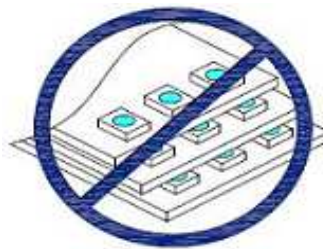
1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



**SMT Top View LED**  
**Red** **Blue**

Part No.: **M11A3008**

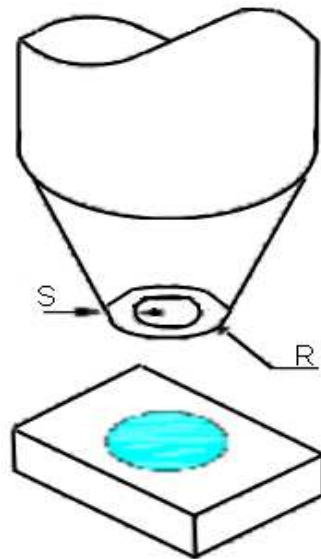
Customer:

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	18.11.2010
APPD:	Ping			FINISH	Hui	Sheet	7 from 9





4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



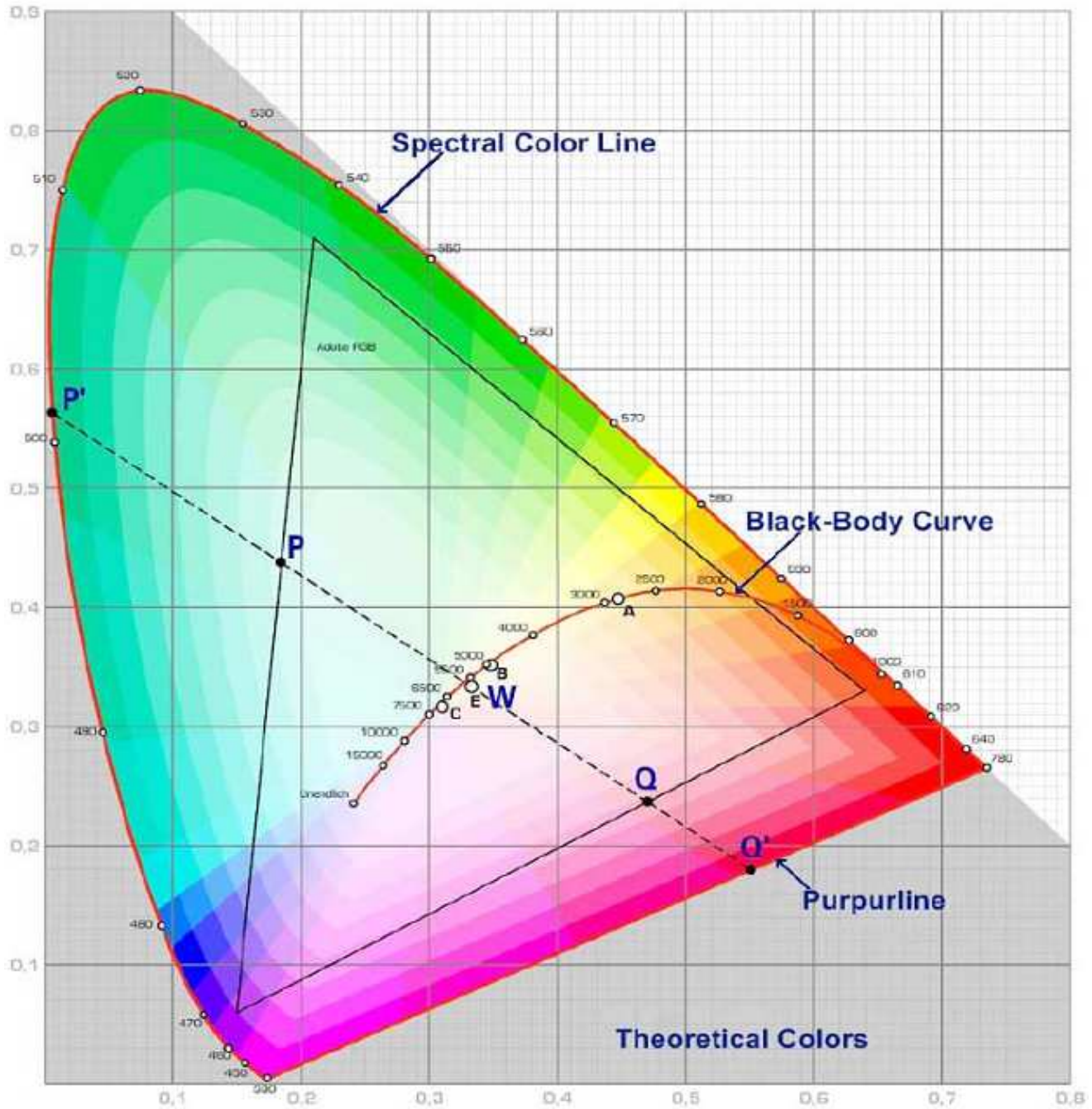
<b>SMT Top View LED</b>	
<b>Red</b>	<b>Blue</b>
Part No.:	<b>M11A3008</b>
Customer:	

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	18.11.2010
APPD:	Ping			FINISH	Hui	Sheet	8 from 9





**Color table curve**



<b>SMT Top View LED</b>	
<b>Red</b>	<b>Blue</b>
Part No.:	<b>M11A3008</b>
Customer:	

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	18.11.2010
APPD:	Ping			FINISH	Hui	Sheet	9 from 9