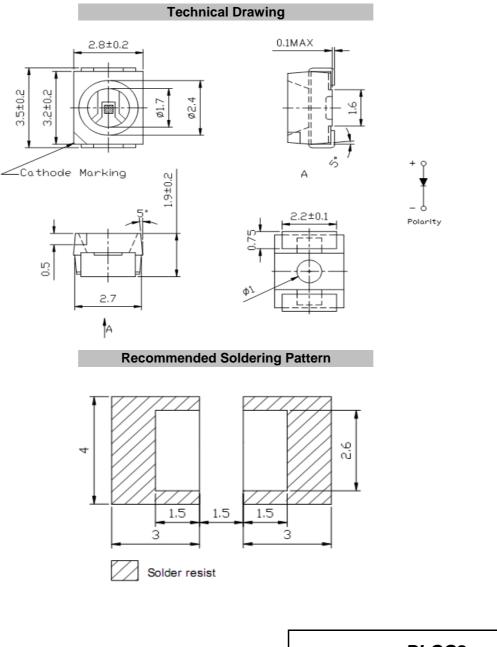




Applications

Interior automotive lighting

 Optical indicators
 Communication Products
 Backlighting
 Toys



Notes	All dimensions	s in mm tolerai ss otherwise n		PLCC2 Yellow Green			
					Part No.	.: M11	A1006
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Absolute Maximum Ratings

Ta=25°C

ltem	Symbol		Unit
Power Dissipation	PD	78	mW
DC Forward Current	I _F	30	mA
Plused Forward Current	I _{FP} *	100	mA
Reverse Voltage	V _R	5	V
Operating Temperature	T _{OP}	-30 to 85	°C
Storage Temperature	T _{ST}	-40 to 100	°C

* 0.1 msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

I_F=20mA Ta=25°C

Ermitting Color		Yellow Green				
Material						
Forward Voltage	typ.	2.1	V _F			
r orward voltage	max.	2.6	V _F			
Wavelength	λD	565	nm			
	λP	570	nm			
typ.	Δλ		nm			
Color Temperature	min.		K			
Color remperature	max.		K			
Luminous Intensity *	min.		mcd			
Luminous intensity	typ.	25	mcd			
Reverse Current	max.	10	μA			
Viewing Angle	201/2	120				

* Per NIST standards

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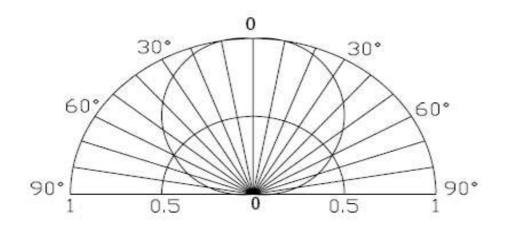
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Directive Characteristics



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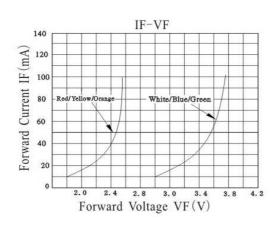
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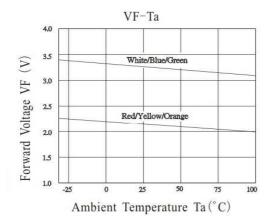
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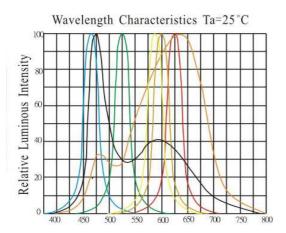




Typical Characteristics

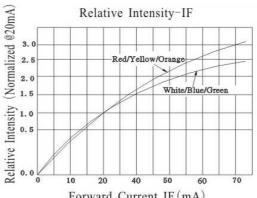






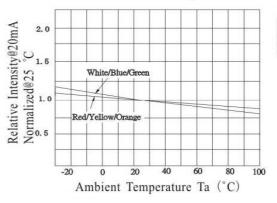
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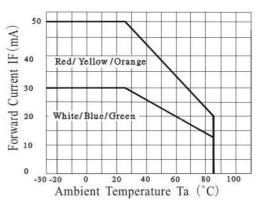


Forward Current IF (mA)

Relative Intensity-Ta







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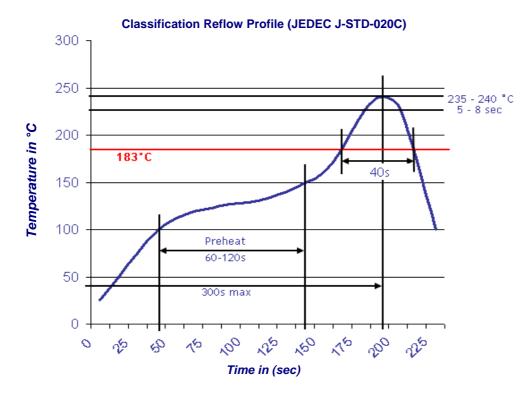
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Solder Condition

Lead Free Solder



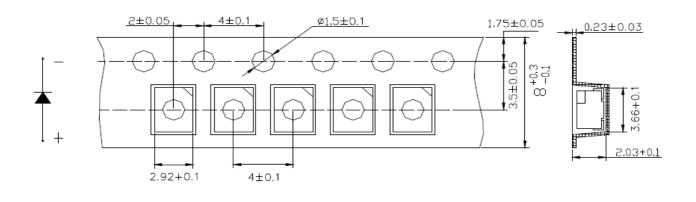
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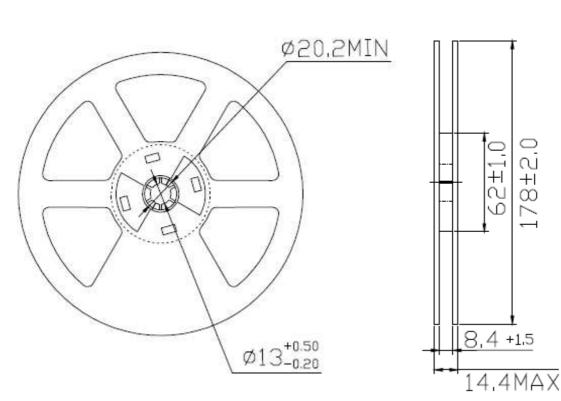




Packing Specifications



Reel Specifications



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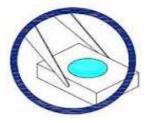




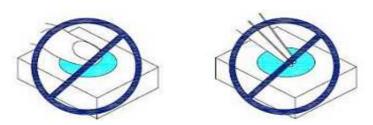
Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



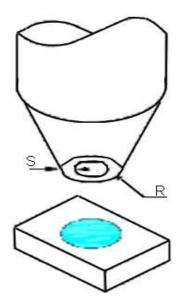
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- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



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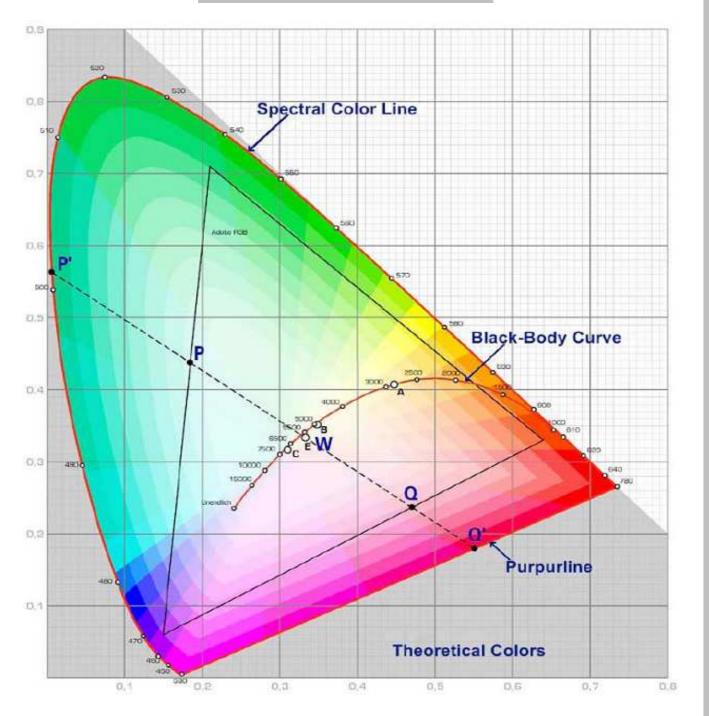
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Color table curve



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