







DATA SHEET

50Watt High Power LED

Serie: M15018

Wavelength **0595= 595mn**

Brightness **2150= 2150lm**

Color: YE= Yellow

50Watt High Power LED

Serie No.: **M15018**

Customer:

DRW:	Jason	CHKD	Wilson	MATL:	Wilson	TOLERANCE	Mason	DATE	05.01.2011
APPD:	Schumi			FINISH	Jamy		Sheet No.		1 from 14

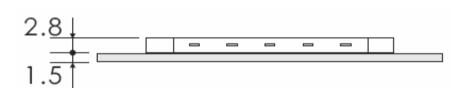








Technical Dimensions



- 1. All Dimensions are in mm.
- 2. Lead Spacing in measuremend whre the lead emerge from the package
- 3. Prodruded resin under flange is 1,5mm max.
- 4. Tolerance are 0,3mm unless otherwise noted.
- 5. Specifications are subject to change without notice
- 6. Driving LED without heat sinking device is forbidden
- 7. Warps the degree 0,5mm
- 8. Leds are not designed must to be driven in reverse bias.
- 9. Proper current derating must be observed to maintain junction temperature below the maximum
- 10. It is strongly recommended that the temperature of lead be not higher than 55°C.

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50Watt High Power LED

Part No.: M15018

Customer:









Features Discription

Long operating life
Instant Light
Superior ESD defense
Low Voltage DC operated
Color bright satured
More energy efficient than incandescent and most halogen lamps

EDCON-COMPONENTS High Power LED is make of hi-eff AS/TS GalnN chips with precide package technique which makes excellent heat dissipation to reach the advantages of high lunious efficiency, low decay, and long endurance. Now we have these colors available RED, GREEN, BLU, YELLOW, WHITE.

Typical Applications

Decoration Lights
Beacon light
Bathrooms Light
Medical applications
Architectural detail lighting

50Watt High Power LED

Part No.: **M15018**

Customer:

Mason DRW: CHKD Wilson MATL: 05.01.2011 Jason Wilson **TOLERANCE** DATE APPD: FINISH Sheet No. Schumi 3 from 14 Jamy

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Absolute Maximum Ratings

Parameter	Symbol	Max.	Unit	
Continuous Forward Current	IF	17	1750 m/	
Peak Forward Current *1	IFM	2000		mA
Electrostatic Discahrge (HBM)	ESD	4000		V
LED Juntion Temperature	Ti	G/B	135	C
	' ' '	R/Y	125	
Operating Temperature	Topr	40 ~ +110		${\mathfrak C}$
Storage Temperature	Tstg	40 ~ +120		${\cal C}$

Manual Soldering Temperature 260℃ for 5seconds max . 2

TA=25℃

- *1 Duty Ration = 00,1%, Pulse Width=10us.
- *2 Iron soldering high temperature will not cause damage to the dice. But be aware of the high temperature will make the epoxy soften and the gold wire broken and even open. So before returning to the normal temperatures please avoid any serious pressure on the top of epoxy and lead.
- *3. We suggest using PWM (Pulse Width Modulation) for driving.
- *4 It is recommended to use series as there are several 3pcs. If there are more than 5pcs, please use product with higher power.

Electrical-Optical Characteristics

Parameter	Symbol	Test Cond.	Тур	Unit
View Angel of Half Power	2Ø1/2		120	deg
Thermal Resistance Junction to Case	RØ J-C	1750mA	0,8	℃/W
Temperature Coefficient of Forward Voltage	Δ Vf/Δ T		-2	mV/℃

TA=25℃

Emitting Color	Symbol	Test Cond.	Тур	Max.	Unit
Green			28	32	
Yellow			18	22	
Red	VF	IF=1750mA	18	22	V
Blue			28	32	
Blue			27	30	

TA=25℃

Customer:

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Electrical Optical Characteristics for Luminious Intensity

Emitting Color	Symbol	Test Cond.	Тур	Unit				
Green			3100					
Yellow			2150					
Red	VF	IF=1750mA	2250	V				
Blue			1300					
Blue			1495					
Toloropoo: 150/ o	Toloropoo: 159/ of EDCON, managing aguipments: EVELTBON							

Tolerance: 15% of EDCON- measuring equipments: EXELTRON 2001.2.S370 made by U.D.T:

TA=25℃

Electrical-Optical Characteristics for Wavelength

Emitting Color	Test Cond.	Р	d	Unit	
Green		520	525		
Yellow	IF=1750mA	595	590		
Red		635	625	nm	
Blue		462	465		
Blue		462	465		

Tolerance: 15% of EDCON- measuring equipments: EXELTRON 2001.2.S370 made by U.D.T:

TA=25℃

Endurance Test

Test Item	Reference Standard	Test Conditions	Result
Operating Life	MIL-STD-750:1026 MIL-STD-883:1005 JIS-C-7021: B-1	Connect with a power if=1750mA Ta=Under room temperature Trest Time = 1000hrs	0/22
High Temperature High Humidity Storage	MIL-STD-202:103B JIS-C-7021: B-11	Ta= +85℃ +/-5℃ RH=80% ~ 85% Test Time = 1000hrs	0/22
High Temperature Storage	MIL-STD-883:1008 JIS-C-7021: B-10	High Ta= +120℃ +/- 5℃ Test Time= 1000hrs	0/22
Low Temperature Storage	JIS-C-7021: B-12	Low Ta= 40℃ +/-5℃ Test Time= 1000hrs	0/22

Failure Criteria:

- 1. VF arise ≥10%
- **2.** IV decline ≥30%
- 3. A failure is an LED that is open or shorted

50Watt High Power LED

Part No.: **M15018**

Customer:

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Environmental Test

Test Item	Reference Standard	Test Conditions	Result
	MIL-STD-202:107D	40℃ ~ +25℃ ~ +85℃ ~ +25℃	
Temperature	MIL-STD-750:1051	60min 20min 60min 20min	0/22
Cycling	MIL-STD-833:1010	Test Time= 200cycles	0/22
	JIS-C-7021: A4	·	
Thermal	MIL-STD-202:107D	40℃ +/- 5℃ ~ +110℃ +/-5℃	
Shock	MIL-STD-750:1051	20min 20min.	0/22
SHOCK	MIL-STD-833:1010	Test Time= 200cycles	

Failure Criteria:

- 1. VF arise ≥10%
- **2.** IV decline ≥30%
- 3. A failure is an LED that is open or shorted

50Watt High Power LED

Part No.: **M15018**

Customer:

Wilson DRW: CHKD MATL: Wilson TOLERANCE Mason DATE 05.01.2011 Jason APPD: FINISH Schumi Sheet No. 6 from 14 Jamy

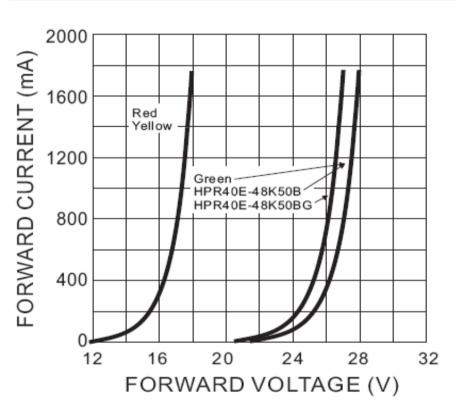


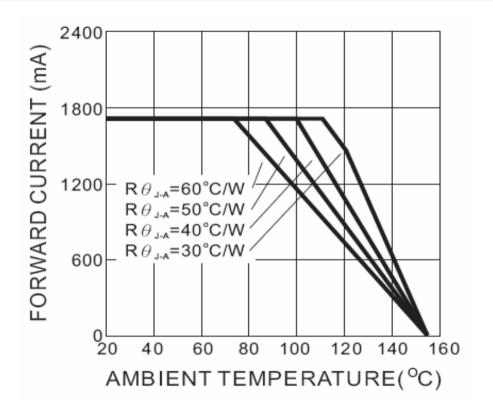






Typical Electrical Optical Characteristics Curves





Part No.: M15018

Customer:

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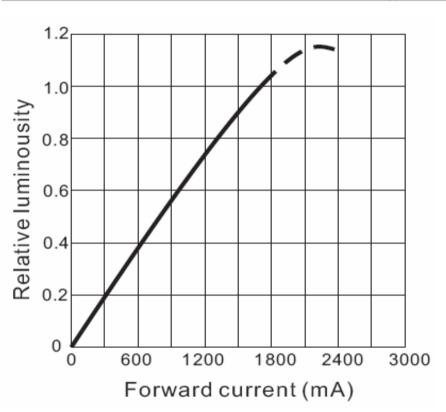
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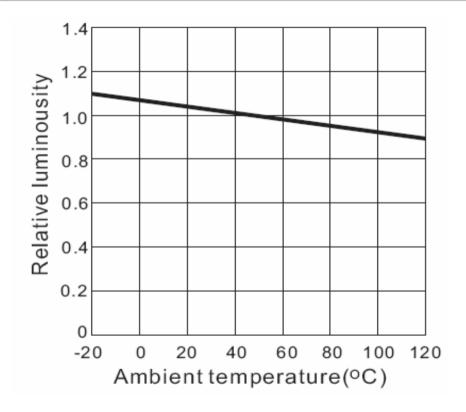






Typical Electrical Optical Characteristics Curves





50Watt High Power LED

Part No.: **M15018**

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Customer:

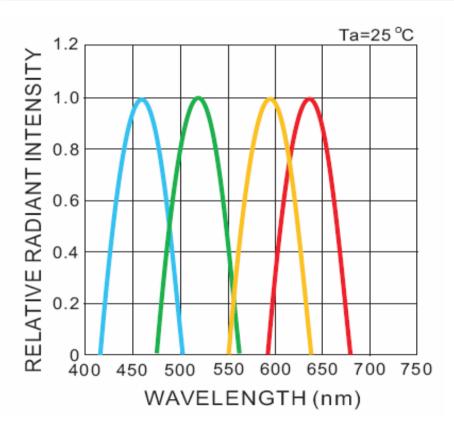


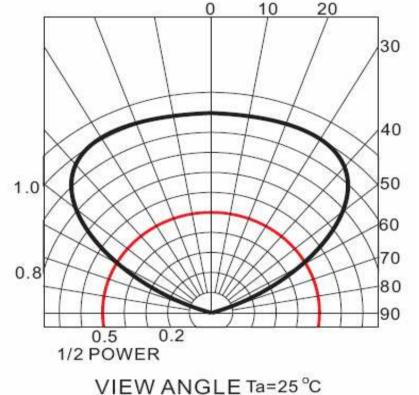






Typical Electrical Optical Characteristics Curves





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50Watt High Power LED

Part No.: M15018

Customer:

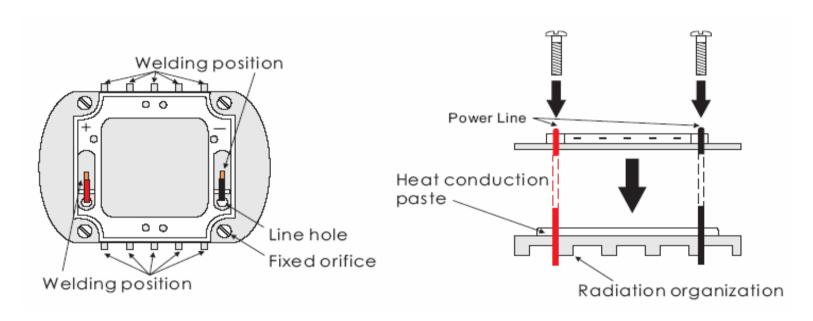








Mounting Explanation



EDCON-COMPONENTS provide simples comparsion table for High Power LED, you could find your request heat dissipation area from the following table.

50Watt High Power LED

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CHKD Wilson MATL: DRW: Wilson TOLERANCE Mason DATE 05.01.2011 Jason Customer: APPD: Schumi FINISH Sheet No. 10 from 14 Jamy





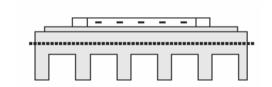




Conclusion







Free Convection Horizontal								
Fla	Flat Heat Dissipation Set-up							
	(Area Require mm ²)							
Green	71,500							
Yellow	37,000							
Red 23,500								
Blue	53,000							

Free Convection Vertical								
Fla	Flat Heat Dissipation Set-up							
	(Area Require mm ²)							
Green	53,000							
Yellow	27,500							
Red	17,500							
Blue	39,500							

Free Convection							
Finn	Finned Heat dissipation Set-up						
	(Area Require mm ²)						
Green	248,500						
Yellow	128,000						
Red 82,000							
Blue	185,000						

Customer:

TAB in this table is according to highest operating temperature 65℃

Different materials of second heat dissipation device, the surface area of heat sink will be different. Thus, this document is for reference only.

50Watt Hig	h Power LED
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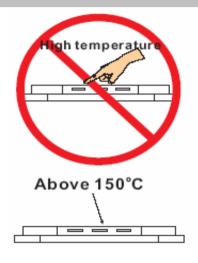
Operating Instructions



It is important to keep away thre product from the water, in order to avoid the product electronic characteristics to be harmful



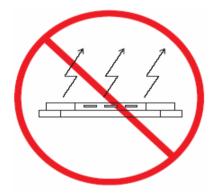
When making use of products, it is necessary to use anti ESD devices to prevent destructive electronic characteristics.



There is 150°C directly from the front of Power LED emitting diode. It is untouchable to prevent burning.



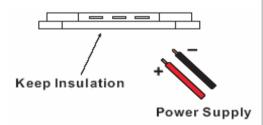
It is should be noticed whether there is convection in design of device. Convection has to exist.



The product should not be light up directly without heat dissipation device



The material in the central top of POWER LED is soft. Therefore, it is unsqueenzable and untouchable.



In the button of heat sink cannot be touched with neither positve nor negative pole. (Heat sink has to be insulation)

		Part No.:
Έ	05.01.2011	Customer:
	12 from 1/	Customer.

DRW:	Jason	CHKD	Wilson	MATL:	Wilson	TOLERANCE	Mason	DATE	05.01.2011
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50Watt High Power LED

M15018

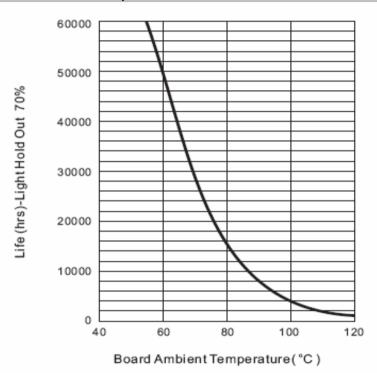


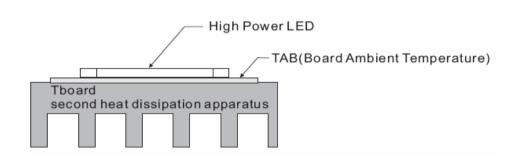






TAB Temperature LIFE Characteristics Curve





Board Ambient Temperature Tolerance 5℃ TAB in this table is according to highest operating temperature 65℃

The TAB is the stable testing value for the product lighted 100% after one hour

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50Watt High Power LED

Part No.: M15018

MATL: DRW: CHKD Wilson Wilson Mason 05.01.2011 Jason **TOLERANCE** DATE APPD: Schumi FINISH Sheet No. 13 from 14 Jamy

Customer:









Ordering Informations

Serie	
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Emitting	Wavelength	Prightness	ROHS	Packing			
Color	(nm) or (K)	Brightness	KUNS	Code			

M15018

YE 0595	2150	R	BU			

VE Vellow	0595=	2150=	R= ROHS	BU= Bulk		
YE= Yellow	595mn	2150lm	Conform	Ware		
			N= NON	TY= Tray		
			ROHS	Packing		
			Conform		4	

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