







DATA SHEET

50Watt High Power LED Standard Voltage

Serie: M15018

Wavelength **3300= 3300K**

Brightness **2410= 2410Im**

Color: WW= Warm White

50Watt High Power LED Standard Voltage

Serie No.: **M15018**

Customer:

DRW:	Jason	CHKD	Wilson	MATL:	Wilson	TOLERANCE	Mason	DATE	20.01.2011
APPD:	Schumi			FINISH	Jamy		Shee	t No.	1 from 14









Technical Dimensions



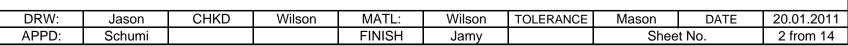
- 1. All Dimensions are in mm.
- 2. Lead Spacing in measuremend whre the lead emerge from the package
- 3. Prodruded resin under flange is 1,5mm max.
- 4. Tolerance are 0,3mm unless otherwise noted.
- 5. Specifications are subject to change without notice
- 6. Driving LED without heat sinking device is forbidden
- 7. Warps the degree 0,5mm
- B. Leds are not designed must to be driven in reverse bias.
- 9. Proper current derating must be observed to maintain junction temperature below the maximum
- 10. It is strongly recommended that the temperature of lead be not higher than 55°C.

	56.0	
	40.0	
40.0		
		ψ 2.5 ψ 3.5
2.	1.6-4.4	ψ3.5

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Features Discription

Long operating life
Instant Light
Superior ESD defense
Low Voltage DC operated
Color bright satured
More energy efficient than incandescent and most halogen lamps

EDCON-COMPONENTS High Power LED is make of hi-eff AS/TS GalnN chips with precide package technique which makes excellent heat dissipation to reach the advantages of high lunious efficiency, low decay, and long endurance. Now we have these colors available RED, GREEN, BLU, YELLOW, WHITE.

Typical Applications

Decoration Lights
Beacon light
Bathrooms Light
Medical applications
Architectural detail lighting

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Mason DRW: CHKD Wilson MATL: 20.01.2011 Jason Wilson **TOLERANCE** DATE APPD: FINISH Sheet No. Schumi 3 from 14 Jamy









Absolute Maximum Ratings

Parameter	Symbol	Max. Rating	Unit
Continuous Forward Current	IF	1750	mA
Peak Forward Current *1	IFM	2000	mA
Electrostatic Discahrge (HBM)	ESD	4000	V
LED Juntion Temperature	Tj	135	Ĉ
Operating Temperature	Topr	40 ~ +110	C
Storage Temperature	Tstg	40 ~ +120	C

Manual Soldering Temperature 260℃ for 5seconds max . 2

TA=25℃

- *1 Duty Ration = 00,1%, Pulse Width=10us.
- *2 Iron soldering high temperature will not cause damage to the dice. But be aware of the high temperature will make the epoxy soften and the gold wire broken and even open. So before returning to the normal temperatures please avoid any serious pressure on the top of epoxy and lead.
- *3. We suggest using PWM (Pulse Width Modulation) for driving.
- *4 It is recommended to use series as there are several 3pcs. If there are more than 5pcs, please use product with higher power.

Electrical-Optical Characteristics

Parameter	Symbol	Test Cond.	Min	Тур	Max.	Unit
View Angle of Half Power	2Ø1/2			120		deg.
Forward Voltage	VF			28	32	V
Color Rendering Index for 3300 K	CRI	IF=1750mA		90		
		11 - 17 30111A				
Thermal Resistance Junction to Case	RØ J-C			0,8		C/W
Temperature Coefficient of Forward Voltage	∆ Vf/∆ T			2		mV/° C

TA=25℃

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Electrical Optical Characteristics for Luminious Intensity

Emitting Color	Symbol	Test Cond.	Min	Тур	Unit
Warm White 1				2925	
Warm White 2				3360	
Warm White 3				3650	
Warm White 4	VF	IF=1750mA		3860	lm
Warm White 5	VE	IF=1750IIIA		2410	1111
Warm White 6				2700	
Warm White 7				2950	
Warm White 8				3120	

Electrical-Optical Characteristics for Wavelength

Endurance Test

Test Item	Reference Standard	Test Conditions	Result
Operating Life	MIL-STD-750:1026 MIL-STD-883:1005 JIS-C-7021: B-1	Connect with a power if=1750mA Ta=Under room temperature Trest Time = 1000hrs	0/22
High Temperature High Humidity Storage	MIL-STD-202:103B JIS-C-7021: B-11	Ta= +85℃ +/-5℃ RH=80% ~ 85% Test Time = 1000hrs	0/22
High Temperature Storage	MIL-STD-883:1008 JIS-C-7021: B-10	High Ta= +120℃ +/- 5℃ Test Time= 1000hrs	0/22
Low Temperature Storage	JIS-C-7021: B-12	Low Ta= 40℃ +/-5℃ Test Time= 1000hrs	0/22

Failure Criteria:

VF arise ≥10%

2. IV decline ≥30%

3. A failure is an LED that is open or shorted

Tolerance: 15% of EDCON- measuring equipments: EXELTRON 2001.2.S370 made by U.D.T:

TA=25℃

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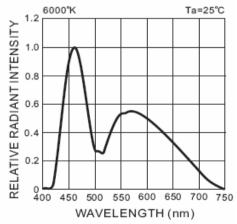




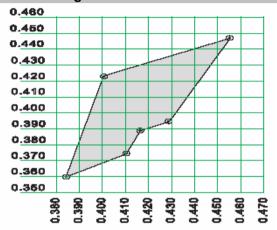
Color Range and Bin Selection

CCT (%)	Chromaticity Coordinates						
3300	х	0,402	0,454	0,429	0,416	0,410	0,383
3300	у	0,423	0,446	0,394	0,389	0,374	0,360
Tolerance			X +/-0,02			Y +/-0,02	

Color Temperature	Lens Color	Dice Source	Color (K)
Warm White 1			
Warm White 2			
Warm White 3			
Warm White 4	Yellow	GalnN/GaN	3300
Warm White 5	Diffused	Gairin/Gain	3300
Warm White 6			
Warm White 7			
Warm White 8			



Cool White CIE Light Color Chart



Environmental Test

Test Item	Reference Standard Test Conditions		Result
	MIL-STD-202:107D	40℃ ~ +25℃ ~ +85℃ ~ +25℃	
Temperature	MIL-STD-750:1051	60min 20min 60min 20min	0/22
Cycling	MIL-STD-833:1010	Test Time= 200cycles	0/22
	JIS-C-7021: A4		
Thermal	MIL-STD-202:107D	40℃ +/- 5℃ ~ +110℃ +/-5℃	
Shock	MIL-STD-750:1051	20min 20min.	0/22
Snock	MIL-STD-833:1010	Test Time= 200cycles	

Failure Criteria:

- **1.** VF arise ≥10%
- **2.** IV decline ≥30%
- 3. A failure is an LED that is open or shorted

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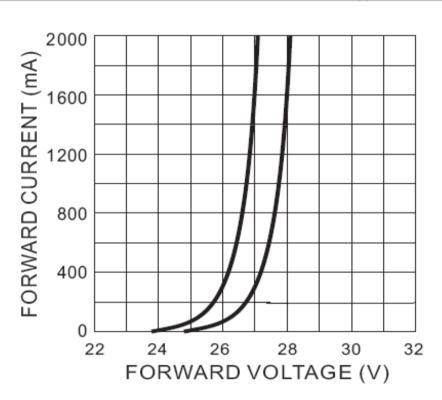


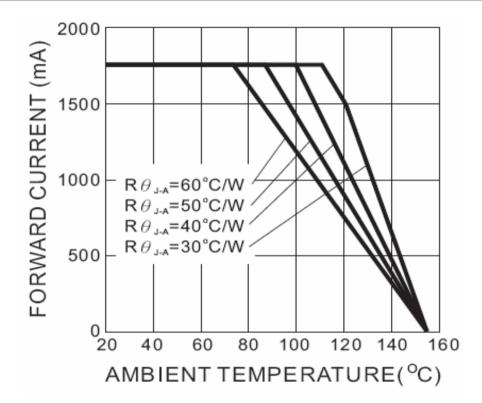






Typical Electrical Optical Characteristics Curves





50Watt High Power LED Standard Voltage

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Customer:

CHKD MATL: Mason DRW: Wilson Wilson **TOLERANCE** DATE 20.01.2011 Jason APPD: Schumi FINISH Sheet No. 7 from 14 Jamy

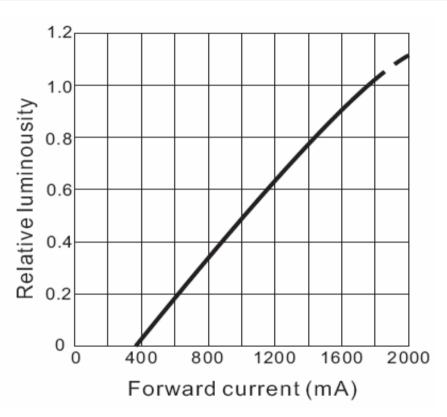


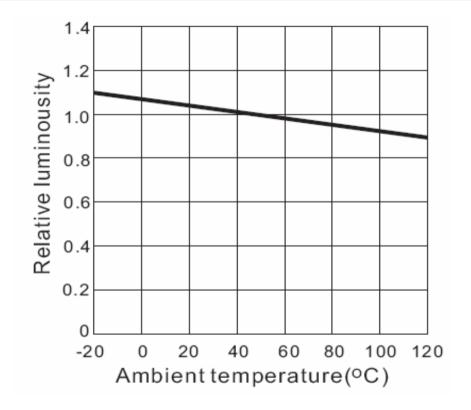






Typical Electrical Optical Characteristics Curves





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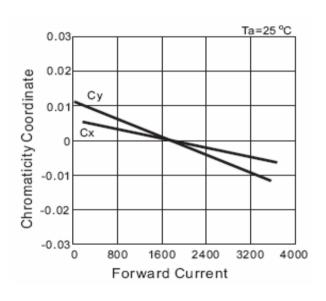


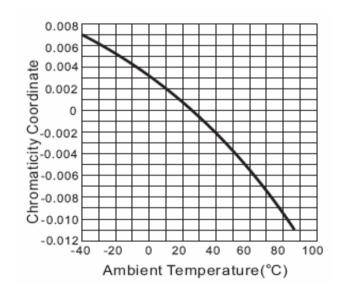


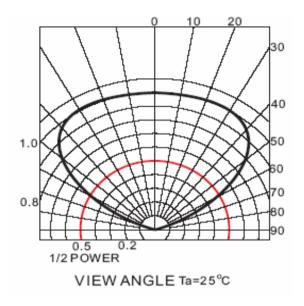




Typical Electrical Optical Characteristics Curves







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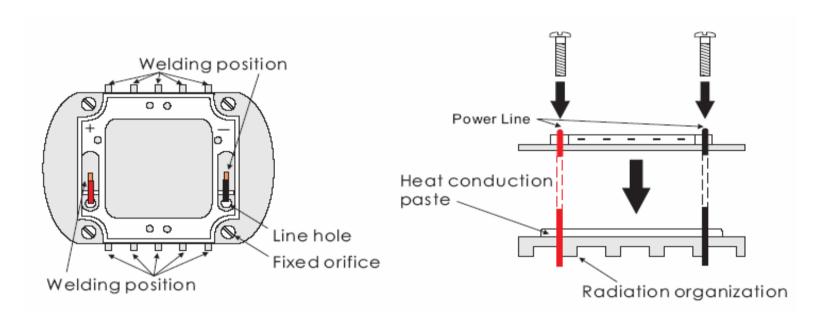








Mounting Explanation



EDCON-COMPONENTS provide simples comparsion table for High Power LED, you could find your request heat dissipation area from the following table.

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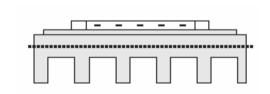




Conclusion







Free Convection Horizontal					
Flat Heat Dissipation Set-up					
(Area Require mm²)					
White 55,000					

Free Convection Vertical					
·					
Flat Heat Dissipation Set-up					
(Area Require mm²)					
White 41,000					

Free Convection					
Finned Heat dissipation Set-up					
(Area Require mm²)					
White	191,000				

TAB in this table is according to highest operating temperature 65℃

Different materials of second heat dissipation device, the surface area of heat sink will be different. Thus, this document is for reference only.

50Watt High Standard	
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Operating Instructions

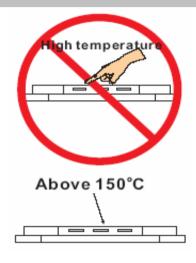


It is important to keep away thre product from the water, in order to avoid the product electronic characteristics to be harmful



When making use of products, it is necessary to use anti ESD devices to prevent destructive electronic characteristics.

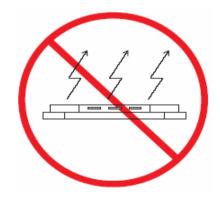
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There is 150℃ directly from the front of Power LED emitting diode. It is untouchable to prevent burning.



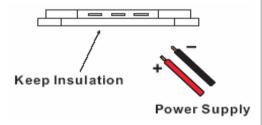
It is should be noticed whether there is convection in design of device. Convection has to exist.



The product should not be light up directly without heat dissipation device



The material in the central top of POWER LED is soft. Therefore, it is unsqueenzable and untouchable.



In the button of heat sink cannot be touched with neither positve nor negative pole. (Heat sink has to be insulation)

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\$	Standard	Voltage
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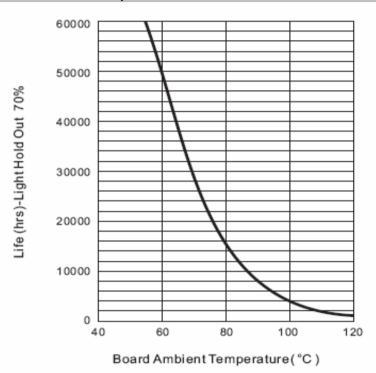


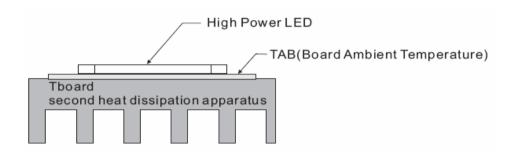






TAB Temperature LIFE Characteristics Curve





Board Ambient Temperature Tolerance 5℃ TAB in this table is according to highest operating temperature 65℃ The TAB is the stable testing value for the product lighted 100% after one hour Different materials of second heat dissipation device, the surface area of heat sink will be different, Thus, this document is for reference only.

> **50Watt High Power LED Standard Voltage**

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MATL: DRW: CHKD Wilson Wilson Mason 20.01.2011 Jason **TOLERANCE** DATE APPD: Schumi FINISH Sheet No. 13 from 14 Jamy









Ordering Informations

Emitting (Kelvin) Brightness ROHS	Packing Code	
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M15018

WW	3300	2410	R	BU			

WW= Warm	3300=	2410=	R= ROHS	BU= Bulk	
White	3300K	2410lm	Conform	Ware	
<u>.</u>			N= NON	TY= Tray	
			ROHS	Packing	
			Conform		

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