







# DATA SHEET

# 50Watt High Power LED Standard Voltage

**Serie: M15018** 

Wavelength **8000= 8000K** 

Brightness **4100= 4100lm** 

Color: CW= Cool White

50Watt High Power LED Standard Voltage

Serie No.: **M15018** 

Customer:

DRW: Jason **CHKD** Wilson MATL: Wilson TOLERANCE Mason DATE 05.01.2011 APPD: Schumi **FINISH** Sheet No. 1 from 14 Jamv









### **Technical Dimensions**

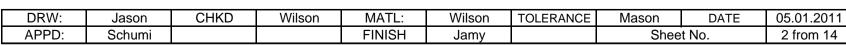


- 1. All Dimensions are in mm.
- 2. Lead Spacing in measuremend whre the lead emerge from the package
- 3. Prodruded resin under flange is 1,5mm max.
- 4. Tolerance are 0,3mm unless otherwise noted.
- 5. Specifications are subject to change without notice
- 6. Driving LED without heat sinking device is forbidden
- 7. Warps the degree 0,5mm
- 8. Leds are not designed must to be driven in reverse bias.
- 9. Proper current derating must be observed to maintain junction temperature below the maximum
- 10. It is strongly recommended that the temperature of lead be not higher than 55°C.

	56.0	
40.0	+0	
2.	1.6-4.4	$\psi$ 2.5 $\psi$ 3.5

Suvvatt High	Power LED
Standard	l Voltage
Part No :	M15010

Part No.: **M15018** 











Features Discription

Long operating life
Instant Light
Superior ESD defense
Low Voltage DC operated
Color bright satured
More energy efficient than incandescent and most halogen lamps

EDCON-COMPONENTS High Power LED is make of hi-eff AS/TS GalnN chips with precide package technique which makes excellent heat dissipation to reach the advantages of high lunious efficiency, low decay, and long endurance. Now we have these colors available RED, GREEN, BLU, YELLOW, WHITE.

## **Typical Applications**

Decoration Lights
Beacon light
Bathrooms Light
Medical applications
Architectural detail lighting

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## **Absolute Maximum Ratings**

Parameter	Symbol	Max. Rating	Unit
Continuous Forward Current	IF	1750	mA
Peak Forward Current *1	IFM	2000	mA
Electrostatic Discahrge (HBM)	ESD	4000	V
LED Juntion Temperature	Tj	135	°C
Operating Temperature	Topr	40 ~ +110	${\mathbb C}$
Storage Temperature	Tstg	40 ~ +120	${\mathfrak C}$

Manual Soldering Temperature 260℃ for 5seconds max . 2

#### TA=25℃

#### **Electrical-Optical Characteristics**

Parameter	Symbol	Test Cond.	Min	Тур	Max.	Unit
View Angle of Half Power	2Ø1/2			120		deg.
Forward Voltage	VF			28	32	V
Color Rendering Index for 4000%	CRI			75		
Color Rendering Index for 3300%	CRI	IF=1750mA		70		
Thermal Resistance Junction to Case	RØ J-C			1,5		€/W
Temperature Coefficient of Forward Voltage	Δ Vf/Δ T			2		mV/° C

TA=25℃

**Standard Voltage** 

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<sup>\*1</sup> Duty Ration = 00,1%, Pulse Width=10us.

<sup>\*2</sup> Iron soldering high temperature will not cause damage to the dice. But be aware of the high temperature will make the epoxy soften and the gold wire broken and even open. So before returning to the normal temperatures please avoid any serious pressure on the top of epoxy and lead.

<sup>\*3.</sup> We suggest using PWM ( Pulse Width Modulation) for driving.

<sup>\*4</sup> It is recommended to use series as there are several 3pcs. If there are more than 5pcs, please use product with higher power.









# **Electrical Optical Characteristics for Luminious Intensity**

<b>Emitting Color</b>	Symbol	Test Cond.	Min	Тур	Unit
Cool White 1				3250	
Cool White 2	VF	IF=1750mA		3735	lm
Cool White 3	VF			4100	1111
Cool White 4				4340	

## **Electrical-Optical Characteristics for Wavelength**

#### **Endurance Test**

Test Item	Reference Standard	Test Conditions	Result
Operating Life	MIL-STD-750:1026 MIL-STD-883:1005 JIS-C-7021: B-1	Connect with a power if=1750mA Ta=Under room temperature Trest Time = 1000hrs	0/22
High Temperature High Humidity Storage	MIL-STD-202:103B JIS-C-7021: B-11	Ta= +85℃ +/-5℃ RH=80% ~ 85% Test Time = 1000hrs	0/22
High Temperature Storage	MIL-STD-883:1008 JIS-C-7021: B-10	High Ta= +120℃ +/- 5℃ Test Time= 1000hrs	0/22
Low Temperature Storage	JIS-C-7021: B-12	Low Ta= 40℃ +/-5℃ Test Time= 1000hrs	0/22

#### Failure Criteria:

VF arise ≥10%

**2.** IV decline ≥30%

3. A failure is an LED that is open or shorted

Tolerance: 15% of EDCON- measuring equipments: EXELTRON 2001.2.S370 made by U.D.T:

TA=25℃

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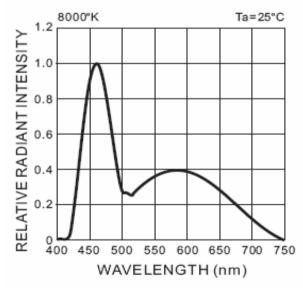




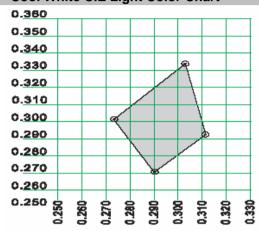
# **Color Range and Bin Selection**

CCT (°K)	Chromaticity Coordinates				
8000	Х	0,274	0,303	0,311	0,290
8000	У	0,301	0,333	0,293	0,270
Tolerance	ance X +/-(		-0,02	Y +/-	-0,02

Color Temperature	Lens Color	Dice Source	Color (K)
Cool White 1			
Cool White 2	White	GalnN/GaN	8000
Cool White 3	Diffusion	Gairin/Gain	8000
Cool White 4			



# **Cool White CIE Light Color Chart**



#### **Environmental Test**

Test Item	Reference Standard	Test Conditions	Result
	MIL-STD-202:107D	40℃ ~ +25℃ ~ +85℃ ~ +25℃	
Temperature	MIL-STD-750:1051	60min 20min 60min 20min	0/22
Cycling	MIL-STD-833:1010	Test Time= 200cycles	0/22
	JIS-C-7021: A4		
Thermal	MIL-STD-202:107D	40℃ +/- 5℃ ~ +110℃ +/-5℃	
	MIL-STD-750:1051	20min 20min.	0/22
Shock	MIL-STD-833:1010	Test Time= 200cycles	

#### Failure Criteria:

- **1.** VF arise ≥10%
- 2. IV decline ≥30%
- 3. A failure is an LED that is open or shorted

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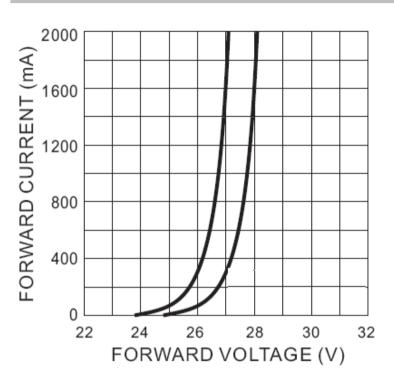


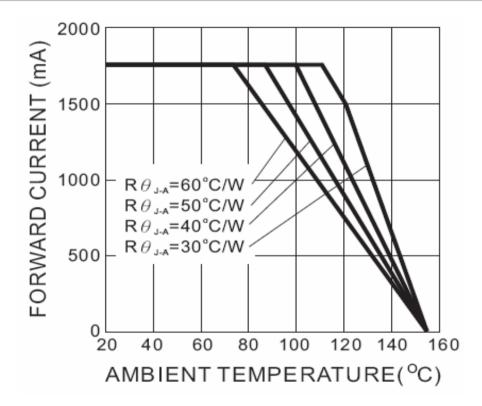






## **Typical Electrical Optical Characteristics Curves**





50Watt High Power LED Standard Voltage

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Customer:

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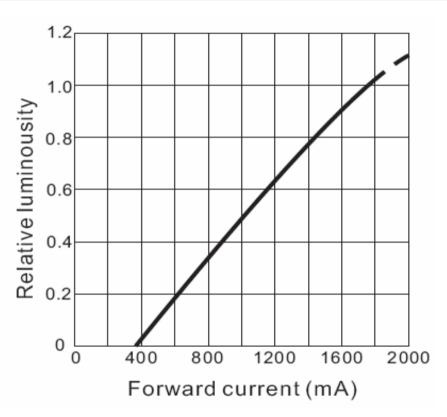


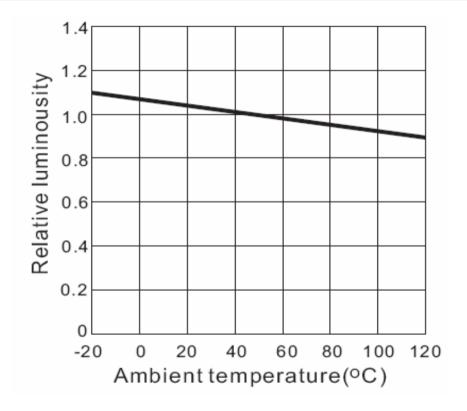






# **Typical Electrical Optical Characteristics Curves**





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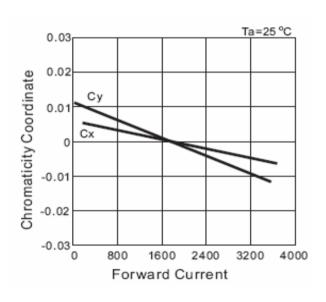


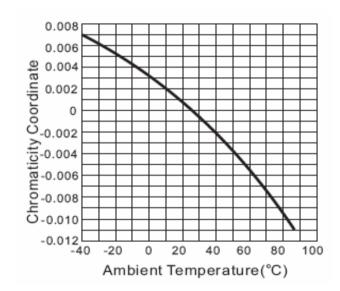


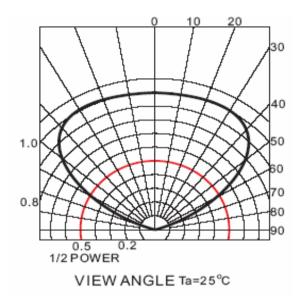




# **Typical Electrical Optical Characteristics Curves**







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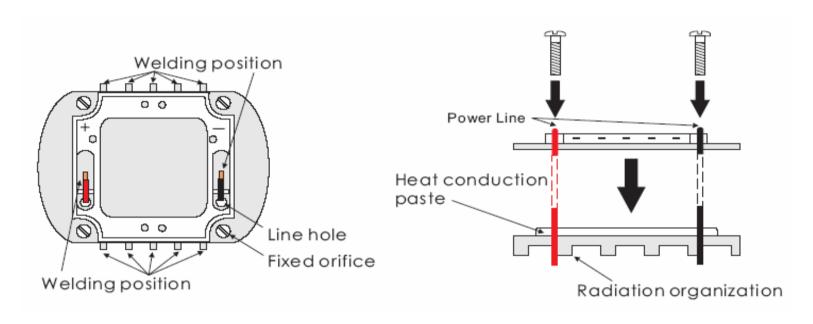








## **Mounting Explanation**



EDCON-COMPONENTS provide simples comparsion table for High Power LED, you could find your request heat dissipation area from the following table.

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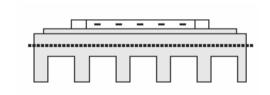




## Conclusion







Fr	Free Convection Horizontal				
Flat Heat Dissipation Set-up					
(Area Require mm²)					
White 55,000					

Free Convection Vertical					
Fla	Flat Heat Dissipation Set-up				
	(Area Require mm²)				
White 41,000					

Free Convection				
Finned Heat dissipation Set-up				
(Area Require mm²)				
White 191,000				

Different materials of second heat dissipation device, the surface area of heat sink will be different. Thus, this document is for reference only.

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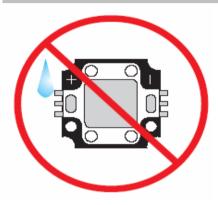








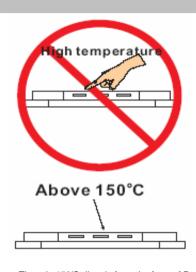
## **Operating Instructions**



It is important to keep away thre product from the water, in order to avoid the product electronic characteristics to be harmful



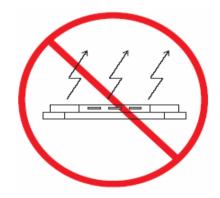
When making use of products, it is necessary to use anti ESD devices to prevent destructive electronic characteristics.



There is 150℃ directly from the front of Power LED emitting diode. It is untouchable to prevent burning.



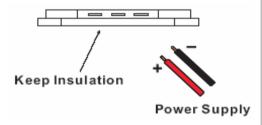
It is should be noticed whether there is convection in design of device. Convection has to exist.



The product should not be light up directly without heat dissipation device



The material in the central top of POWER LED is soft. Therefore, it is unsqueenzable and untouchable.



In the button of heat sink cannot be touched with neither positve nor negative pole. ( Heat sink has to be insulation)

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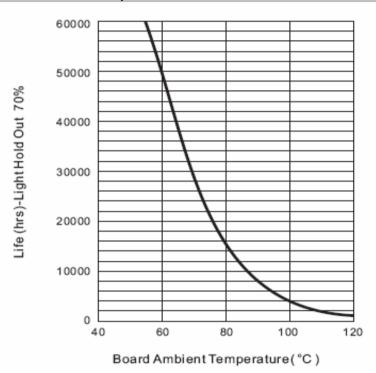


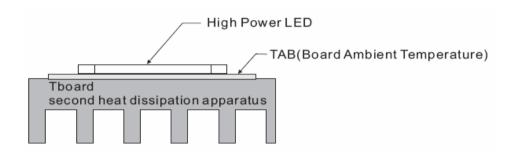






## **TAB Temperature LIFE Characteristics Curve**





Board Ambient Temperature Tolerance  $5\mathbb{C}$  TAB in this table is according to highest operating temperature  $65\mathbb{C}$  The TAB is the stable testing value for the product lighted 100% after one hour Different materials of second heat dissipation device, the surface area of heat sink will be different, Thus, this document is for reference only.

50Watt High Power LED Standard Voltage

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## **Ordering Informations**

Serie
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Emitting Color	(Kelvin)	Brightness	ROHS	Packing Code			
Color	,	ŭ		Code			

M15018

CW	8000	4100	R	BU			

CW= Cool	=0008	4100=	R= ROHS	<b>BU=</b> Bulk	
White	8000K	4100lm	Conform	Ware	
			N= NON	TY= Tray	
			ROHS	Packing	
			Conform	Ţ.	•

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