



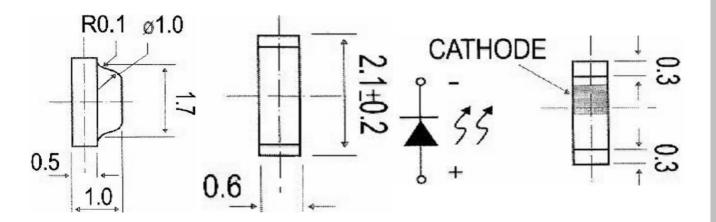




Applications

Interior automotive lighting
 Optical indicators
 Communication Products
 Backlighting
 Toys

Technical Drawing



Recommended Soldering Pattern

Notes:

All dimensions in mm tolerance is ± 0.1 mm unless otherwise noted.

Right Angle Chip LED Green

Part No.: **M11M7003**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	06.12.2009
APPD:	Ping			FINISH	Hui	Sheet	1 from 9









Absolute Maximum Ratings

Ta=25°C

Item	Symbol	GaP	Unit
Power Dissipation	P_{D}		mW
DC Forward Current	I _F	20	mA
Plused Forward Current	I _{FP} *		mA
Reverse Voltage	V_R		V
Operating Temperature	T _{OP}		°C
Storage Temperature	T _{ST}	-55 to 100	°C

^{* 0.1} msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

I_F=5mA Ta=25°C

Ermitting Color		Green	
Material		GaP	
Forward Voltage	typ.	2.1	V_{F}
Torward voitage	max.	2.4	V_{F}
Wavelength	λD	571	nm
_	λP		nm
typ.	Δλ		nm
Color Temperature	min.		K
Color remperature	max.		K
Luminous Intensity *	min.	7	mcd
Luminous intensity	typ.	11	mcd
Reverse Current	max.		μA
Viewing Angle	2Θ1/2	130	

^{*} Per NIST standards

Right Angle Chip LED Green

Part No.: **M11M7003**

Customer:

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	06.12.2009
APPD:	Ping			FINISH	Hui	Sheet	2 from 9

Copyright by EDCON-COMPONENTS

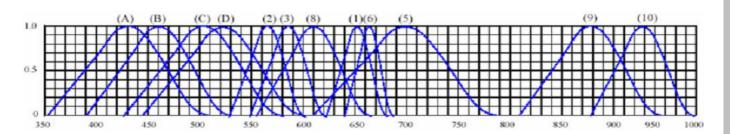








Curve



Wavelength (nm)

Relative Intensity vs Wavelength

(1)	GaAsP / GaAs 655nm Red	(9)	GaAlAs 880nm
(2)	GaP	(10)	GaAs & GaAlAs
	568nm Yellow Green		940nm
(3)	GaAsP / GaP	(A)	GaN
	585nm Yellow		430nm Blue
(4)	GaAsP / GaP	(B)	InGaN
	635nm Orange & Red		470nm Blue
(5)	GaP	(C)	InGaN
` ,	700nm Red	` '	502nm Green
(6)	GaAlAs / GaAs	(D)	InGaN
` ,	660nm Red	` '	523nm Green
(8)	GaAsP / GaP		

610nm Red

Right Angle Chip LED Green

Part No.: **M11M7003**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	06.12.2009
APPD:	Ping			FINISH	Hui	Sheet	3 from 9

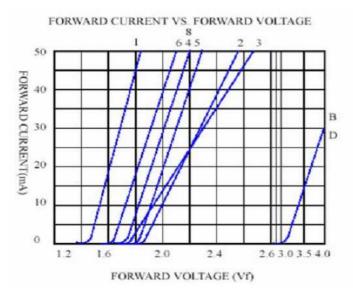


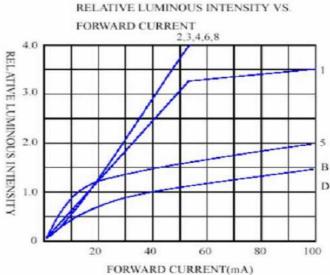


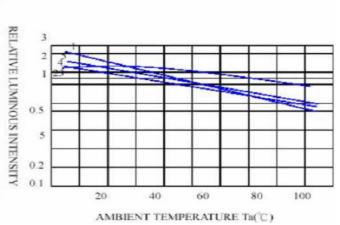




Curve







Right Angle Chip LED Green

Part No.: **M11M7003**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	06.12.2009
APPD:	Ping			FINISH	Hui	Sheet	4 from 9



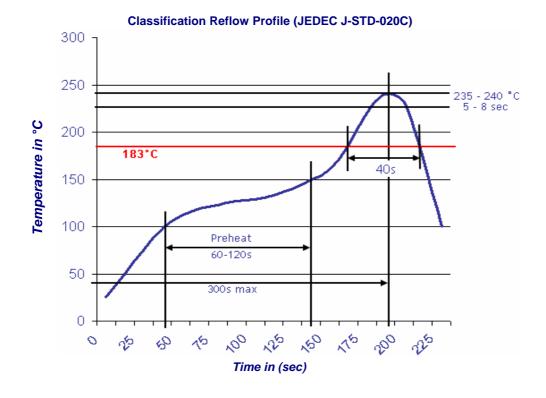






Solder Condition

Lead Free Solder



Right Angle Chip LED Green

Part No.: **M11M7003**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	06.12.2009
APPD:	Ping			FINISH	Hui	Sheet	5 from 9

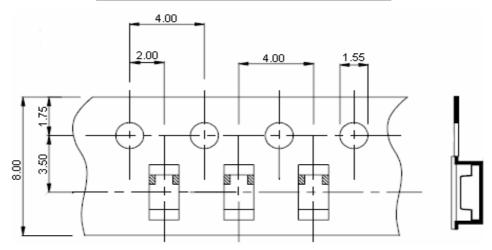




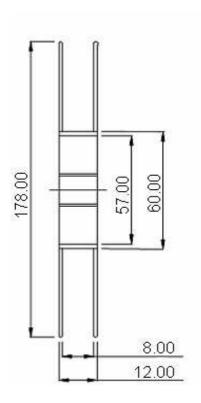


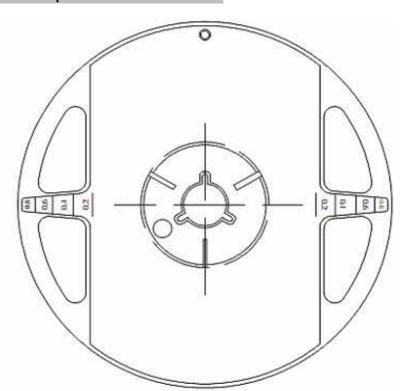


Packing Specifications



Reel Specifications





Right Angle Chip LED Green

Part No.: **M11M7003**

Customer:

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	06.12.2009
APPD:	Ping			FINISH	Hui	Sheet	6 from 9

Copyright by EDCON-COMPONENTS





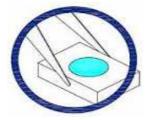




Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.





3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



Right Angle Chip LED Green

Part No.: **M11M7003**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	06.12.2009
APPD:	Ping			FINISH	Hui	Sheet	7 from 9

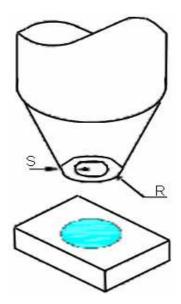








- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



Right Angle Chip LED Green

Part No.: **M11M7003**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	06.12.2009
APPD:	Ping			FINISH	Hui	Sheet	8 from 9

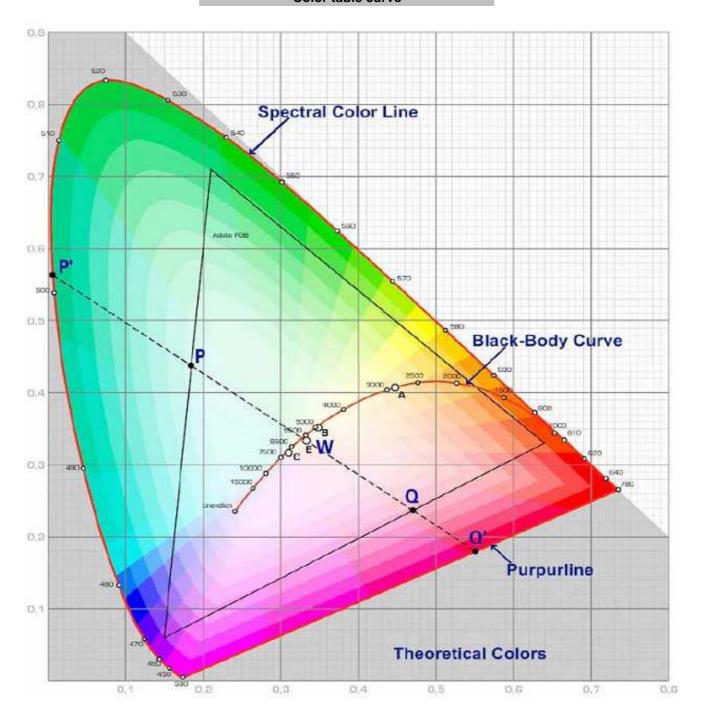








Color table curve



Right Angle Chip LED Green

Part No.: **M11M7003**

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	06.12.2009
APPD:	Ping			FINISH	Hui	Sheet	9 from 9