

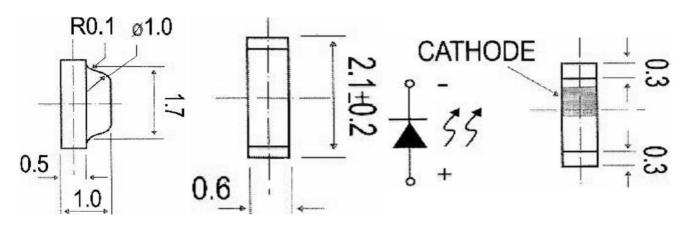


#### Applications

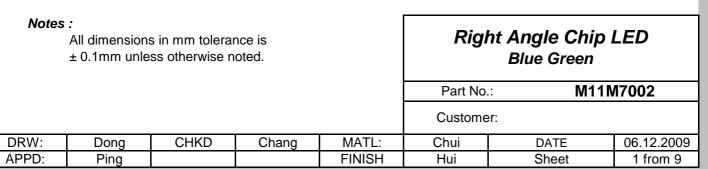
Interior automotive lighting

 Optical indicators
 Communication Products
 Backlighting
 Toys

#### **Technical Drawing**



**Recommended Soldering Pattern** 



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### **Absolute Maximum Ratings**

Ta=25°C

Item	Symbol	InGaN / SiC	Unit
Power Dissipation	P <sub>D</sub>		mW
DC Forward Current	I <sub>F</sub>	20	mA
Plused Forward Current	I <sub>FP</sub> *		mA
Reverse Voltage	V <sub>R</sub>		V
Operating Temperature	T <sub>OP</sub>		°C
Storage Temperature	T <sub>ST</sub>	-55 to 100	°C

\* 0.1 msec pulse, 10% duty cycle

### Electrcal / Optical Characteristics

I<sub>F</sub>=5mA Ta=25°C

Ermitting Color		Blue Green					
Material		InGaN / SiC					
Forward Voltage	typ.	3.5	V <sub>F</sub>				
Forward Voltage	max.	4.3	V <sub>F</sub>				
Wavelength	λD	505	nm				
	λP		nm				
typ.	Δλ		nm				
Color Temperature	min.		K				
Color remperature	max.		K				
Luminous Intensity *	min.	40	mcd				
Lummous intensity	typ.	70	mcd				
Reverse Current	max.		μA				
Viewing Angle	2Θ1/2	130					

\* Per NIST standards

## Right Angle Chip LED Blue Green

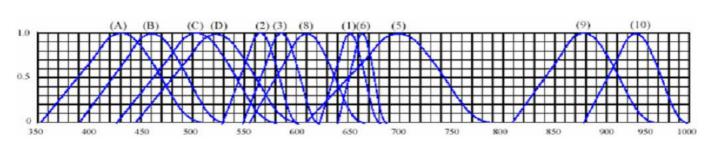
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					Custome	er:		
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Curve



Wavelength (nm)

### **Relative Intensity vs Wavelength**

(1)	GaAsP / GaAs 655nm Red	(9)	GaAlAs 880nm
(2)	GaP	(10)	GaAs & GaAlAs
	568nm Yellow Green		940nm
(3)	GaAsP / GaP	(A)	GaN
	585nm Yellow		430nm Blue
(4)	GaAsP / GaP	(B)	InGaN
	635nm Orange & Red		470nm Blue
(5)	GaP	(C)	InGaN
	700nm Red		502nm Green
(6)	GaAlAs / GaAs	(D)	InGaN
	660nm Red		523nm Green
(8)	GaAsP / GaP		
	610nm Red		

## Right Angle Chip LED Blue Green

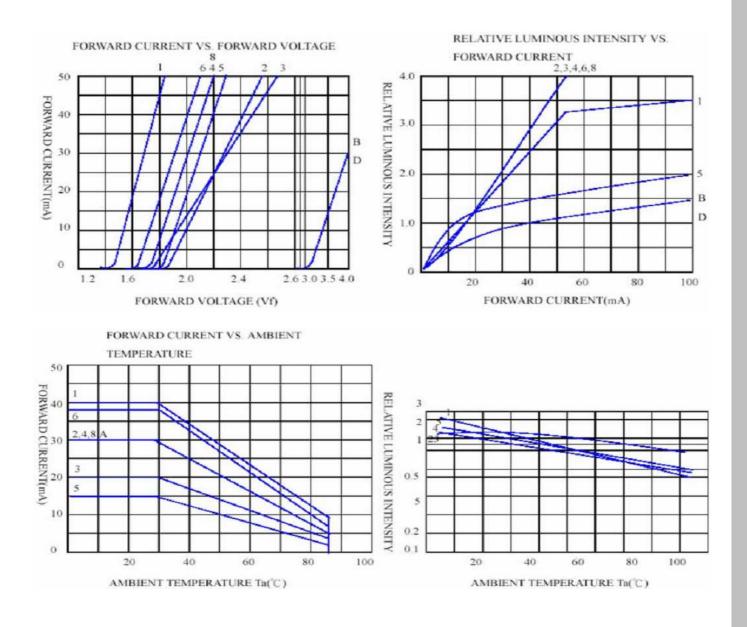
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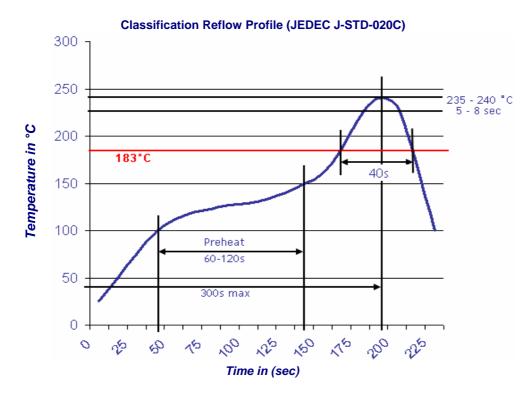
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### **Solder Condition**

### Lead Free Solder

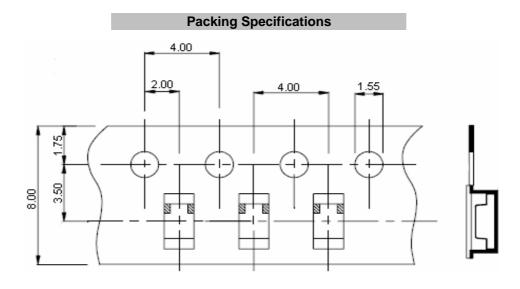


# Right Angle Chip LED Blue Green

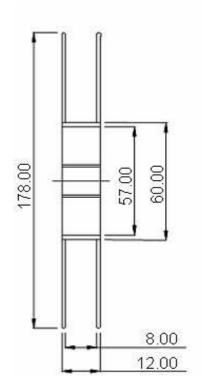
					Part No.	.: M1'	M7002		
					Custome	er:			
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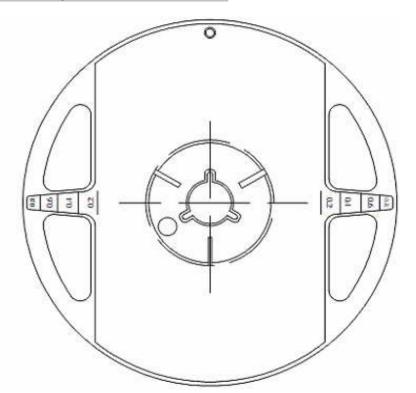






**Reel Specifications** 





					Rigl	ht Angle Chip Blue Green	LED				
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					Custome	er:					
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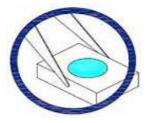




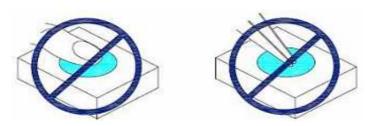
### Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



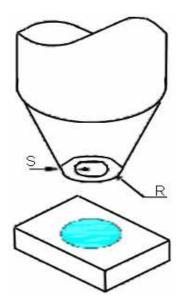
# Right Angle Chip LED Blue Green

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					Custome	er:		
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- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



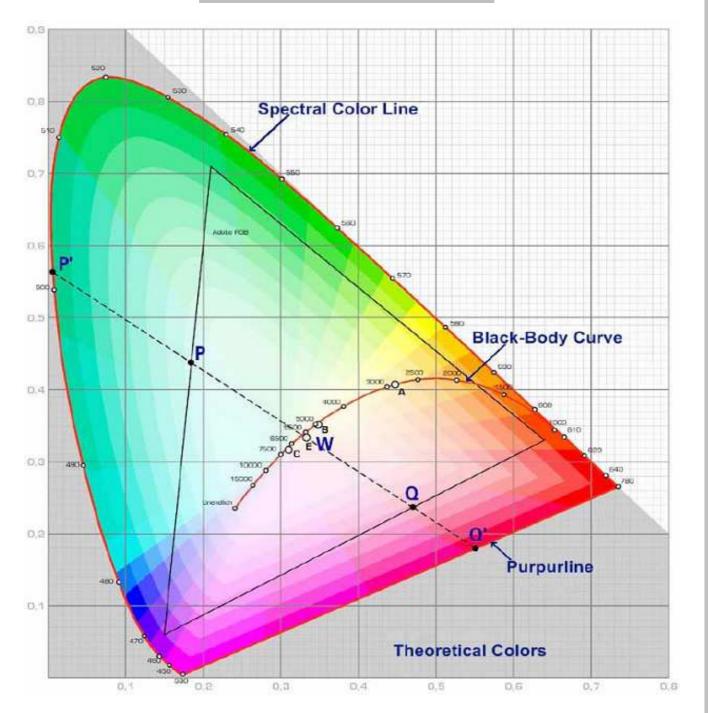
## Right Angle Chip LED Blue Green

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Color table curve



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