

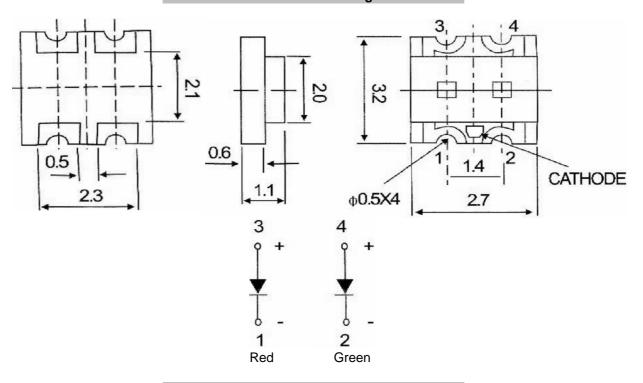




Applications

- Interior automotive lighting
 - Optical indicators
- Communication Products
 - Backlighting
 - Toys

Technical Drawing



Recommended Soldering Pattern

Notes:

All dimensions in mm tolerance is ± 0.1 mm unless otherwise noted.

SMT Top View LED Green Red

Part No.: **M11G2003**

Customer:

DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	06.12.2009
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Absolute Maximum Ratings

Ta=25°C

Item	Symbol	GaP	AlGalnP	Unit
Power Dissipation	P_{D}			mW
DC Forward Current	I _F	2	mA	
Plused Forward Current	I _{FP} *	-	mA	
Reverse Voltage	V_R	-		
Operating Temperature	T _{OP}	-	- -	°C
Storage Temperature	T_{ST}	-55 to	-55 to 100	

^{* 0.1} msec pulse, 10% duty cycle

Electrical / Optical Characteristics

I_F=20mA Ta=25°C

Ermitting Color		Green	Red		
Material		GaP	AlGalnP		
Forward Voltage	typ.	2.1	2.0	V_{F}	
Forward voilage	max.	2.4	2.4	V_{F}	
Wavelength	λD	571	625	nm	
_	λP			nm	
typ.	Δλ			nm	
Color Temperature	min.			K	
Color reinperature	max.			K	
Luminous Intensity *	min.	7	4.5	mcd	
Lummous intensity	typ.	13	7.5	mcd	
Reverse Current	max.			μA	
Viewing Angle	2Θ1/2	2 140			

^{*} Per NIST standards

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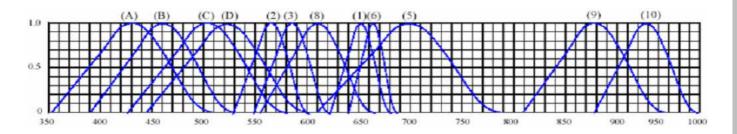
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Curve



Wavelength (nm)

Relative Intensity vs Wavelength

(1)	GaAsP / GaAs 655nm Red	(9)	GaAlAs 880nm
(2)	GaP	(10)	GaAs & GaAlAs
` ,	568nm Yellow Green	, ,	940nm
(3)	GaAsP / GaP	(A)	GaN
. ,	585nm Yellow	. ,	430nm Blue
(4)	GaAsP / GaP	(B)	InGaN
. ,	635nm Orange & Red	. ,	470nm Blue
(5)	GaP	(C)	InGaN
	700nm Red		502nm Green
(6)	GaAlAs / GaAs	(D)	InGaN
	660nm Red		523nm Green
(8)	GaAsP / GaP		
•	610nm Red		

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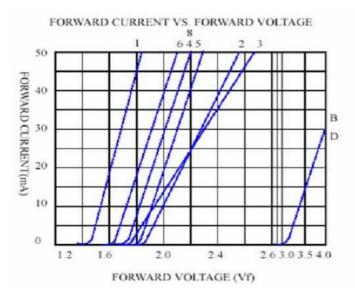


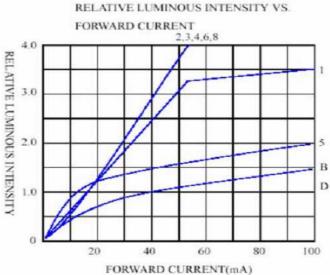




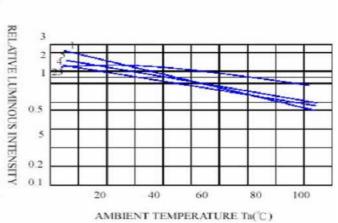
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Curve





FORWARD CURRENT VS. AMBIENT TEMPERATURE 50 1 20 40 40 40 AMBIENT TEMPERATURE Ta(°C)



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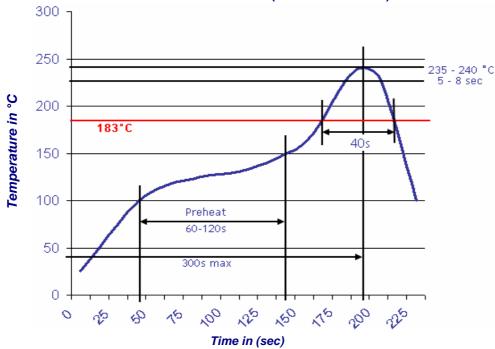




Solder Condition

Lead Free Solder





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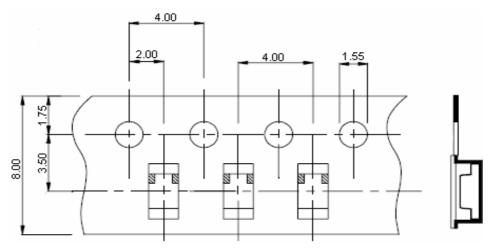
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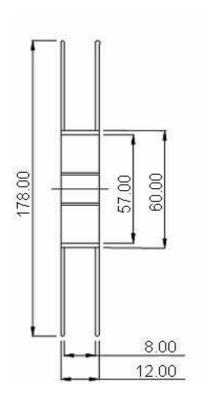


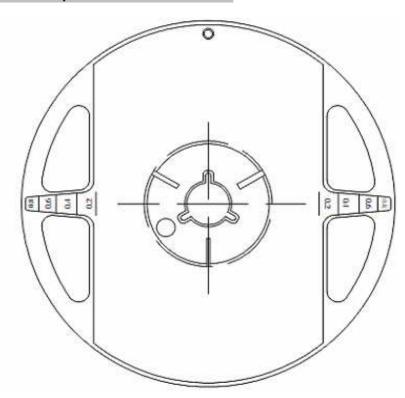


Packing Specifications



Reel Specifications





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Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.





3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



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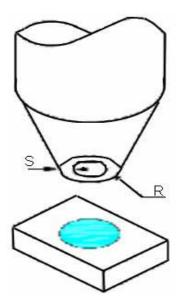
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- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



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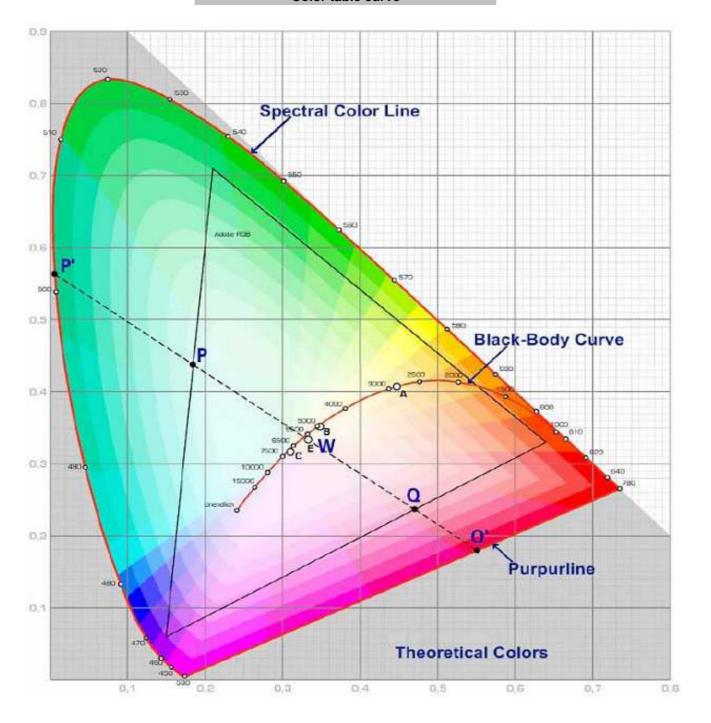
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Color table curve



SMT	Тор	View	LED
Green			Red

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