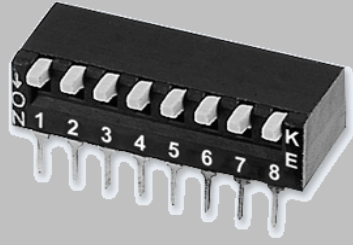


EDCON-COMPONENTS



Q25006

Informations

Terminal plating by gold gives excellent results when soldering.
 Two styles of actuator RS-Serie Standard 1,3mm height
 RSR-Serie plan with Body
 Low contact resistance, and self-clean on contact area.
 Double contact offer high reliability.
 All materials are UL94V-0 grade fire retardent plastics.

Technical Informations

Current Rating:
 non-switching: 100mA/ 50VDC
 switching: 50mA / 24VDC
Contact resistance: (@ 100mA)
 50mΩ max. @ initial
 100mΩ after life test
Insulation resistance: (@ 100VDC ±15V)
 100MΩ after life test between adjacent terminals.
Dielectric strength: 500VDC for 1 minute
Capacitance: 5pf between adjacent terminals

Technical Specifications:

ELECTRICAL:

Electrial life: 3000 operations per cycle switch
 Operating force: 1000gf max.
 Stroke: 2,0mm
 Operating Temperature: -25°C to + 70°C
 Storage Temperature: -40°C to +85°C
 Vibration Test: MIL-STD-202F Method 213B
 Frequency: 10-55Hz/1 min.
 Directions: X,YZ three mutally perpendicular directions
 Time: 2hours each direction
 High reliability

SOLDERING AND CLEANING PROCESS

For best resuls, please follow these recommendations:
 Keep all switch contacts in their "OFF" positions for all operations.

WAVE SOLDERING:

Recommended solder temperature at (250°C)
 mac. 10 seconds.

HAND SOLDERING:

Use a soldering iron of 30watts, controled at 608F (320°C)
 approximately 2 seconds while applying solder.

CLEANING PROCESS:

Flux clean using force rinse, high agitation or triple bath cleaning method. Freon TF or TE give excellent results.
 When capor methods are used, do not subject the switch to solvent at temperature above 125 F (51°C).

Material Specifications

Item	Description	Materials	Treatment
1	Base	PPS, UL94V0	Black
2	Cover	PPS, UL94V0	Black
3	Actuator	Nylon UL94-V0	White
4	Moveable	Copper Alloy	Gold/Tin
5	Terminal Cont.	Brass	Gold/Tin
6	Terminal	Brass	Gold/Tin

Dimension Table

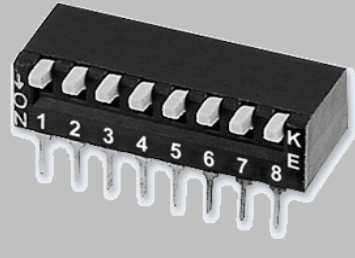
Pos.	A	Tube Quantity (PCS)
1		
2	6,08	100
3	8,72	66
4	11,90	50
5	14,44	40
6	16,98	33
7	19,52	28
8	22,06	25
9	24,60	22
10	27,14	20
11		
12	32,22	16

THT DIP-SWITCH	
Part No.:	Q25006
Customer:	

DRW:	Jason	CHKD	Wilson	MATL:	Wilson	DATE	17.01.2014
APPD:	Jason			FINISH	Jamy	Sheet	1 from 3

Copyright by S.Tiede

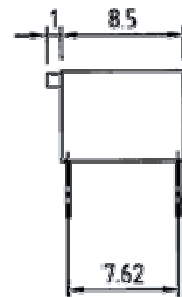
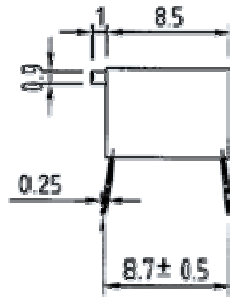
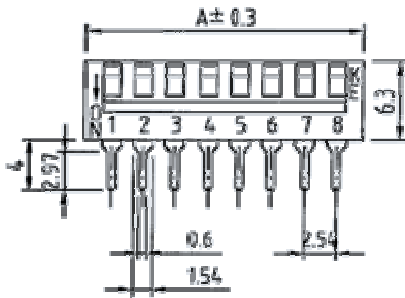
EDCON-COMPONENTS



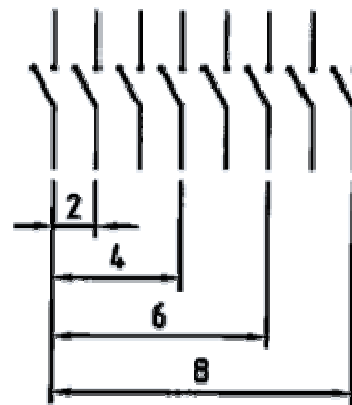
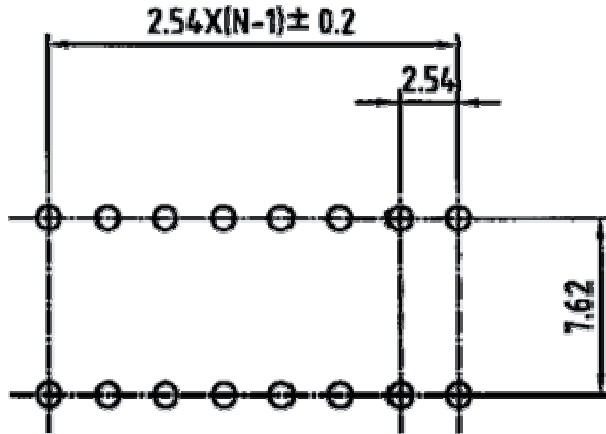
Technical Specification

Technical Drawing:

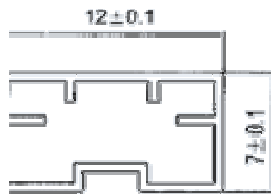
Dimensions (mm)



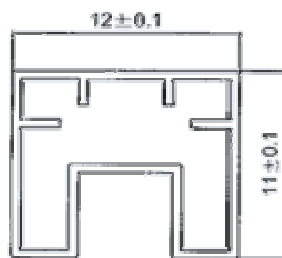
P.C.B. Layout & Circuitry (mm)



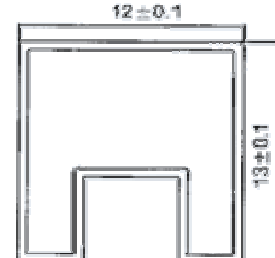
S Type Tube



A/H Type Tube



A/H/S Tube



THT DIP-SWITCH

Part No.: **Q25006**

Customer:

DRW:	Jason	CHKD	Wilson	MATL:	Wilson	DATE	17.01.2014
APPD:	Jason			FINISH	Jamy	Sheet	2 from 3

Copyright by S.Tiede

