110 dB 100

#### Description

**CSET8.5D03-15-2.7F:** Chinasound SMD Electro-magnetic Transducer **8.5**mm length & Width, type D(=3.2mm height, top sound emission hole), **3**Vo-p rated voltage - **15**ohm coil resistance - **2.7**31kHz resonant frequency, lead Free solderable and RoHS compliant

## RoHS compliant

- Small size
- Reflowing Solderable
- Flame Retardant Plastic

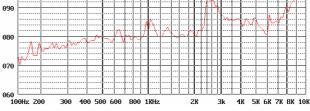
**Frequency Response Curve** 

Tape and reel packaging for auto mounting

#### Picture



# OdB Refer To 20.0 PPa Speed : 060 ms Mode : 1/24 Oc 2731 Hz 090.16 dB 3Vo-p10cm



#### Specification

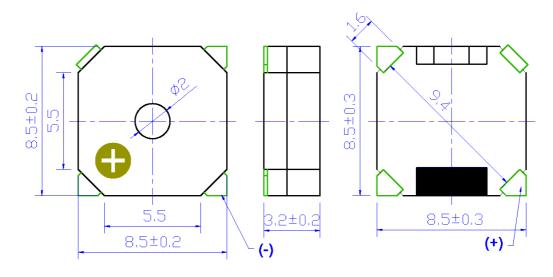
Rated Voltage 3 Vo-p square wave, 1/2 duty square wave **Operating Voltage** 2~4 Vo-p square wave, 1/2 duty square wave Rated Current 80 mA max. at 3 Vo-p square wave, 1/2 duty square wave, 2731Hz **Coil Resistance** 15+/-3 ohm Sound Output 85dB min. ( Typ. 90 dB ) at 3 Vo-p square wave, 1/2 duty square wave, 10cm, 2731Hz **Operating Frequency** 2731+/-500Hz **Operating Temperature** -30 °C to +85 °C -40 °C to +90 °C Storage Temperature Termination Description 4 soldering pads, Sn plated Brass **Construction Materials** Case Plastic, LCP Vectra E130i Diaphragm Ni Alloy Disc N50 Weight (Typical) 0.6 a \*Life Test Reliability At 3 Vo-p in room temperature continuously for 1000 hours \*High Temperature no function at +90+/-2 °C for 96 hours, function at +85+/-2 °C for 96 hours, \*Low Temperature no function at -40+/-2 °C for 96 hours, function at -30+/-2 °C for 96 hours, 25+/-2°C, 90-95%RH, 5hr→up to 55+/-2°C, 90-95%RH, 0.5hr →55+/-2°C, 90-95%RH, \*Humidity 5hr→down to 25 +/-2 °C, 90-95%RH, 0.5hr, 10 cycles \*Thermal Shock -40+/-2 °C, 30min $\rightarrow$ +20 °C,15min, $\rightarrow$ +85+/-2 °C, 30min $\rightarrow$ +20 °C,15min, 5 cycles \*Vibration 1.5mm with 10 to 50Hz of vibration frequency to each of 3 perpendicular direction for 2 hrs \*Shock 98m/s<sup>2</sup> (=10g) shock for each mutually perpendicular directions, half sine wave, 3 times each Dropped naturally from 750mm height onto the surface of 10mm wooden board. 2 directions -\*Drop Test upper and side of the part are applied \*Soldering Heat Resistance Samples put through reflowing soldering oven 2 twice \*\*Solderability Samples put on PCB with solder paste through reflowing soldering oven 1 times

For a period of one (1) year from date of manufacture under normal operations

#### Warranty

\* All specifications must be satisfied after the test (Recovery:2 to 4 hrs of recovery under the standard condition after the removal from test chamber). \*\*90% min. soldering pads shall be with solder.(except the edge of pad)

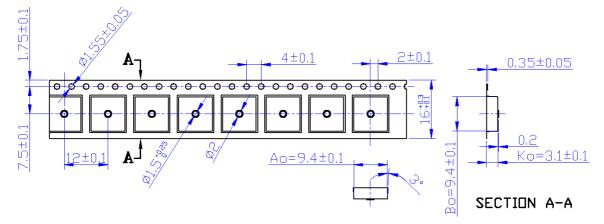
### Dimensions (Unit: mm)



All specifications are subject to change without notice

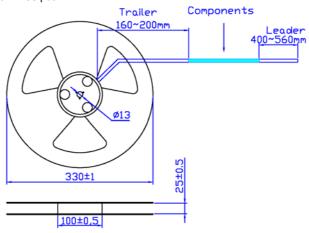
# ChinaSound



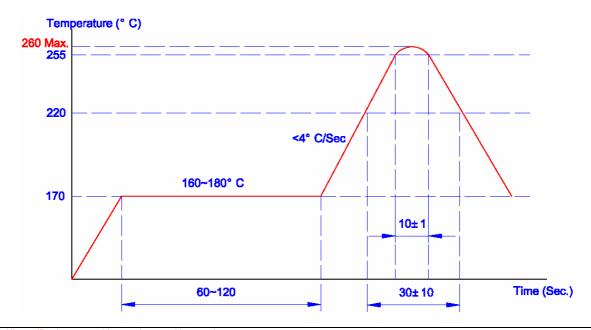


NOTE:

- 1. 10 sprocket hole pitch cumulative tolerance+/-0.20mm.
- 2. Carrier camber is 1 mm in 100 mm.
- 3. A0 and B0 measured on a plane on a place 0.30mm above the bottom of the pocket.
- 4. K0 measured from a plane on the inside bottom of the pocket to the top surface of the carrier.
- 5. All dimensions meet EIA-481-2-A requirements.
- 6. Component load per 13" Reel: 1200 pcs.



**Recommend Reflowing Profile** 



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Chinasound