### Description

CSET8.5B03-15-2.7F: Chinasound SMD Electro-magnetic Transducer 8.5mm length, type A(=8.5mm width, 3.5mm height), 3Vo-p rated voltage - 15ohm coil resistance - 2.731KHz resonant frequency, Lead Free reflowing solderable, RoHS compliant

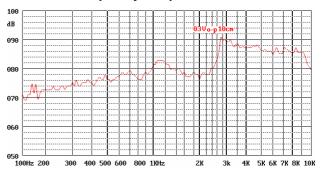
## Picture



#### RoHS compliant

- Small size
- Reflowing Solderable
- Flame Retardant Plastic
- Tape and reel packaging for auto mounting

# **Frequency Response Curve**



## Specification

Rated Voltage **Operating Voltage Rated Current Coil Resistance** Sound Output Operating Frequency **Operating Temperature** Storage Temperature Termination **Construction Materials** 

Weight (Typical) Reliability

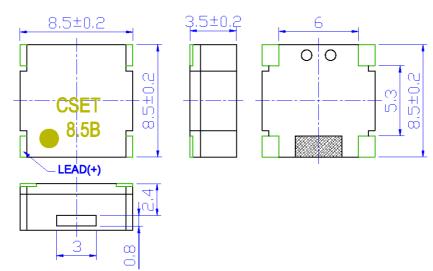
	3 Vo-p square wave, 1/2 duty square wave
	2~4.5 Vo-p square wave, 1/2 duty square wave
	80 mA max. at 3 Vo-p square wave, 1/2 duty square wave
	15+/-3 ohm
	85dB min. (typ. 90dB) at 3 Vo-p square wave, 1/2 duty square wave, 10cm, 2731Hz
	2731+/-500Hz
	-30 °C to +85 °C
	-40 °C to +90 °C
Description	4 soldering pads, Sn plated Brass
Case	Plastic, LCP Vectra E130i
Diaphragm	Ni Alloy Disc N50
	0.6g
*Life Test	At 3 Vo-p in room temperature continuously for 1000 hours
*High Temperature	no function at +90+/-2 °C for 96 hours, function at +85+/-2 °C for 96 hours,
*Low Temperature	no function at -40+/-2 °C for 96 hours, function at -30+/-2 °C for 96 hours,
*Humidity	25 +/-2 °C, 90-95%RH, 5hr→up to 55+/-2 °C, 90-95%RH, 0.5hr →55 +/-2 °C, 90-95%RH,
	5hr→down to 25 +/-2 °C, 90-95%RH, 0.5hr, 10 cycles
*Thermal Shock	-40+/-2 °C, 30min→+20 °C,15min,→+85+/-2 °C, 30min→+20 °C,15min, 5 cycles
*Vibration	1.5mm with 10 to 50Hz of vibration frequency to each of 3 perpendicular direction for 2 hrs
*Shock	98m/s <sup>2</sup> (=10g) shock for each mutually perpendicular directions, half sine wave, 3 times each
*Drop Test	Dropped naturally from 750mm height onto the surface of 10mm wooden board. 2 directions -
	upper and side of the part are applied
*Soldering Heat Resistance	Samples put through reflowing soldering oven 2 twice
*Solderability	Samples put through reflowing soldering oven 1 times
	For a period of one (1) year from date of manufacture under normal operations
be satisfied after the test (Recovery: 2 to 4 hrs of recovery under the standard condition after the removal from test	

#### Warranty

\* All specifications must be satisfied chamber).

\*\*90% min. soldering pads shall be with solder.(except the edge of pad)

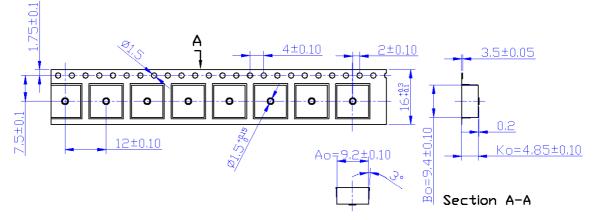
Dimensions (Unit: mm)



All specifications are subject to change without notice





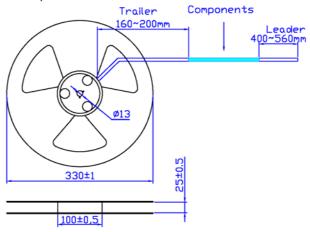


NOTE:

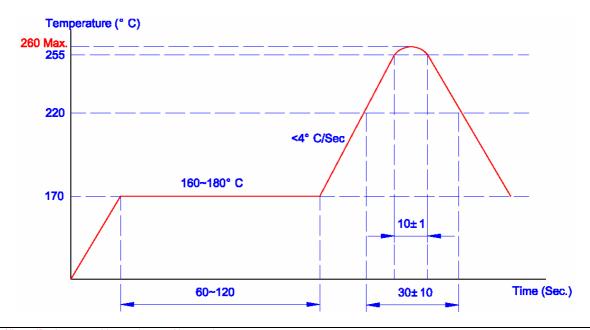
- 1. 10 sprocket hole pitch cumulative tolerance: +/-0.20mm.
- 2. Carrier camber is 1 mm in 100 mm.

3. A0 and B0 measured on a plane on a plance 0.30mm above the bottom of the pocket.

- 4. K0 measured from a plane on the inside bottom of the pocket to the top surface of the carrier.
- 5. All dimensions meet EIA-481-2-A requirements.
- 6. Component load per 13" Reel: 1200 pcs.



**Recommend Reflowing Profile** 



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Chinasound