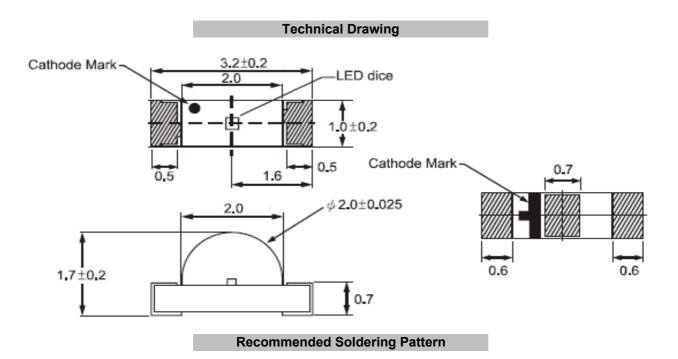


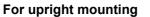


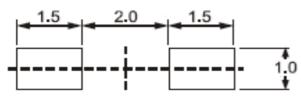
Applications

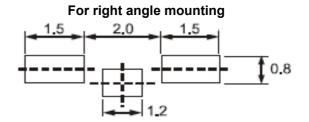
Interior automotive lighting

 Optical indicators
 Communication Products
 Backlighting
 Toys









Notes	: All dimensions ± 0.1mm unles		SMT Top View LED Green				
					Part No.: M11K5008		K5008
					Custome	er:	
DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	05.12.2009
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Absolute Maximum Ratings

Ta=25°C

Item	Symbol	InGaN	Unit
Power Dissipation	P _D		mW
DC Forward Current	I _F	30	mA
Plused Forward Current	I _{FP} *	100	mA
Reverse Voltage	V _R	5	V
Operating Temperature	T _{OP}	-25 to 80	°C
Storage Temperature	T _{ST}	-30 to 85	°C

* 0.1 msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

I_F=20mA Ta=25°C

Ermitting Color	Green				
Material	InGaN				
Forward Voltage	typ.	3.5	V _F		
Forward voltage	max.	4.0	V _F		
Wavelength	λD	505	nm		
typ.	λP	505	nm		
typ.	Δλ		nm		
Color Temperature	min.		K		
	max.		K		
Luminous Intensity *	min.	94	mcd		
Lumnous intensity	typ.	200	mcd		
Reverse Current	max.		μA		
Viewing Angle	2Θ1/2	105			

* Per NIST standards

					SN	IT Top View Ll Green	ED
	Part No.: M11K5008						(5008
Customer:							
DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	05.12.2009
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SMT Top View LED Green Part No.: M11K5008 Customer: Customer: Chang MATL: Chui DATE 05.12.2009 FINISH Hui Sheet 3 from 9

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Dong

Ping

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SMT Top View LED Green Part No.: M11K5008 Customer: Customer: Chang MATL: Chui DATE 05.12.2009 FINISH Hui Sheet 4 from 9

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Dong

Ping

CHKD

DRW:

APPD:

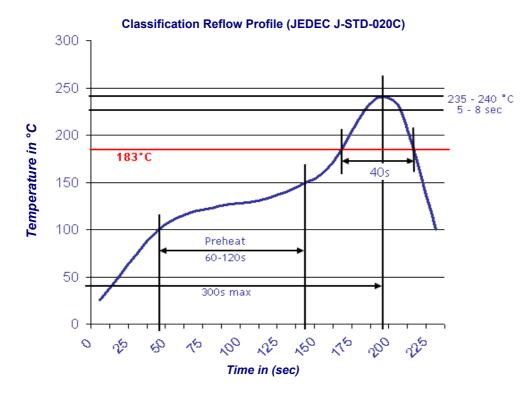
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Solder Condition

Lead Free Solder



		SMT Top View LED Green				
		Part No.: M11K5008				
		Custome				
Chang	MATL:	Chui DATE		05.12.2009		
	FINISH	Hui	Sheet	5 from 9		

Dong

Ping

CHKD

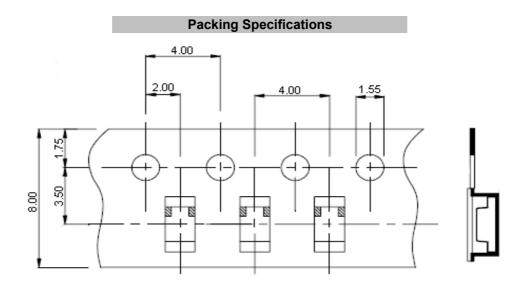
DRW:

APPD:

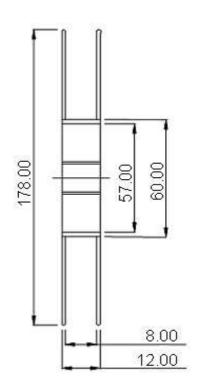
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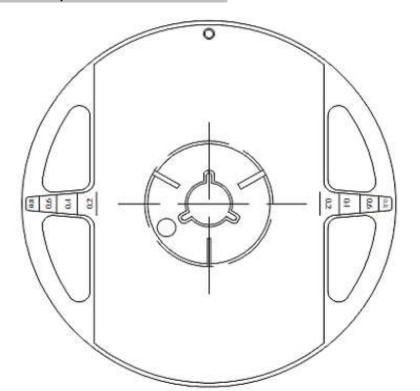






Reel Specifications





					SMT Top View LED Green		
					Part No.: M11K5008		(5008
					Customer:		
DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	05.12.2009
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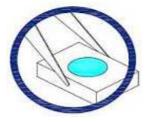




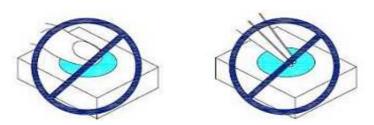
Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



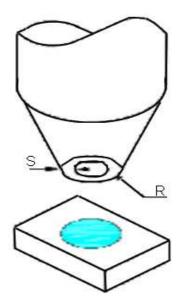
					SMT Top View LED Green		
					Part No.: M11K5008		
					Customer:		
DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	05.12.2009
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- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



	SMT Top View LED Green					
	Part No.: M11K5008					
	Customer:					
MATL:	Chui	05.12.2009				
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Dong Ping CHKD

DRW:

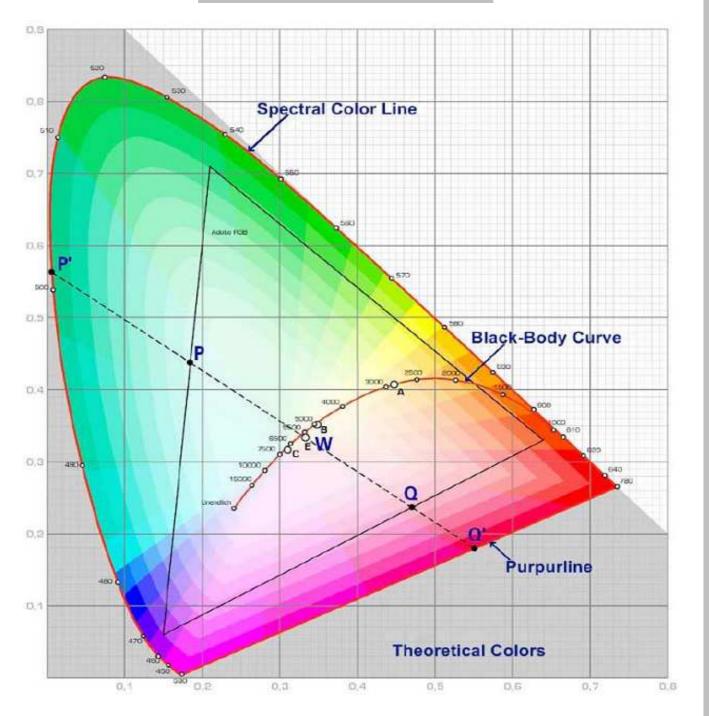
APPD:

Chang





Color table curve



					SMT Top View LED Green		
					Part No.: M11K5008		
					Customer:		
DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	05.12.2009
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