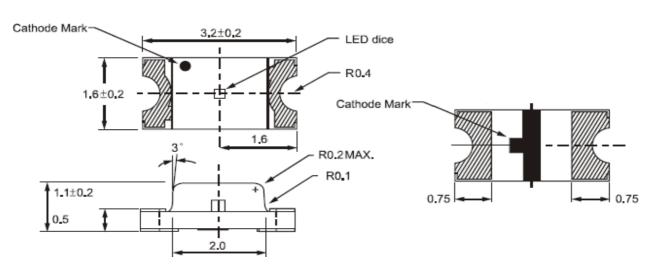




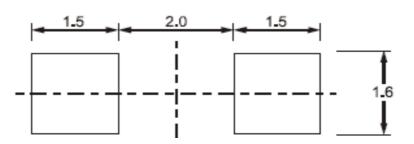
### **Applications**

- Interior automotive lighting - Optical indicators - Communication Products - Backlighting - Toys

### **Technical Drawing**



## **Recommended Soldering Pattern**



Notes	All dimension	s in mm tolera ss otherwise r				SMT Chip LE Green	D		
Part No.: <b>M11F6009</b>									
Customer:									
DRW: Dong CHKD Chang MATL: Chui DATE 05.12.2009									
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# Absolute Maximum Ratings

Ta=25°C

Item	Symbol	InGaN	Unit
Power Dissipation	PD		mW
DC Forward Current	I <sub>F</sub>	30	mA
Plused Forward Current	I <sub>FP</sub> *	100	mA
Reverse Voltage	V <sub>R</sub>	5	V
Operating Temperature	T <sub>OP</sub>	-25 to 80	°C
Storage Temperature	T <sub>ST</sub>	-30 to 85	°C

\* 0.1 msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

I<sub>F</sub>=20mA Ta=25°C

Ermitting Color	Green						
Material		InGaN					
Forward Voltage	typ.	3.5	V <sub>F</sub>				
r orward voltage	max.	4.0	V <sub>F</sub>				
Wavelength	λD	525	nm				
•	λP	525	nm				
typ.	Δλ		nm				
Color Temperature	min.		K				
	max.		K				
Luminous Intensity *	min.	63	mcd				
Lummous intensity	typ.	160	mcd				
Reverse Current	max.		μA				
Viewing Angle	2Θ1/2	120					

\* Per NIST standards

						SMT Chip LED Green	)		
			Part No.	.: M11F	-6009				
Customer:									
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**Directive Characteristics** 

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					SMT Chip LED Green	
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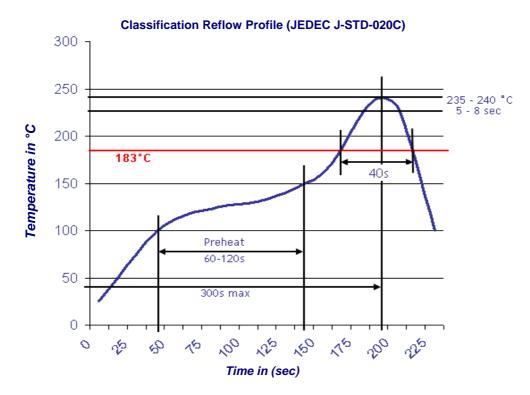
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## **Solder Condition**

## Lead Free Solder



					SMT Chip LEL Green	)
	Part No.: <b>M11F6009</b>					
Customer:						
	CHKD	Chang	MATL:	Chui	DATE	05.12.2009
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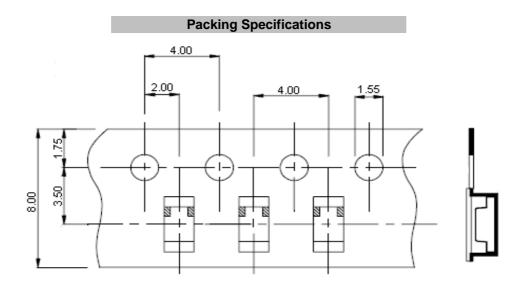
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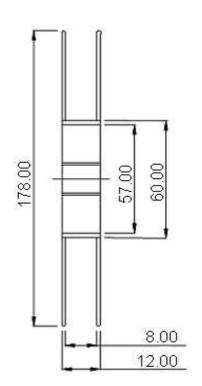
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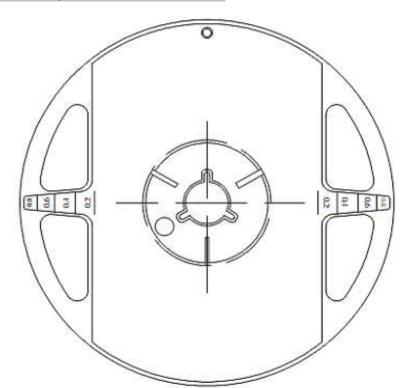






**Reel Specifications** 





						SMT Chip LEL Green	)
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					Customer:		
DRW:	Dong	CHKD	Chang	MATL:	Chui	DATE	05.12.2009
APPD:	Ping			FINISH	Hui	Sheet	6 from 9

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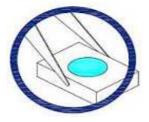




## Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although ist characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of th LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surfance. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.

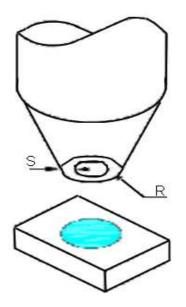


							SMT Chip LED Green	)
DRW: Dong CHKD Chang MATL: Chui DATE 05.12.2009						Part No.: <b>M11F6009</b>		-6009
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- 4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



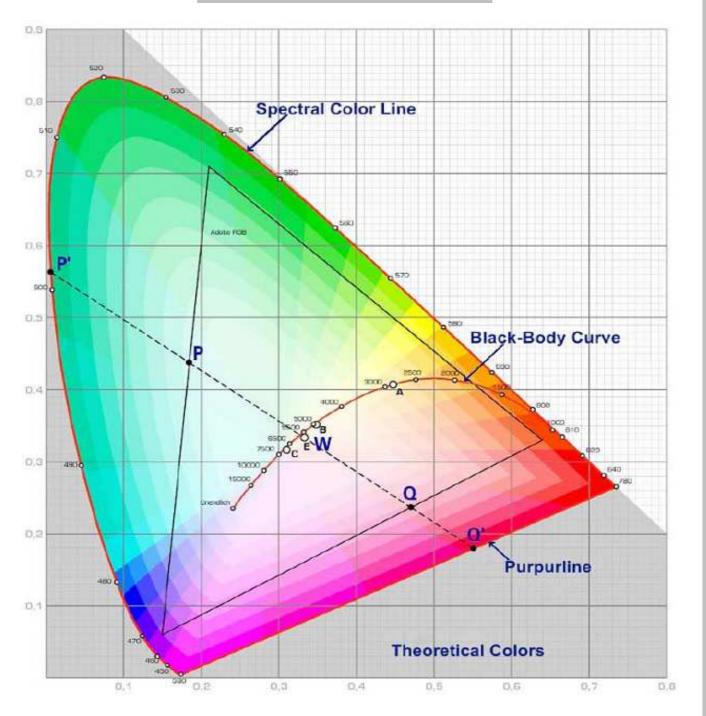
					SMT Chip LED Green	)	
				Part No.: <b>M11F6009</b>			
				Customer:			
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Color table curve



						SMT Chip LED Green	)
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